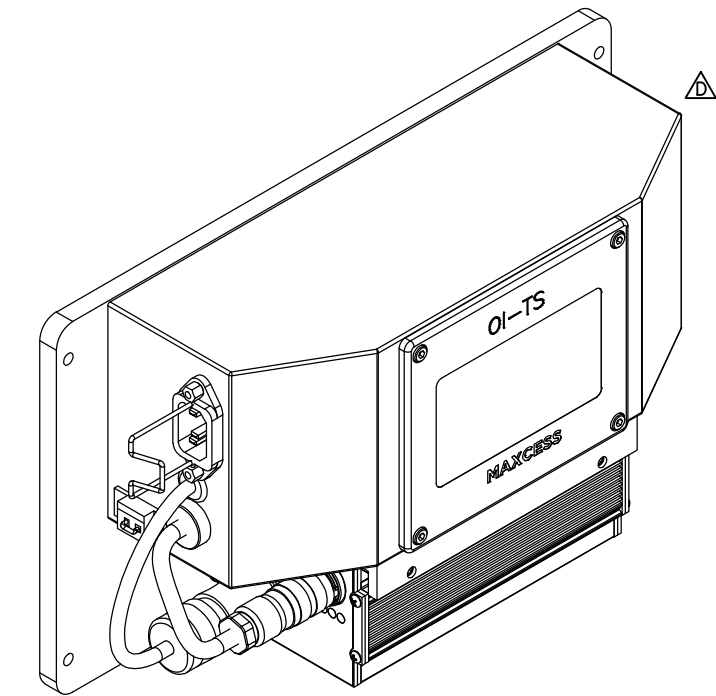
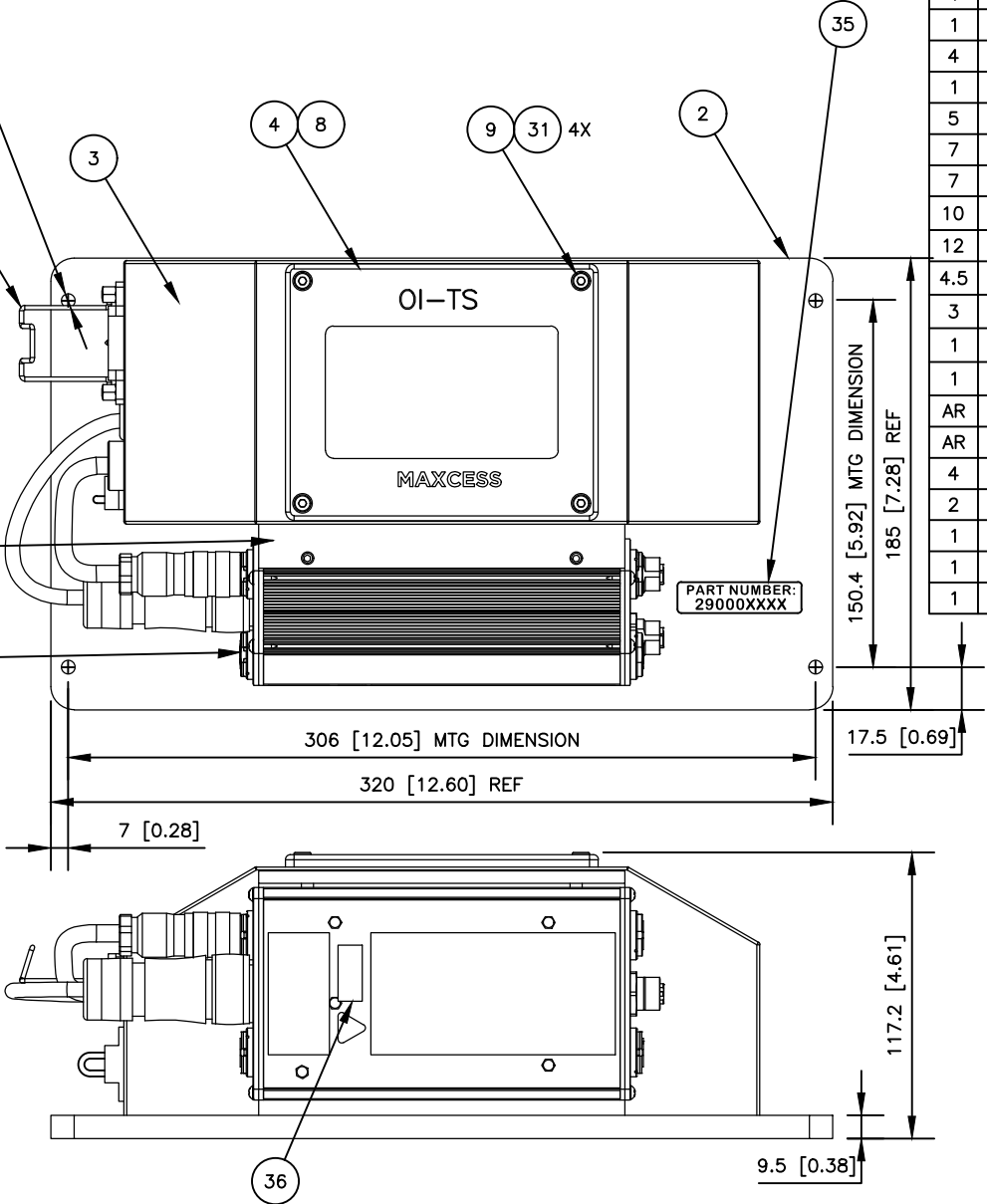




ASSEMBLY P/N	DESCRIPTION	ISAGRAF REQUIRED	PROGRAM NO.	LABEL P/N (ITEM 35)
290002902	STANDARD PROGRAM	NO	110000-00X	290005664
290002905	NON-STANDARD PROGRAM	NO	SEE SALES ORDER	290005665
290005411	NON-STANDARD PROGRAM	NO	110002-00X	290006469
290005414	NON-STANDARD PROGRAM	NO	101006-00X	290006470
290006426	NON-STANDARD PROGRAM	YES	SEE SALES ORDER	290006430

NO. REQD						LIST OF MATERIAL				
290006426	290005414	290005411	290002905	290002902	ITEM No.	UOM	PART No.	DESCRIPTION		REMARKS
1	1	1	1	1	1	EA	29L219372011	D-MAXE-2 WEB GUIDE CONTROLLER, DUAL DRIVE		
1	1	1	1	1	2	EA	290003004	BASE PLATE		DWG 223497
1	1	1	1	1	3	EA	290003005	SHROUD		DWG 223490
1	1	1	1	1	4	EA	52M383375	OI-TS TOUCHSCREEN OPERATOR INTERFACE		
1	1	1	1	1	5	EA	29L213996001	CONTROLLER WALL MOUNT KIT, COMPACT		
1	1	1	1	1	6	EA	290003006	POWER SUPPLY, 5A / 240W		
4	4	4	4	4	7	EA	290003012	STANDOFF, F-F, ALUM, 3/8" HEX X 3.93" LG		DWG 223498
1	1	1	1	1	8	EA	52M383399	GASKET, OI-TS		
4	4	4	4	4	9	EA	29L93288004	SOC HD CAP SCR, LOW HD, M4 X 0.7 THD X 12mm		
1	1	1	1	1	10	EA	52M330173	GROMMET, D-MAXE / OI-TS COMMUNICATION		
1	1	1	1	1	11	EA	290003014	GROMMET, D-MAXE POWER		DWG 94225
1	1	1	1	1	12	EA	290003016	CABLE ASSY, D-MAXE TO OI-TS, 18 INCH LG		DWG 223697
1	1	1	1	1	13	EA	290003013	CABLE ASSY, D-MAXE POWER SUPPLY, 18 INCH LG		DWG 223634
1	1	1	1	1	14	EA	290003008	RECEPTACLE ASSY, POWER		DWG 94226
1	1	1	1	1	15	EA	290003009	TERMINAL BLOCK PLUG		DWG 94228
1	1	1	1	1	16	EA	290003010	CONNECTOR, PANEL MOUNT		DWG 94228
1	1	1	1	1	17	EA	290003011	CONNECTOR		DWG 94227
4	4	4	4	4	18	EA	29L91067006	HEX SOC FLT HD SCR, M4 X 0.7 THD X 20mm LG		
1	1	1	1	1	19	EA	290003144	JUMPER		DWG 223711
4	4	4	4	4	20	EA	29L27608002	LOCKNUT, NYLON INSERT, M4		
1	1	1	1	1	21	EA	29L90951001	POWER CORD RETAINER		
5	5	5	5	5	22	EA	29L27608001	LOCKNUT, NYLON INSERT, M3		
7	7	7	7	7	23	IN	29L91450003	WIRE, 18 AWG, STRND, BROWN		
7	7	7	7	7	24	IN	29L91450010	WIRE, 18 AWG, STRND, BLUE		
10	10	10	10	10	25	IN	29L91450189	WIRE, 18 AWG, STRND, GREEN/YELLOW		
12	12	12	12	12	26	IN	29L13649007	WIRE, 14 AWG, STRND, BLACK		
4.5	4.5	4.5	4.5	4.5	27	IN	29L12331009	HEAT SHRINK, 1/4 IN , BLK		
3	3	3	3	3	28	IN	29L12331014	HEAT SHRINK, 3/8 IN, BLK		
1	1	1	1	1	29	EA	29L12316008	TERMINAL, RING, 14-16AWG, #8 STUD		
1	1	1	1	1	30	EA	29L12316002	TERMINAL, RING, 18-22AWG, #4 STUD		
AR	AR	AR	AR	AR	31	OZ	29L6A541	LOCTITE 222		
AR	AR	AR	AR	AR	32	EA	290003220	SOLDER, LEAD FREE, 0.031 IN DIA		DWG 94212
4	4	4	4	4	33	EA	29L28118002	SCREW, SCKT CAP, BH, M4 X 10mm		
2	2	2	2	2	34	EA	29L27610005	SCREW, PH, CH HD, M3 X 12mm		
1	1	1	1	1	35	EA	SEE TABLE	LABEL, PART NUMBER		DWG 224979
1					36	EA	29L92322001	ISAGRAF STICKER		
1	1	1	1	1	37	EA	29LCD-MANUAL	CD MANUAL		

- NOTES:
1. ASSEMBLY TO BE RoHS COMPLIANT.
 2. STRIP DC POWER CABLE JACKET OF POWER SUPPLY (ITEM 6) BACK FULLY.
 3. STRIP AC POWER CABLE JACKET OF POWER SUPPLY (ITEM 6) BACK 127[5].
 4. ENSURE PAINT IS REMOVED FROM INSIDE SHROUD UNDER LOCK NUTS (ITEM 22).
 5. INSTALL JUMPER (ITEM 19) INTO PLUG (ITEM 15). INSTALL PLUG INTO RECEPTACLE (ITEM 16).
 6. ENSURE WIRES ARE CUT FLUSH BEFORE PLACING INTO SPLICE CONNECTOR (ITEM 17) AND COMPRESSING FULLY.
 7. ORIENT POWER RECEPTACLE ASSY (ITEM 14) AS SHOWN.



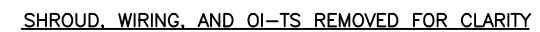
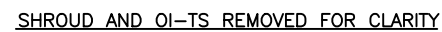
CDP-01 DROP-IN REPLT, SINGLE DRV	223505
CDP-01 DROP-IN REPLT, TRIPLE DRV	224332
DRAWING REFERENCE	NUMBER
UNLESS OTHERWISE SPECIFIED	This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.
GENERAL TOLERANCES: ISO 2768-mk	
GEOMETRICAL SYMBOLS: ISO 1101	
SURFACES: ISO 1302	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	DE-BURR ALL EDGES 0.5 [0.020] MAX
PART NUMBER	LOCATION OK

SYM	REVISION	BY DATE	APVD
BY	DATE		
DRAWN LZ	12/01/16		
CHECKED TH	12/01/16		
APPROVED TH	12/01/16		
THIRD ANGLE PROJECTION			
SCALE 1:1	SIZE A2	DRAWING NO. 223712	SHEET NO. 1 OF 2
			REV D

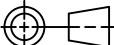
MAXCESS

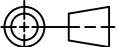
222 WEST MEMORIAL ROAD
OKLAHOMA CITY, OK 73114
TEL: 405.755.1600
FAX: 405.755.8425
WWW.MAXCESSINTL.COM

TITLE
FIFE
OI-TS / D-MAXE-2 ASSEMBLY
CDP-01 DROP-IN REPLACEMENT
ASSEMBLY / INSTALLATION



D	P/N 290005411 SW WAS 110003-00X ECR #89074	IA 04/16/21	BC 04/16/21
C	ITEM 1 P/N WAS 29L219372001 ECR #87402	RR 01/29/19	PO 01/29/19

		BY	DATE
		DRAWN	LZ 12/01/19
DRAWING REFERENCE		CHECKED	TH 12/01/19
NUMBER		APPROVED	TH 12/01/19
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GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302	STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	LOCATION DE-BURR ALL EDGES 0.5 [0.020] MAX OK	DIMENSIONS ARE SHOWN IN mm [INCHES] UNLESS OTHERWISE NOTED
PART NUMBER		SCALE	SIZE
		1:1	A2

B	ADDED P/Ns 290005411/290005414/ 290006426 ADDED ITEMS 36 AND 37 REVISED TABLE ADDED NOTE 7. ECR #86204		PO 02/28/18	MP 02/28/18
A	ADDED ITEM 35 P/N LABEL IDENTIFICATION ECR #85919		RR 11/22/17	MP 11/22/17
SYM		REVISION	BY DATE	APVD
BY	DATE		 222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM	
DRAWN LZ	12/01/16			
CHECKED TH	12/01/16			
APPROVED TH	12/01/16			
 THIRD ANGLE PROJECTION				
DIMENSIONS ARE SHOWN IN mm [INCHES] UNLESS OTHERWISE NOTED			TITLE FIFE OI-TS / D-MAXE-2 ASSEMBLY CDP-01 DROP-IN REPLACEMENT ASSEMBLY / INSTALLATION	
SCALE 1:1	SIZE A2	DRAWING NO. 223712	SHEET NO. 2 OF 2	REV D