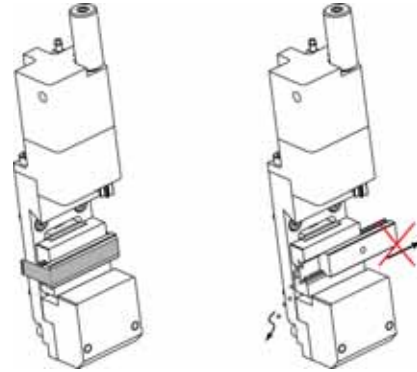




Easy Glider Linear Bearing

READ FIRST

- Do not remove the factory-installed short rail section from the linear rail.
- This rail section must be used to install the knifemaker onto the guide bar rail.
- Failure to use this rail section when installing the knifemaker may result in bearing damage and **void bearing warranty**.

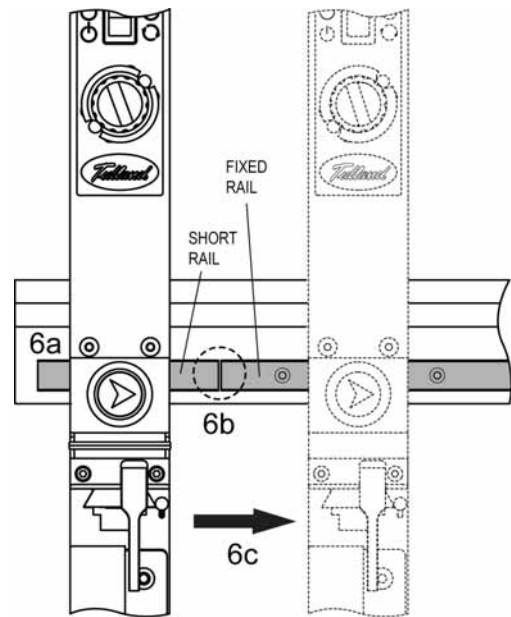


Safety Recommendation

Remove blade cartridge from knifemaker before handling.

Installing the Knifemaker on the Guide Bar

1. Choose at which the end of the guide bar the knifemakers will be mounted.
2. At the mounting end only, locate and remove the #10-32 UNF end stop screw on the face of the guide bar.
3. **Do not remove the short rail from the knifemaker bearing.**
4. Turn the brake knob counterclockwise to unlock.
5. Push the brake shoe up into the back plate if protruding.
6. Install the knifemaker:
 - a. Hold the knifemaker and short rail section together. Carefully place the rail section into the keyway on the guide bar.
 - b. Align the short rail section with the fixed bearing rail on the guide bar.
 - c. Slide the knifemaker onto fixed bearing rail.
7. Remove short section of bearing rail from the guide bar. **Note:** Keep the short rail for future maintenance and knifemaker removal.
8. Repeat Steps 2-8 until all knifemakers are installed on the guide bar.
9. After all knifemakers are installed, reinstall the #10-32 UNF socket head cap screws in the end stop.
10. Reinstall blade cartridges on knifemakers.
11. Turn the function control knob to red (retract) position on all knifemakers.

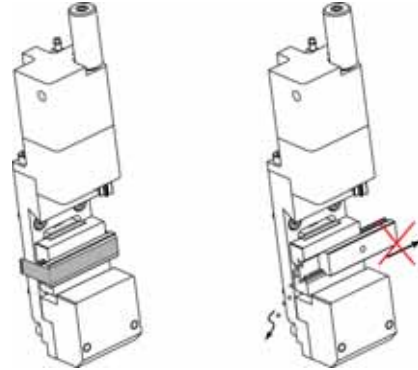




Easy Glider Linear Bearing

READ FIRST

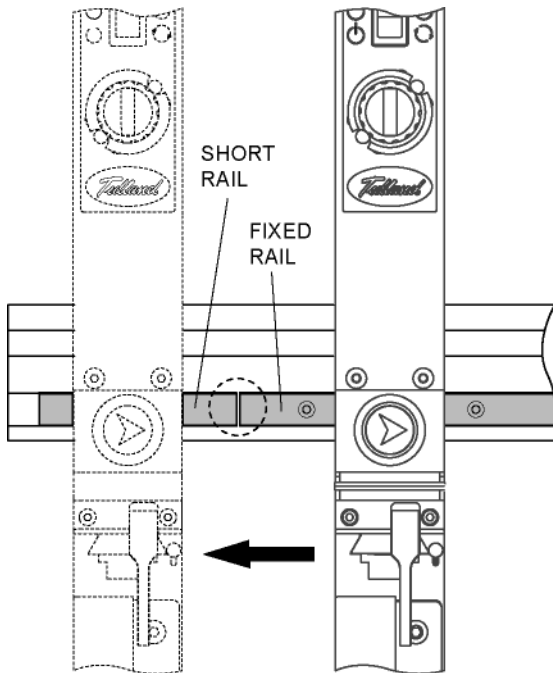
- Do not remove the factory-installed short rail section from the linear rail.
- This rail section must be used to install the knifeholder onto the guide bar rail.
- Failure to use this rail section when installing the knifeholder may result in bearing damage and **void bearing warranty**.



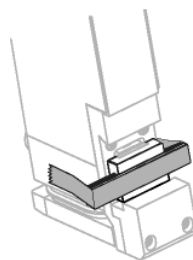
Safety Recommendation

Remove blade cartridge from knifeholder before handling.

Removing the Knifeholder from the Guide Bar



1. Remove the blade cartridge.
2. Choose at which end of the guide bar the knifeholder will be removed; move the knifeholder just to the end of the fixed rail on the guide bar.
3. Locate and remove the #10-32 UNF screw from the end stop on the face of the guide bar.
4. In the space at the end of the guide bar, align the short piece of rail (received with each knifeholder bearing mount) with the fixed rail and transfer the knifeholder from the fixed rail to the short rail.
5. Hold the knifeholder and the short rail together and carefully remove them from the guide bar. **Do not remove the short rail from the knifeholder bearing mount.** You will need it to reinstall the knifeholder on the guide bar.



★ TIP:

Secure the short rail to the linear bearing with a small piece of tape to retain the bearing balls during maintenance.