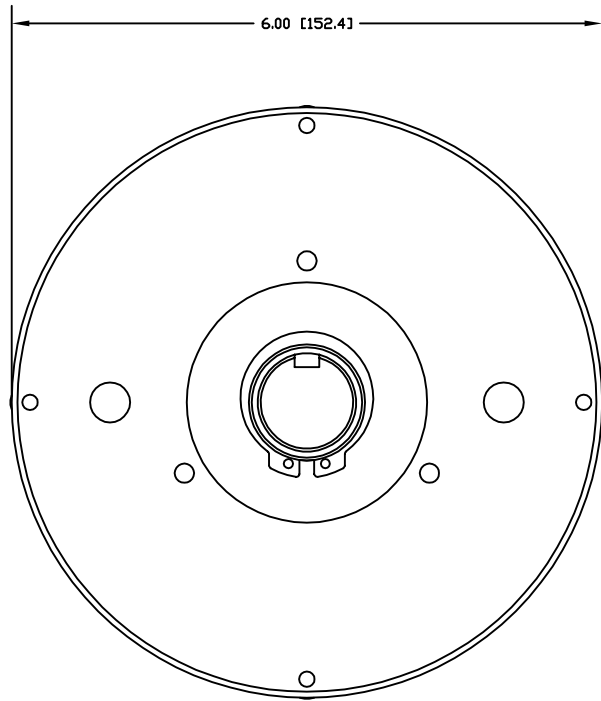
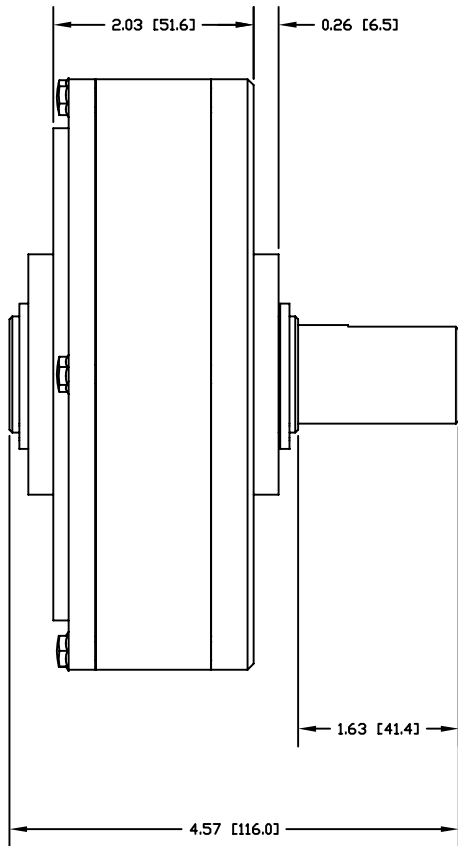







1/4-20 UNC X 0.31 [7.9] DP
(3) HOLES EVENLY SPACED ON A
2.875 [73.03] DIA BOLT CIRCLE
(TYP) BOTH SIDES

0.406 [10.31] DIA X 0.31 [7.9] DP
(2) HOLES EVENLY SPACED ON A
4.00 [101.6] DIA BOLT CIRCLE
(TYP) BOTH SIDES



TOLERANCES		UNLESS OTHERWISE SPECIFIED	THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO THE USER UNDER THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED OR THE INFORMATION CONTAINED HEREIN BE USED FOR THE MAKING OF DRAWINGS OR FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.
INCHES	MILLIMETERS		
.X = ±.1	X = ±2.5		
.XX = ±.03	X = ±.8		
.XXX = ±.01	XX = ±.2		
FRACTIONS = STOCK SIZE		SURFACE FINISH	STANDARD SHOP PRACTICES AND TOLERANCES PER DRAWING 40400
EXPOSED	MACHINED		
250 AA	125 AA	DE-BURR ALL EDGES 0.020 [0.5] MAX	

SYM		REVISION		BY DATE	APVD
BY	DATE	    222 WEST MEMORIAL ROAD (73114-2317) POST OFFICE BOX 26508 OKLAHOMA CITY, OK 73126-0508, U.S.A. PHONE: (405) 755-1600 FAX: (405) 755-8425			
DRAWN					
LZ	12/30/10				
CHECKED					
LZ	10/03/13				
APPROVED					
LZ	10/03/13				
		TITLE			
THIRD ANGLE PROJECTION		MAGPOWR OUTLINE DIMENSION DRAWING PERMA-TORK BRAKE MODEL HB6-1 2-55 LB-IN			
DIMENSIONS ARE SHOWN IN INCHES (AND UNLESS OTHERWISE NOTED)					
DRAWING NO.	SIZE	DRAWING NO.		SHEET NO.	REV
FULL	D	HB6-1		1 OF 1	