

Vacuum Rolls

Application Information / Request for Quotation

Name:	Company:
Address:	City/State/Zip:
PH:	Email:

The parameters listed below are those typically needed by Webex in order to specify and quote a suitable vacuum roll. Please keep in mind that standard designs can be modified to meet your particular need

Be sure to identify units of measurement. If there are multiple rolls required, please fill out additional copies o this page for each roll. Forms below can be filled in online here and submitted electronically

REQUIRED PARAMETERS	VALUE	UNITS	COMMENTS / EXAMPLES
Minimum web width:			
Maximum web width:			
Wrap angle:		Degrees	
Distributed Web Tension: Total		Total Units (If Chosen):	Distributed Units (If Chosen):
Tension Incoming:			
Tension Outgoing:			
Maximum Line Speed:			
Air Temperature:			(The Isoten standard is 140°F / 60°C)
Want Adjustable Vacuum Zone Width?	,		(Recommended if web width varies)

Note: If available, please provide a sketch or drawing of your roll and web configuration by fax or email. Include minimum bend radius if applicable.

Please indicate below what web materials will be run on the vacuum roll. For laminates, state what material will be against the vacuum roll.

Web Thickness	Web Material?	Min.	Max.
Web Material 1			
Web Material 2			
Web Material 3			

1035 Breezewood Lane
 Neenah, Wisconsin 54956
 Phone: 920-729-6666
 Email: rollers@webexinc.com
 Website: www.webexinc.com



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Any concerns over embossing the web?	
Want Exhauster Quoted?	(Webex can quote suitable blower)
What power is available?	
Explosion proof motor required?	What Country (if not USA)

The following parameters may be specified based on your application needs or prior experience using vacuum rolls. Check all boxes that might apply. Please provide additional input within "Other considerations" as needed.

OPTIONAL PARAMETERS	ISOTEN STANDARD	ALTERNATIVES	COMMENTS
Materials	☐ Plated Steel	☐ Stainless Steel ☐ Aluminum ☐ Custom	Plated Steel
Shell coating / covering:	☐ Tungsten carbide plasma, with release coating	 Mesh Screen Rubber Felt Wool Grooving 	Webex will recommend if not specifie Type of rubber can also be specifie
Nominal roll diameter:	☐ 8.00" (203mm) ☐ 10.38" (264mm) ☐ 12.75" (324mm) ☐ 16.00" (406mm)	Custom	Standard sizes are more cost-effective
Mounting & driving style:	□ Drive outside frame, shaft to customer spec's	 Drive inside frame usually w/ grear pulley Cantilever 	Covered in approval drawing process Custom configuration available
Special considerations:	☐ Clean room requirements ☐ Web not centered on roll ☐ Multiple web wrap angles ☐ Web blow-off required		
Other considerations:	Comments		