MAXCESS AFTERMARKET SUPPORT

Rubber Covered Rolls, Precision Rolls, Guiding, Winding, Slitting, Tension Control
We Keep You Up and Running Anywhere, Anytime

Because Maxcess provides parts and service for every stage of the web, we can often spot trouble areas before they become a problem. If a problem does arise, our service and support programs help eliminate down-time with 24-hour service, support and repair services.

Service and Support
When you partner with Maxcess, you put reliability on your side. If you ever do need service, we provide it quickly and efficiently. With factory-trained service technicians based throughout North America, we have the ability to come to your facility anywhere, anytime to keep you up and running. Feel free to contact our 24-hour service and support specialists for Fife, Tidland and MAGPOWR at +1.360.526.8617

Repair Services
Save money and downtime by taking advantage of our repair services. Offered by Valley Roller, Webex, Fife, Tidland and MAGPOWR throughout North America, our service offerings will take your existing product and refurbish it to like-new condition. Factory-trained repair technicians with decades of experience refurbish rubber covered rolls, precision rolls, guiding and inspection products, winding and slitting solutions, and tension and torque control hardware. We will get you up and running in no time.
The Valley Roller Advantage
We have been designing, manufacturing, repairing and creating custom rubber compounds for a wide range of applications since 1984. Through our integrated approach to customer service and manufacturing, we provide the highest level of service, accuracy and quality control for every order. Whether you need rolls repaired or replaced, ordering one or 100, we strive to meet or exceed your expectations every time. With access to more than 3,000 rubber compounds, 500 actively used, as well as custom compounds, we are an industry leader in rubber coverings.

More Than a Rubber Covered Roll
Valley Roller offers you a complete service that helps ensure you get the right roll, the right performance, every time. We help specify the rubber compounds best suited to meet the demands of your applications and guide you through the various choices of surface finishes, grooves or patterns. We will also build, cover, cure, grind and balance each roll for optimal performance.

In-House Services and Capabilities
- Chemical analysis
- Machining
- Dynamic balancing
- Rebuilding and regrinding
- Grooving and crowning
- Bearing removal, inspection and replacement
- Field engineering and inspection
- 24-hour emergency service
- More than 500 custom compounds
Webex is committed to providing quality rolls and ensuring that they run optimally throughout the life of the roll. Because of our commitment to the service and support of our precision rolls, using aftermarket services from Webex makes financial sense.

**Industry Leaders Trust Webex**

Let us refurbish your rolls to an “as new” condition.

Our team has decades of experience in precision roll refurbishing and repair. That’s why the web handling and converting industries turn to Webex for innovative engineering, high-precision manufacturing and personalized support.

**Problem Solvers**

We are known as a leading manufacturer of **Idler Rolls, Bowed Rolls, Heat Transfer Rolls (Chill Rolls), Vacuum Rolls and Precision Rolls**. With this capacity also comes the ability to refurbish existing rolls to an “as new” condition.

**Roll Repair**

- Precision roll grinding to your specified TIR
- Dynamic and static balancing of rolls
- Weld buildup of roll shells with mild steel or 420 stainless steel (to return roll size to original diameter)
- Acid flushing of Heat Transfer Rolls to improve fluid flow
- Environmentally-friendly soy flushing
- Repair and recertification of ASME Certified Pressure Vessels
- In-house engineering
- Reverse engineering capabilities
- Knowledgeable field support
- Journal repair/replacement
- Bearing replacement
- ISO (Neenah) and ASME (Chicopee)
- Certified quality systems
- NDT (non-destructive testing) services available
- Size capacity to 48” dia. x over 300” long
- Remove and replace roll shells (replaces damaged shells to improve heat transfer)
- Roll face coating options- chrome plating, hardcoat anodize, electroless nickel plating, ceramic and tungsten carbide coating, rubber covering
- Machine roll face refinishing- mirror superfinishing (0-1 Ra) capabilities, matte finishes, variety of grooving options, taper and crown profiles
When you buy Fife, you buy reliability. Let us take your old guiding equipment and restore it to as-new condition. From sensors and actuators to hydraulic power units, no job is too big for Fife repair.

Guiding Repair
In 1939, Irwin Fife invented the first web guide in his garage, solving a newspaper owner’s challenge of keeping paper aligned in his high-speed press. Irwin valued innovation, hard work and reliability in every web guide he produced. More than 75 years later, we still hold true to these values in every product we ship. It is not uncommon for our repair department to refurbish or recommend upgrades for guides, actuators, power units or sensors that are more than 30 years old! That’s the Fife reliability the industry has come to know. Building upon that reliability, we have the resources to repair and refurbish your equipment to a like-new condition.

Guiding Repair
- Web Guide Controllers
- Power Units
- Sensors
- Actuators
- Positioners
- Offset Pivot Guides
- Steering Guides
- Unwind/Rewind Guides

Inspection Repair
- Video Enhanced Web Inspection Systems
Reduce freight costs and minimize downtime with Tidland shaft and slitter repair. We specialize in knifeholder repair, air shaft repair and replacement parts.

Slitting
Tidland is an industry leader in slitting technology, offering advanced products and systems to fit virtually every application. Building upon our slitting knowledge, our team has the capabilities to repair your slitting products both on-site or at our Camas, Washington facility. With our 24-hour service and support hotline, we are there whenever you need us.

Slitting Repair
- Knifeholder repairs
- Slitting system component repair
- Slitting system field service repair
- Replacement parts

Winding
Maxcess Shaft Repair Centers are ready to help customers reduce freight costs and minimize downtime with quick repairs of any air shaft-related repair you may require.

We offer the ability to turn around a standard air-system tune-up within 24 to 48 hours if needed. We specialize in full repairs of any Tidland or NimCor air shaft, and we can replace air systems in many other brands as well. If the shaft can’t be repaired to the standards required, we will quote a replacement shaft based on your application. Reduce freight costs with three strategic repair locations across the USA- Camas, WA (Western), Neenah, WI (Central) and Keene, NH

Shaft Repair
- Core Shafts - Unwind and Rewind
- Ergonomic Differential
- Mill-Duty Air Shafts
- Great Expansion Shafts
- Narrow Web Shafts and Core Holders
- Re-manufacture of Components
- Air System replacement and repair
Providing proper tension is critical in web handling. Servicing your MAGPOWR products can ensure you are getting the performance you expect and deserve. Whether replacing the brake pads or rebuilding clutches and brakes, MAGPOWR service and support will keep your line in operation.

**Tension Control**
From our simplest sensor to our most advanced digital controls, MAGPOWR products are the result of unmatched application expertise.

Our commitment to delivering the best possible control solution for your application is a big reason why MAGPOWR has the largest installed base of tension control systems in the industry. That commitment does not stop after purchase. With our 24-hour service, support and repair solutions, we will make sure your brakes, clutches, controllers, load cells, readouts and amplifiers are problem free in no time.

**Repair Options**
- Pneumatic Brakes
- Magnetic particle clutches and brakes
- Controllers
- Load Cells
- Readouts
- Amplifiers