# PRECISION ROLL

**MASTER CATALOG** 



## PRECISION ROLL MODELS

Dead Shaft Aluminum Idlers	1
Dead Shaft Lightweight Aluminum Idlers	5
Dead Shaft UltraLight™ Lightweight Aluminum Idlers	8
Dead Shaft Standard Steel Idlers	10
Dead Shaft Stainless Steel Idlers	13
Dead Shaft FeatherLight <sup>™</sup> Carbon Fiber Composite Idlers	16
Shafts And Mounts	20
Live Shaft Aluminum Idlers	25
Live Shaft Steel Idlers	28
Live Shaft Stainless Steel Idlers	31
Live Shaft FeatherLight™ Carbon Fiber Composite Idlers	34
Machined Surfaces	38
Coatings and Platings	40
Grooved Rubber Spreader Rolls	42
Bowed Rolls	46
Heat Transfer Rolls	48
Vacuum Rolls	52
Glossary of Terms	56
	Dead Shaft Lightweight Aluminum Idlers  Dead Shaft Standard Steel Idlers  Dead Shaft Stainless Steel Idlers  Dead Shaft FeatherLight™ Carbon Fiber Composite Idlers  Shafts And Mounts  Live Shaft Aluminum Idlers  Live Shaft Steel Idlers  Live Shaft Stainless Steel Idlers  Live Shaft FeatherLight™ Carbon Fiber Composite Idlers  Machined Surfaces  Coatings and Platings  Grooved Rubber Spreader Rolls  Bowed Rolls  Heat Transfer Rolls  Vacuum Rolls

### STANDARD ALUMINUM MODEL A

#### A-350-125

#### 3.5 inch nominal diameter

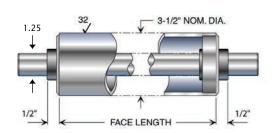
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 1,500 FPM

Idler weight (lbs.) = 3.40 + (0.42 x Face Length inches) w/o shaft

Generally available in Face Lengths up to 84 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length



### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-350-075
1.25 inch	A-350-125
1.50 inch	A-350-150

### A-400-150

#### 4.0 inch nominal diameter

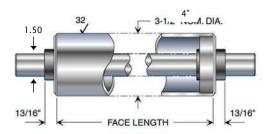
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 1,500 FPM

Idler weight (lbs.) = 4.00 + (0.49 x Face Length inches) w/o shaft

Generally available in Face Lengths up to 96 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length



### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-400-075
1.00 inch	A-400-100
1.25 inch	A-400-125

#### A-450-150

#### 4.5 inch nominal diameter

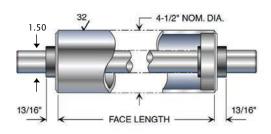
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 1,500 FPM

Idler weight (lbs.) = 4.45 + (0.56 x Face Length inches) w/o shaft

Generally available in Face Lengths up to 100 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length



### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-450-075
1.00 inch	A-450-100
1.25 inch	A-450-125
2.00 inch	A-450-200

### STANDARD ALUMINUM MODEL A

### A-500-150

5.0 inch nominal diameter

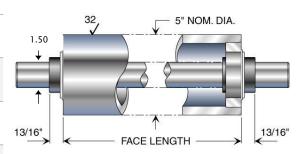
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 2,000 FPM

Idler weight (lbs.) = 5.17 + (0.63 x Face Length inches) w/o shaft

Generally available in Face Lengths up to 120 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length



### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-500-075
1.00 inch	A-500-100
1.25 inch	A-500-125
2.00 inch	A-500-200

#### A-600-150

6.0 inch nominal diameter

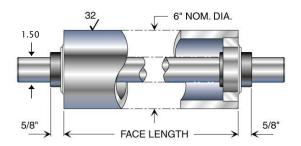
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 2,000 FPM

Idler weight (lbs.) =  $6.90 + (0.77 \times Face Length inches) \text{ w/o shaft}$ 

Generally available in Face Lengths up to 130 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length



### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-600-075
1.00 inch	A-600-100
1.25 inch	A-600-125
2.00 inch	A-600-200

#### A-800-200

8.0 inch nominal diameter

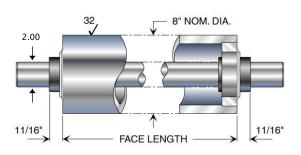
1/2 inch wall, 6061-T6 aluminum tubing machined for minimum stock removal

Balanced at 2,000 FPM

Idler weight (lbs.) = 13.38 + (1.05 x Face Length inches) w/o shaft

Generally available in Face Lengths up to 150 inches

Face straightness and run-out to Bore within the greater of 0.002 inch or 0.0005 inch/foot of Face Length

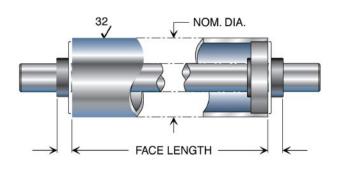


### Also Available with Bearings for the Following Shaft Diameters

0.75 inch	A-800-075
1.00 inch	A-800-100
1.25 inch	A-800-125
1.50 inch	A-800-150







Ideal for low-inertia, low-tension applications

Lower break-away torque

Reduced web slippage

Better tension control

Greater sensitivity in transducer applications

Reduced bearing side-thrust

Same shaft and mount configuration as standard aluminum idlers

Low-friction bearings installed

Ultra low-friction, oil-lubricated bearings optional

When you need an idler lighter than the standard aluminum models, but stronger than an UltraLight™, take a closer look at Webex Lightweight Aluminum Idlers. Webex Lightweight Aluminum Idlers offer you the same precision construction and design detail as our standard aluminum idlers — but with half the wall thickness and half the roll weight. Break-away torque is less and roll inertia is lowered. All this gives you a high-performance roll ideal for low tension applications.

In all other ways, Webex Lightweights are directly comparable to our standard aluminum idlers. Both are dead shaft designs using the same steel shafts and low-friction bearings. Both are precision balanced for maximum performance over a wide range of speeds. And both are available as Webex standards — offering you consistent, repeat performance roll to roll and order to order.

#### LIGHTWEIGHT ALUMINUM DEAD SHAFT IDLER ROLL SPECIFICATIONS

Material	6061-T6 aluminum tubing machined for minimum stock removal
Bearings	Low-friction, grease-lubricated bearings installed in each end of the roller
Finish	32 Ra or better
Runout and Straightness	Within the greater of 0.002 inch or 0.0005 inch/foot of length
Balanced	Dynamically balanced to standard specification or your specified line speed

### ADDITIONAL OPTIONS

- Steel inserts for elevated temperature and wear resistance
- Bearings recessed and flush with roll face
- Metric bearings
- · Metric shafts

### Coatings

- Hardcoat Anodize
- Electroless Nickel
- Rubber Covering
- High Release Tungsten Carbide (Plasma) Coatings
- Chrome Plating

### **Machined Surface**

- Reverse Taper
- · Chevron Groove
- Spiral "V" Groove
- · Matte Finish
- Diamond Knurl
- Herringbone Groove
- Micro Groove

Ordering is easy with Webex's simple model nomenclature.

