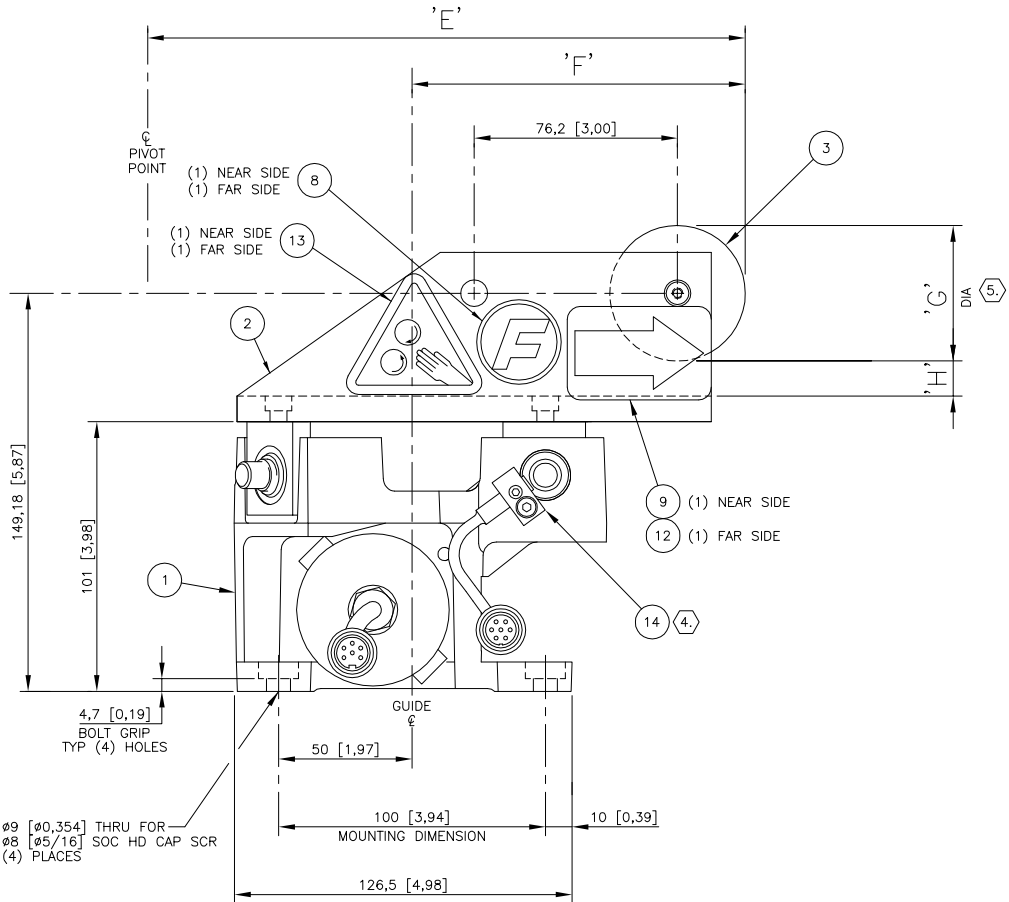


NOTES--


1. MAXIMUM ANGLE OF CORRECTION = ± 5.7°.
2. STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0,254 [0,010] TIR.
3. ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
4. REFER TO SALES ORDER FOR SERVO CENTER REQUIREMENTS. IF REQUIRED, SEE SALES ORDER FOR CABLE LENGTH.
5. SEE SALES ORDER FOR ROLLER COVERING COVERING OR FINISH.
6. NOTED DIMENSIONS APPLY WHEN ROLLER(S) HAVE RUBBER CORK TAPE WRAP.

NO. REQD		LIST OF MATERIAL					REMARKS
204742--		ITEM NO.	M	K	PART NO.	DESCRIPTION	
003	002	001				DS-25 OFFSET PIVOT GUIDE	ASSEMBLY
1	1	1	1		201003--001	RACEWAY BASE (DRIVE) ASSEMBLY	
		1	2		82664--003	PIVOT CARRIER	
		1			82664--002	PIVOT CARRIER	
1					82664--001	PIVOT CARRIER	
		1	3		76881--001	ROLLER, 2.00 DIA X 'B' FACE	
		1			76881--002	ROLLER, 2.00 DIA X 'B' FACE	SEE NOTE (5)
1					76881--003	ROLLER, 2.00 DIA X 'B' FACE	
2	2	2	4		76882--001	STUB SHAFT	
2	2	2	5		26704--001	CUP PT SOC SET SCR, M4 X 4mm LG	
3	3	3	6		90907--002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG	
3	3	3	7		26715--004	SPRING LOCK WASHER, M6	
2	2	2	8		16409--001	FIFE LOGO	
1	1	1	9		76938--001	WEB DIRECTION LABEL, RH	
1	1	1	10		202984--001	OPG NAMEPLATE	
1	1	1	11		46833--005	GROUNDING STRAP KIT	
1	1	1	12		76938--002	WEB DIRECTION LABEL, LH	
2	2	2	13		92403--051	WARNING LABEL	
--	--	--	14		-----	ISCT-03 SERVO CENTER KIT	SEE NOTE (4)

FIFE PART NO. 204742--	A	B	D	E	F	G	H
001	183,1 [7,21]	160 [6,30]	224,3 [8,83]	224 [8,82]	124,9 [4,92]	50,8 [2,00]	13,5 [0,53]
002	223,3 [8,79]	200,0 [7,88]	264,4 [10,41]	227,3 [8,95]	128,3 [5,05]	57,2 [2,25]	10,2 [0,40]
003	273,1 [10,75]	249,9 [9,84]	314,2 [12,37]	(6)	(6)	(6)	(6)



DRAWING REFERENCE		NUMBER	
DE-BURR ALL EDGES		STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED NOR MAY THE INFORMATION CONTAINED HEREIN BE USED FOR THE MAKING OF DRAWINGS OR FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.	
GENERAL TOLERANCES:		ISO 2768-mS	
GEOMETRICAL SYMBOLS:		ISO 1101	
SURFACES:		ISO 1302	

SYM		REVISION		BY	DATE	APVD
BY	DATE					
DRAWN	DW		03/20/06			
CHECKED	RDF		03/21/06			
APPROVED	HDC		03/22/06			
			THIRD ANGLE PROJECTION			
DIMENSIONS ARE SHOWN IN INCH (INCHES) UNLESS OTHERWISE NOTED						
SCALE			DRAWING NO.		SHEET NO.	
NONE			204742		1 OF 1	
A1						