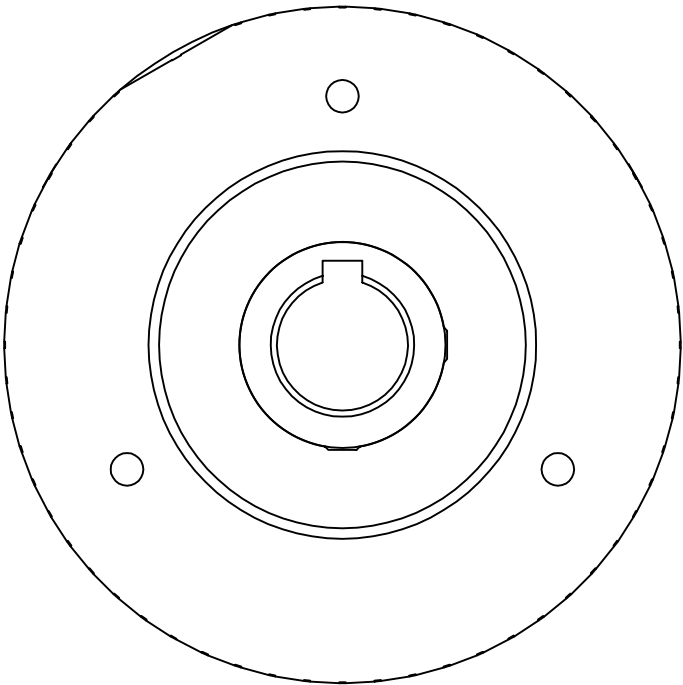
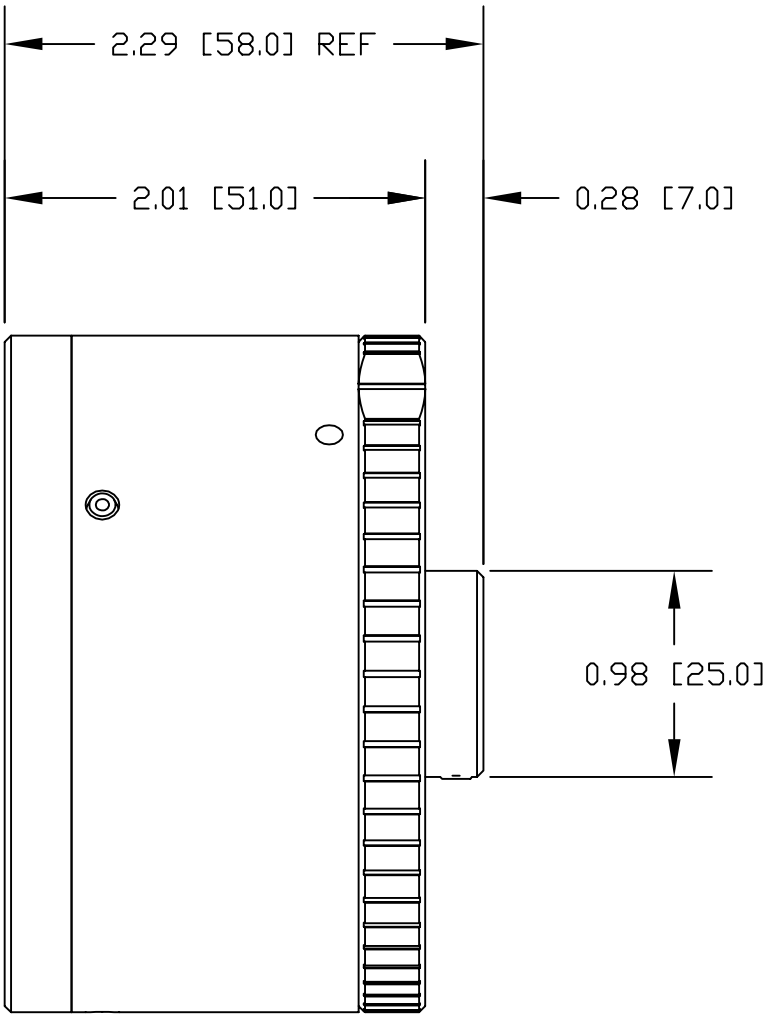
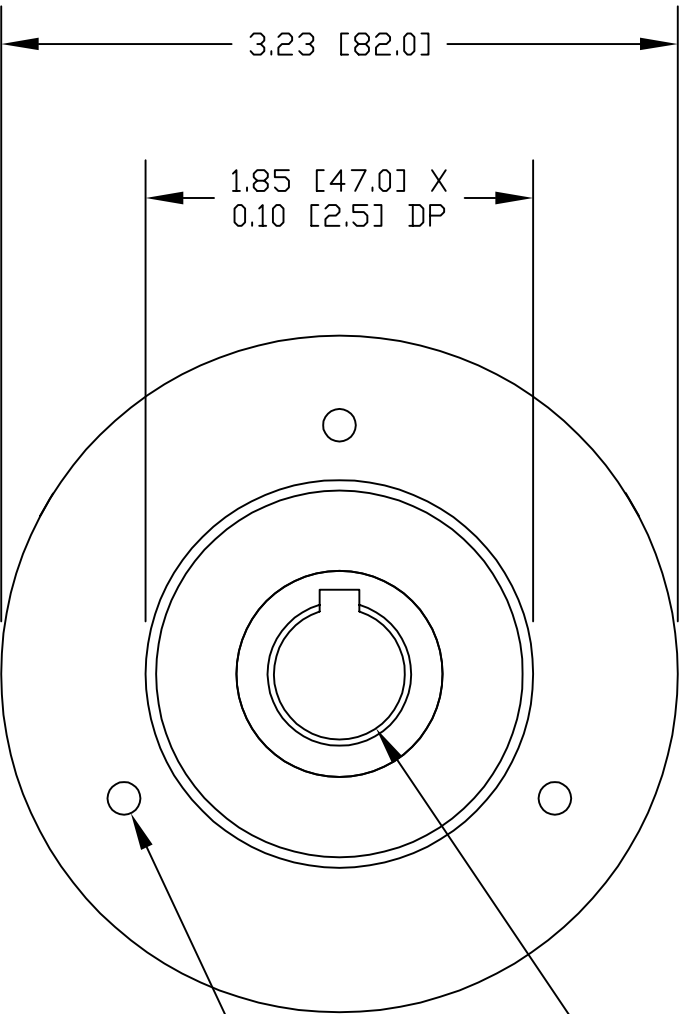

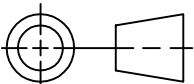


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0.625 [15.88] DIA BORE WITH
3/16 [5] X 3/32 [2.5] KEYWAY

#10-32 UNC X 0.38 [9.5] DP
(3) HOLES EVENLY SPACED ON A
2.375 [60.33] DIA BOLT CIRCLE
(TYP) BOTH SIDES

				LZ		12/30/10		 222 WEST MEMORIAL ROAD (73114-2317) POST OFFICE BOX 26508 OKLAHOMA CITY, OK 73126-0508, U.S.A. PHONE: (405) 755-1600 FAX: (405) 755-8425							
				CHECKED LZ		10/01/13									
				APPROVED LZ		10/01/13									
DRAWING REFERENCE				NUMBER		TITLE MAGPOWR OUTLINE DIMENSION DRAWING PERMA-TORK CLUTCH SIZE 4, 5/8" BORE 0.5-10 LB-IN									
TOLERANCES: UNLESS OTHERWISE SPECIFIED INCHES MM .X = ±.1 X = ±2.5 .XX = ±.03 .X = ±.8 .XXX = ±.010 .XX = ±.2 FRACTIONS = STOCK SIZE		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.		 THIRD ANGLE PROJECTION											
										GEOMETRICAL SYMBOLS PER ANSI Y14.5M UNLESS OTHERWISE SPECIFIED					
										DIMENSIONS ARE SHOWN IN INCHES [mm] UNLESS OTHERWISE NOTED					
										SURFACE FINISH					
EXPOSED MACHINED 250 AA 125 AA DE-BURR ALL EDGES 0.020 [0.5] MAX		STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400		LOCATION OK		SCALE FULL		SIZE B		DRAWING NO. HC4-58		SHEET NO. 1 OF 1		REV	