Use an air driven press to remove tire from the spool.





Place solid insert in spool and tire on spacer

Align with air driven press ram.

Ram makes contact.





Spool half out of tire.



Remove spool the rest of the way by hand.

## TIRE INSTALLATION



Install spool half-way by hand.



Place solid insert into spool end.



Activate press to force spool into tire.



Add a spacer to seat the spool fully into the tire.



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