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MAINTENANCE INSTRUCTIONS SYMAT 50 OFFSET PIVOT GUIDE ASSEMBLY

SYMAT 50 OFFSET PIVOT GUIDE

NOTES:

1. Roller Mounting Bars (item 3) are matched drilled. If replacement is necessary, replace both bars.
2. See Figure Sheet 1-700 for roller alignment procedure.
3. See Figure Sheet 3-323 for disassembly of spherical bearing and carrier block.

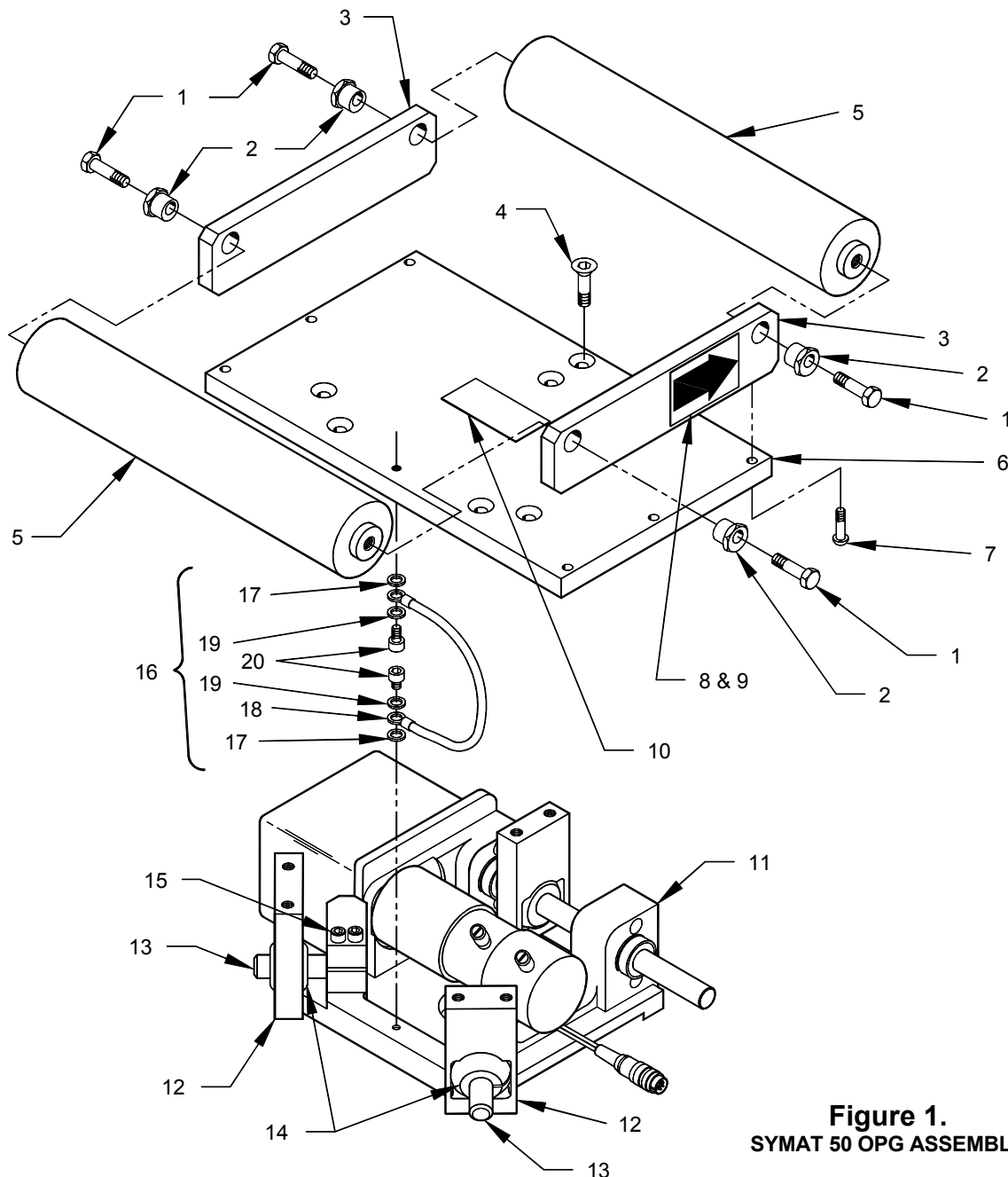


Figure 1.
SYMAT 50 OPG ASSEMBLY



MAINTENANCE INSTRUCTIONS
SYMAT 50
OFFSET PIVOT GUIDE ASSEMBLY

Parts List

ITEM NO	PART DESCRIPTION	PART NUMBER	ITEM QTY
1	Hex Head Bolt, M8 X 1.25 X 30 mm long	26717-006	4
2	Roller Adjusting Eccentric	46820-001	4
3	Roller Mounting Bar	46814-001	2
4	Socket Flat Head Cap Screw, M6 X 1 X 25 mm long	27641-007	6
5	Roller Assembly	XXXXX-XXX*	2
6	Pivot Carrier Crossmember	87574-001	1
7	Socket Button Head Cap Screw, M6 X 1 X length [mm] as required	42742-XXX*	6
8	Web Direction Label (Near Side)	76938-001	1
9	Web Direction Label (Far Side)	76938-002	1
10	Nameplate, OPG-LR	76939-001	1
11	Raceway Base Assembly, See Figure Sheet 3-394 for breakdown	87576-XXX*	1
12	Carrier Block	87452-001	2
13	Racerod	80105-XXX*	2
14	Spherical Bearing	78760-001	2
15	Socket (Low Head) Cap Screw, M6 X 1 X 30 mm long	90907-006	4
16	Grounding Strap Kit	46833-004	1
17	External Tooth Lockwasher, 1/4 inch	12836-005	2
18	Ground Wire, 3 1/2 inch long	46847-004	1
19	Lockwasher, 6 mm	26715-004	2
20	Socket Head Cap Screw, M6 X 1 X 10 mm long	26707-002	2

Items are indented in the bill of material to indicate their relationship to a higher assembly. All Items belonging to an assembly will be listed directly under that assembly and will be indented one column to the right.

* See engineering application drawing for part number.