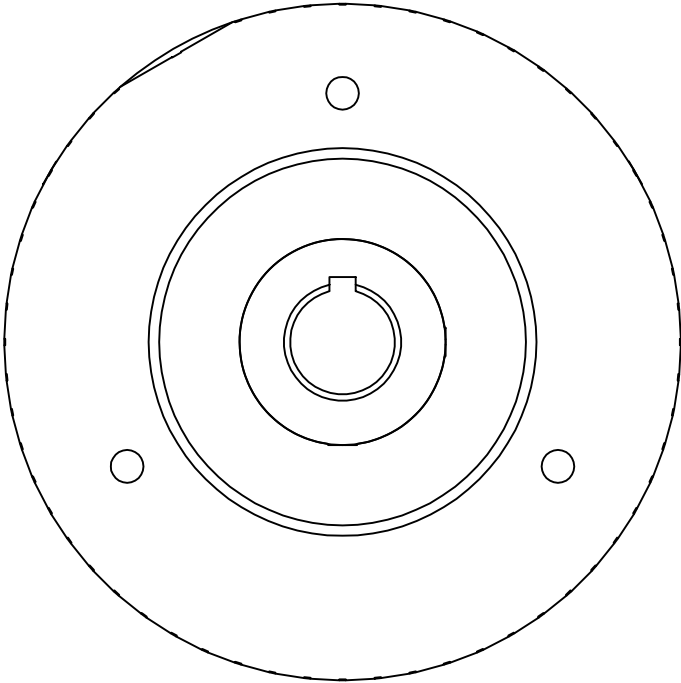
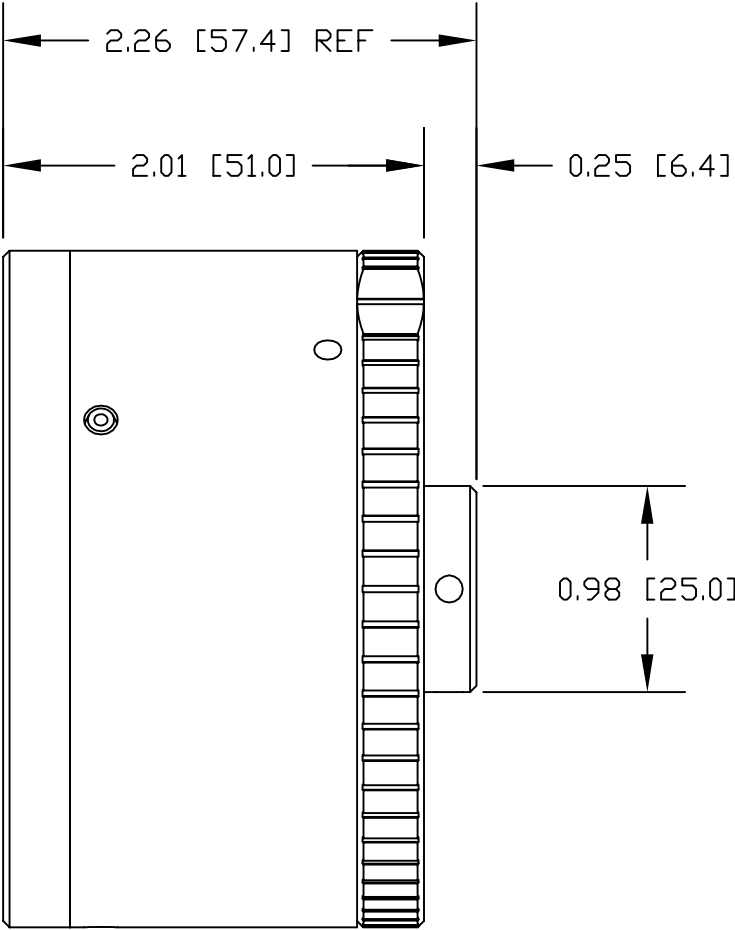
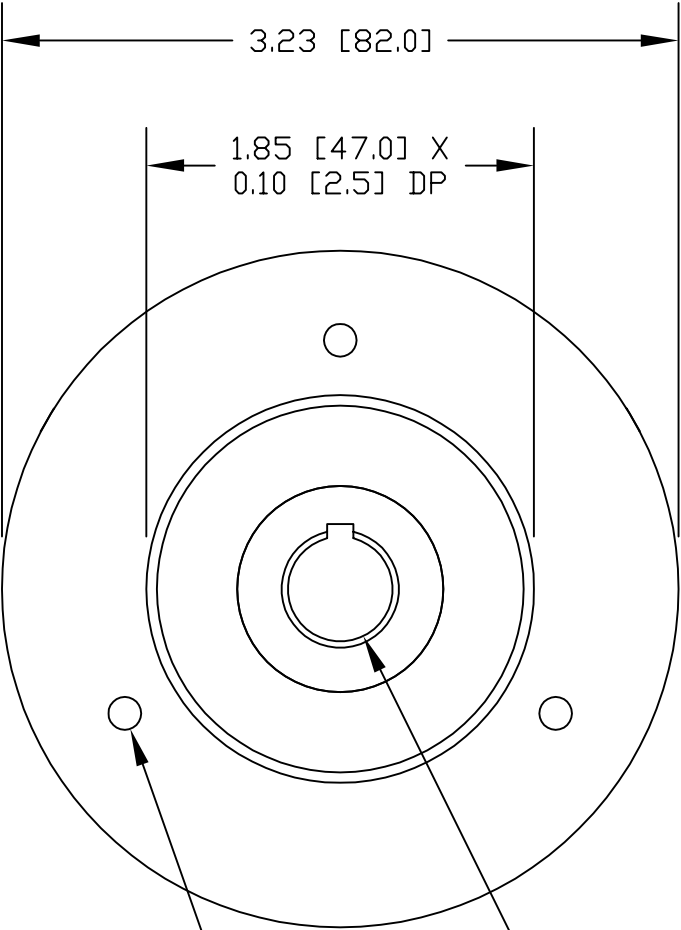


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0.500 [12.70] DIA BORE WITH  
1/8 [3.2] X 1/16 [1.6] KEYWAY

#10-32 UNC X 0.38 [9.5] DP  
(3) HOLES EVENLY SPACED ON A  
2.375 [60.33] DIA BOLT CIRCLE  
(TYP) BOTH SIDES

DRAWING REFERENCE		NUMBER	
TOLERANCES: UNLESS OTHERWISE SPECIFIED		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.	
INCHES	MM	GEOMETRICAL SYMBOLS PER ANSI Y14.5M UNLESS OTHERWISE SPECIFIED	
.X = ±.1	X = ±.25	THIRD ANGLE PROJECTION DIMENSIONS ARE SHOWN IN INCHES [mm] UNLESS OTHERWISE NOTED	
.XX = ±.03	.X = ±.8		
.XXX = ±.010	.XX = ±.2		
FRACTIONS = STOCK SIZE		STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400	
SURFACE FINISH		LOCATION OK	
EXPOSED 250 AA	MACHINED 125 AA	SCALE FULL	
DE-BURR ALL EDGES 0.020 [0.5] MAX		SIZE B	

SYM	REVISION		BY	DATE	APVD
	BY	DATE			
	DRAWN LZ	12/30/10			
	CHECKED LZ	10/01/13			
	APPROVED LZ	10/01/13			
TITLE MAGPOWR OUTLINE DIMENSION DRAWING PERMA-TORK CLUTCH SIZE 4, 1/2" BORE 0.5-10 LB-IN					
DRAWING NO. HC4-12			SHEET NO. 1 OF 1		REV