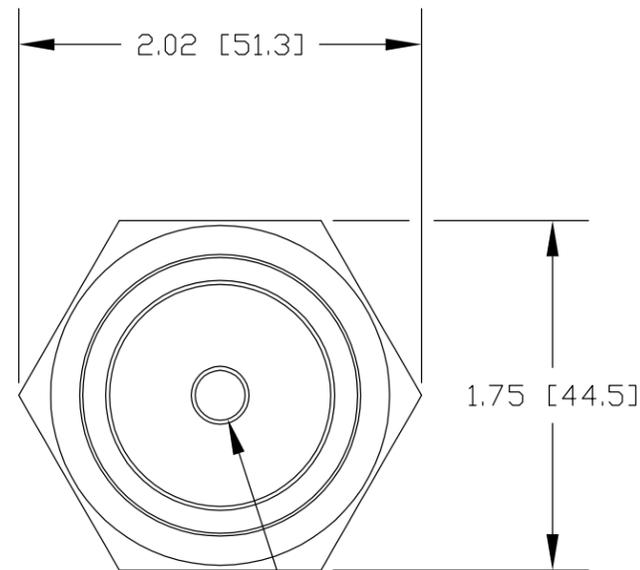
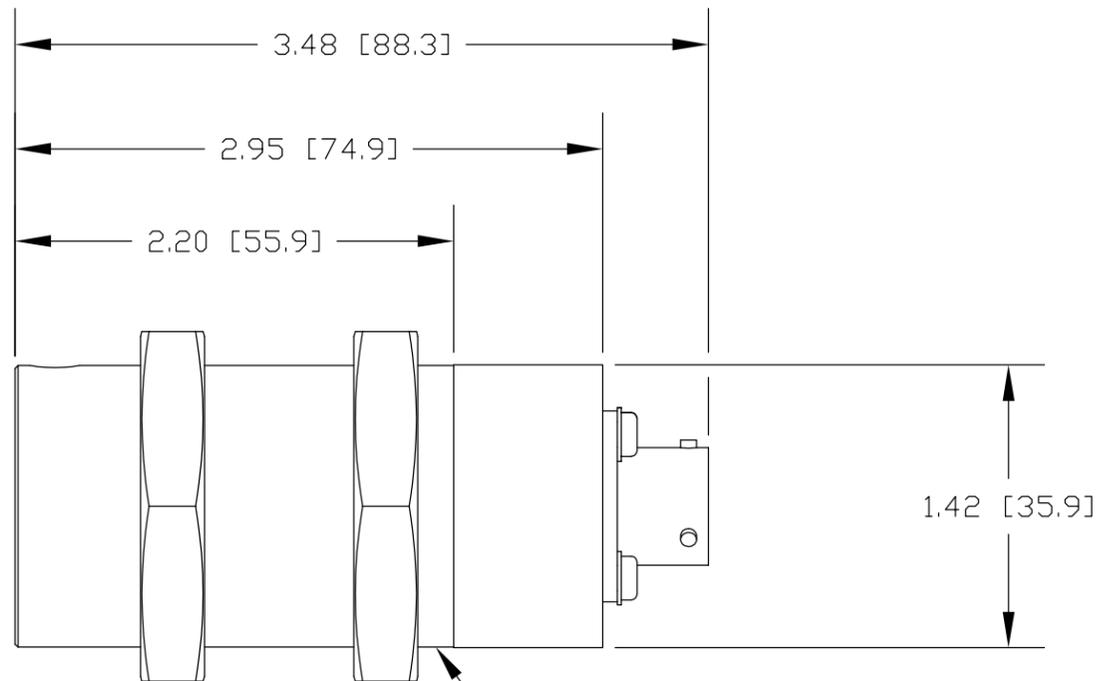


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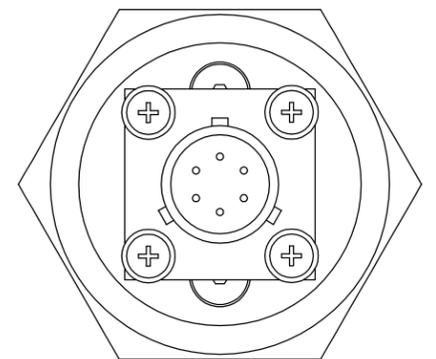
0.2500^{+0.0006}_{-0.0000} [6.350^{+0.015}_{-0.000}] DIA
 X 0.375 [9.53] DP
 (1) HOLE



0.75 [19.1] MAX
 FRAME THICKNESS

M36 X 2 THREAD

(2) HEX JAM NUTS



DRAWING REFERENCE		NUMBER
TOLERANCES: UNLESS OTHERWISE SPECIFIED		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.
INCHES	MM	
.X = ±.1	X = ±2.5	
.XX = ±.03	.X = ±.8	
.XXX = ±.010	.XX = ±.2	GEOMETRICAL SYMBOLS PER ANSI Y14.5M UNLESS OTHERWISE SPECIFIED
FRACTIONS = STOCK SIZE		STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400
SURFACE FINISH		
EXPOSED 250 AA	MACHINED 125 AA	LOCATION OK
DE-BURR ALL EDGES 0.020 [0.5] MAX		SCALE FULL

SYM	REVISION		BY	DATE	APVD
			LZ	08/16/10	
			LZ	06/11/12	
			LZ	06/11/12	
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DRAWING NO.		SHEET NO.		REV	
LC-500GS1		1 OF 1			