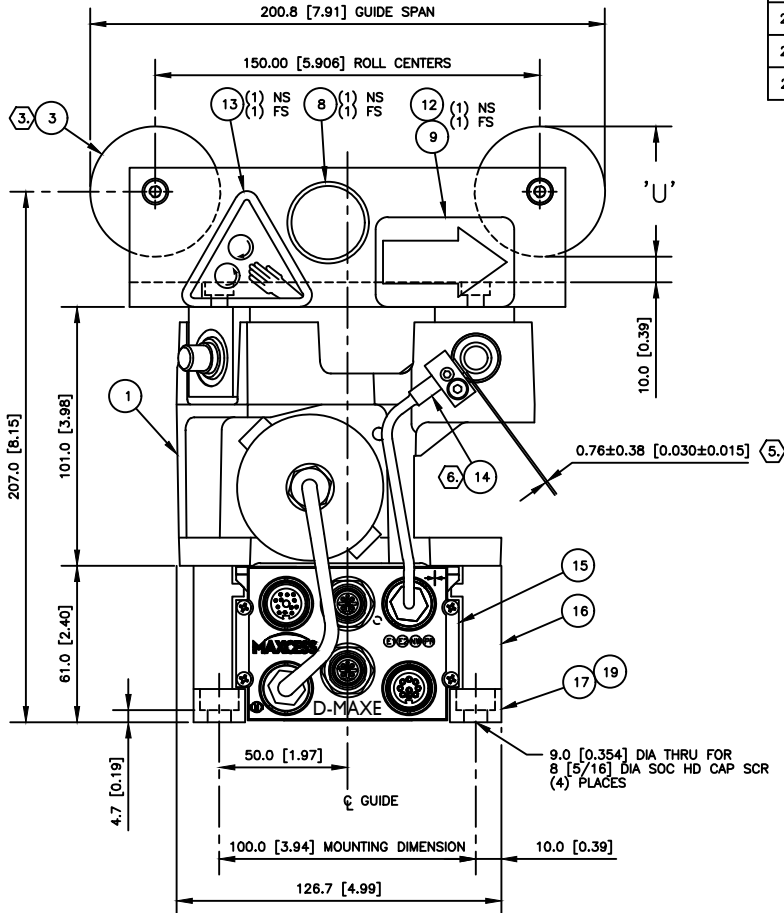
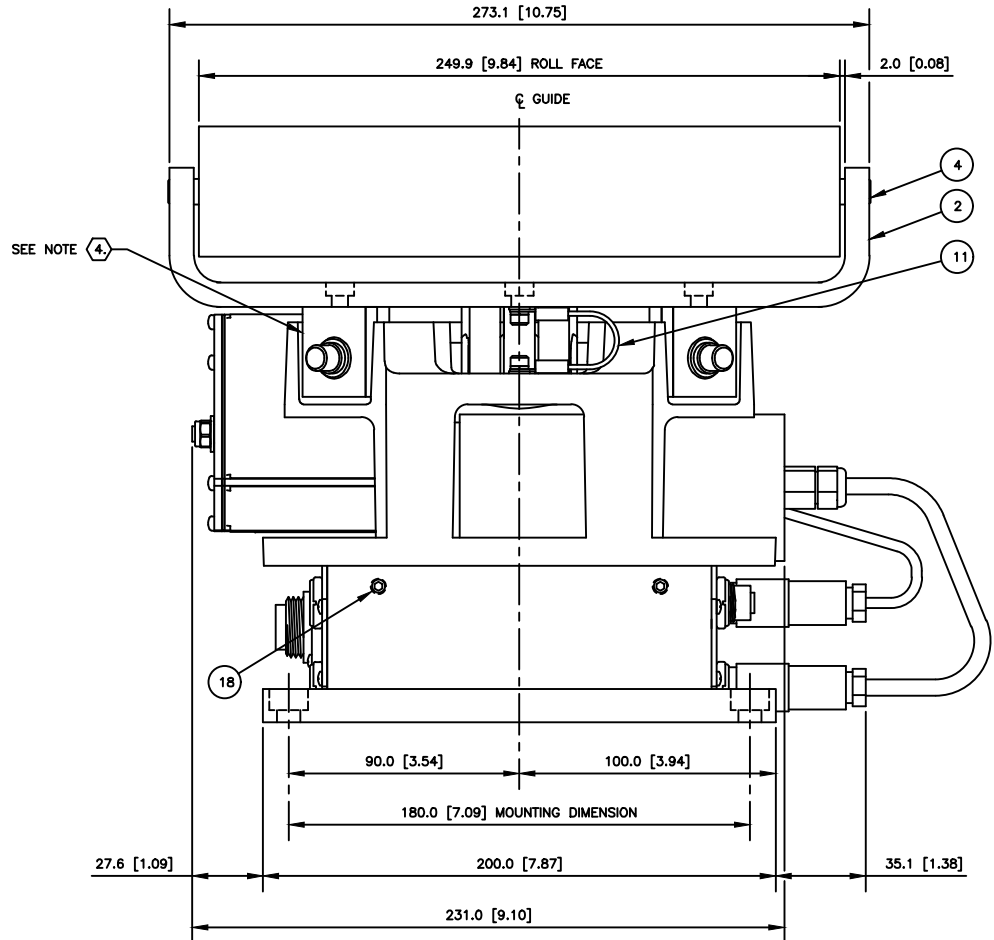


- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
 - MAXIMUM ANGLE OF CORRECTION = 5.7°
 - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
 - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
 - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
 -
 - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL			
ITEM NO.	QTY	UNIT	PART NO.	DESCRIPTION	MATERIAL	REMARKS							
29L217450010	1	1	1	1	1	1	1	1	1	DS-25 OFFSET PIVOT GUIDE ASSEMBLY			
29L217450009	1	1	1	1	1	1	1	1	1	RACEWAY BASE ASSEMBLY			
29L217450008	1	1	1	1	1	1	1	1	1	PIVOT CARRIER			
29L217450007	-	-	-	-	-	-	-	-	-	29L76881003 ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217450006	-	-	-	-	-	-	-	-	-	29L76881008 ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217450005	-	-	-	-	-	-	-	-	-	29L76881011 ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217450004	-	-	-	-	-	-	-	-	-	29L76881018 ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217450003	-	-	-	-	-	-	-	-	-	29L76881022 ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217450002	-	-	-	-	-	-	-	-	-	29L76882001 STUB SHAFT			
29L217450001	4	4	4	4	4	4	4	4	4	29L26704001 CUP PT SET SCR, M4 X 4mm LG			
	3	3	3	3	3	3	3	3	3	29L90907002 SOC HD CAP SCR (LOW HD), M6 X 12mm LG			
	3	3	3	3	3	3	3	3	3	29L26715004 SPRING LOCKWASHER, M6			
	2	2	2	2	2	2	2	2	2	29L16409001 FIFE LOGO, 32 [1-1/4] DIA			
	1	1	1	1	1	1	1	1	1	29L76938001 WEB DIRECTION LABEL, RIGHT HAND			
	1	1	1	1	1	1	1	1	1	29L202984001 OPG NAMEPLATE			
	1	1	1	1	1	1	1	1	1	29L46833004 GROUNDING STRAP KIT			
	1	1	1	1	1	1	1	1	1	29L76938002 WEB DIRECTION LABEL, LEFT HAND			
	2	2	2	2	2	2	2	2	2	29L92403051 WARNING LABEL			
	1	-	1	-	1	-	1	-	1	29L201848002 ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE			
	1	1	1	1	1	1	1	1	1	29L219372011 D-MAXE-2 WEB GUIDE CONTROLLER, DUAL DRIVE			
	2	2	2	2	2	2	2	2	2	29L201143001 MOUNTING LEG			
	2	2	2	2	2	2	2	2	2	29L201145001 MOUNTING FOOT			
	2	2	2	2	2	2	2	2	2	29L92443012 SOC HD SET SCR, CUP POINT, M6 X 12mm LG			
	4	4	4	4	4	4	4	4	4	29L90296014 FLAT HD SOC HD CAP SCR, M8 X 70mm LG			

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217450001	WITHOUT	STANDARD	50.8 [2.00]
29L217450002	WITH	STANDARD	50.8 [2.00]
29L217450003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217450004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217450005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217450006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217450007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217450008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217450009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217450010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	1
	2
	3
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	5
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	10
	11
	12
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	14
	15
	16



DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO THE USER WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.	
GENERAL TOLERANCES:		DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
ISO 2768-mS		THIRD ANGLE PROJECTION	
GEOMETRICAL SYMBOLS:		SCALE	
ISO 1101		SIZE	
SURFACES:		DRAWING NO.	
ISO 1302		SHEET NO. REV	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		217450	
DE-BURR ALL EDGES 0.3 [0.020] MAX		1 OF 1	
LOCATION		C	
OK			

ITEM 15 P/N WAS 29L219372001. TD PO 01/29/19 01/29/19

B	ITEM 15 WAS 29L200925001, D-MAX-2 UPDATE VIEWS OF PROCESSOR ECR #85206	SP 06/19/17	PO 06/19/17
A	ITEM 14 P/N WAS "-XXX" UPDATED ALL P/N FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84212	BP 07/14/16	PO 07/26/16
REVISION		BY DATE	APVD
BY	DATE		
DRAWN	11/15/12		
PO			
CHECKED	01/28/13		
JMP			
APPROVED	01/28/13		
JMP			

222 WEST MEMORIAL ROAD
OKLAHOMA CITY, OK 73114
TEL: 405.755.1600
FAX: 405.755.9425
WWW.MAXCESSINTL.COM

TITLE
DS-25 OFFSET PIVOT GUIDE ASSY (INSTR)
200.8 [7.91] GUIDE SPAN X
249.9 [9.84] ROLL FACE WITH
INTEGRAL D-MAX-2 PROCESSOR MOUNTING