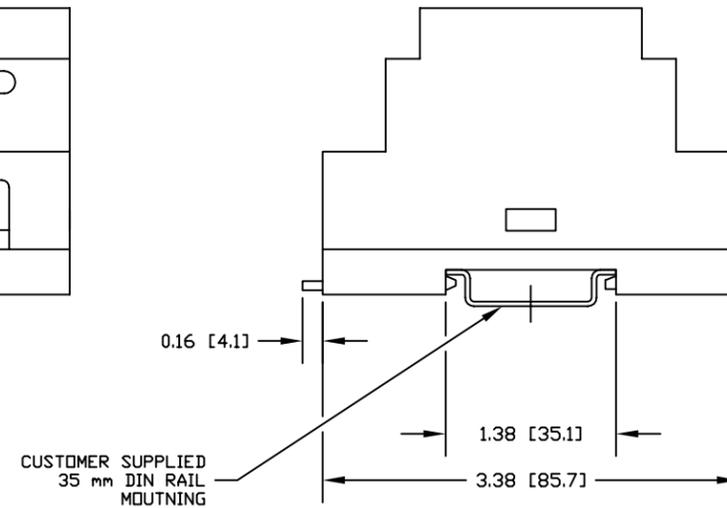
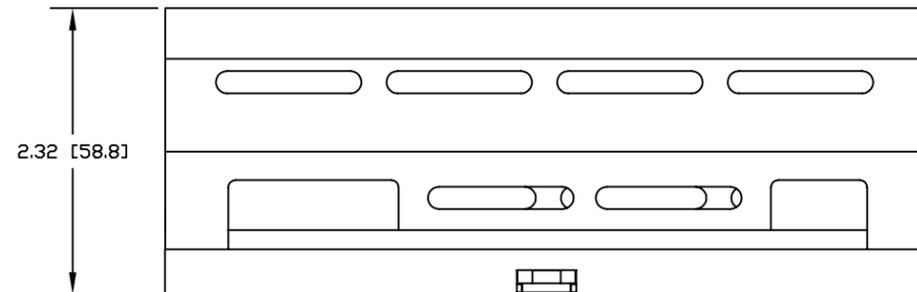
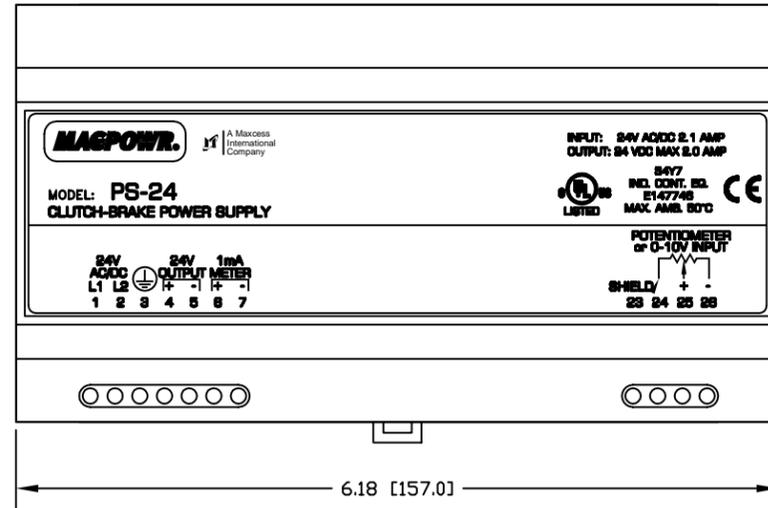


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TOLERANCES: UNLESS OTHERWISE SPECIFIED		SURFACE FINISH	
INCHES	MM	EXPOSED	MACHINED
.X = ±.1	X = ±2.5	250 AA	125 AA
.XX = ±.03	X = ±.8	DE-BURR ALL EDGES 0.020 [0.5] MAX	
.XXX = ±.010	.XX = ±.2	STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400	

SYM	REVISION	BY	DATE	APVD
		JGR	01/28/13	
		JGR	04/15/13	
		LZ	04/15/13	

DRAWING REFERENCE		NUMBER
TOLERANCES: UNLESS OTHERWISE SPECIFIED INCHES MM .X = ±.1 X = ±2.5 .XX = ±.03 X = ±.8 .XXX = ±.010 .XX = ±.2 FRACTIONS = STOCK SIZE SURFACE FINISH EXPOSED MACHINED 250 AA 125 AA DE-BURR ALL EDGES 0.020 [0.5] MAX		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION. GEOMETRICAL SYMBOLS PER ANSI Y14.5M UNLESS OTHERWISE SPECIFIED STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400
THIRD ANGLE PROJECTION 		DIMENSIONS ARE SHOWN IN INCHES (mm) UNLESS OTHERWISE NOTED
SCALE	SIZE	DRAWING NO.
FULL	C	PS-24
SHEET NO.		REV
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