

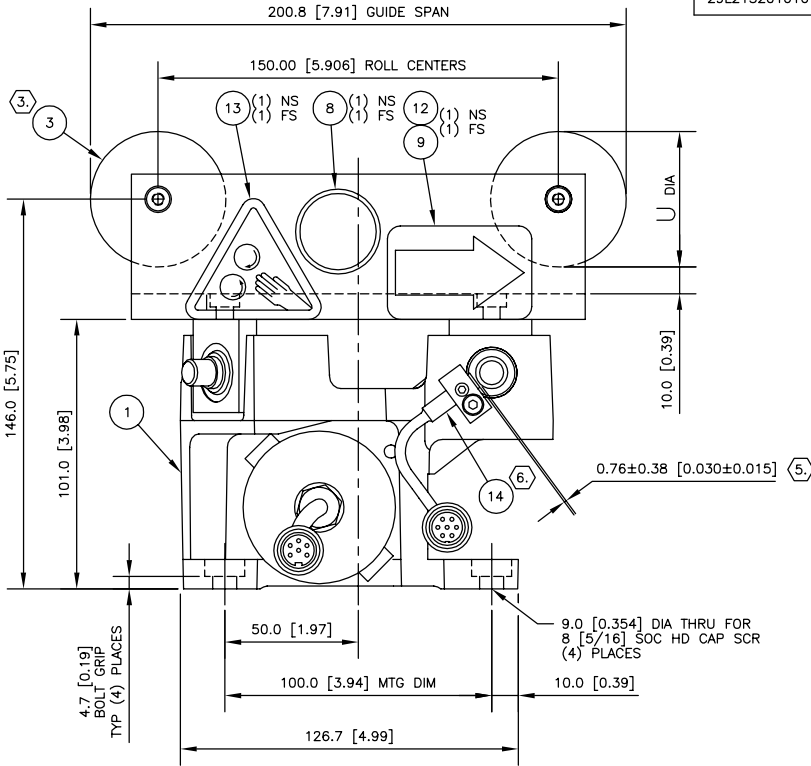
NOTES:


- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
- MAXIMUM ANGLE OF CORRECTION = 5.7°
- STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
- ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
- THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
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- APPROXIMATE WEIGHT IS 3 KG [6.6 LB]

NO. REQD											LIST OF MATERIAL					
29L213201010	29L213201009	29L213201008	29L213201007	29L213201006	29L213201005	29L213201004	29L213201003	29L213201002	29L213201001		ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
1	1	1	1	1	1	1	1	1	1	1	1		29L201003001	DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	1	2		29L202582006	RACEWAY BASE ASSEMBLY		
—	—	—	—	—	—	—	—	—	—	2	3		29L76881002	PIVOT CARRIER		
—	—	—	—	—	—	—	2	2	—	—			29L76881007	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	STANDARD	
—	—	—	—	—	2	2	—	—	—	—			29L76881010	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	HARD COAT ANODIZE	
—	—	2	2	—	—	—	—	—	—	—			29L76881017	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	D.E. II PLASMA COAT	
2	2	—	—	—	—	—	—	—	—	—			29L76881021	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	RUBBER CORK TAPE	
4	4	4	4	4	4	4	4	4	4	4	4		29L76882001	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4	5		29L26704001	STUB SHAFT		
3	3	3	3	3	3	3	3	3	3	3	6		29L90907002	CUP PT SET SCR, M4 X 4mm LG		
3	3	3	3	3	3	3	3	3	3	3	7		29L26715004	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
2	2	2	2	2	2	2	2	2	2	2	8		29L16409001	SPRING LOCKWASHER, M6		
1	1	1	1	1	1	1	1	1	1	1	9		29L76938001	FIFE LOGO, 32 [1-1/4] DIA		
1	1	1	1	1	1	1	1	1	1	1	10		29L202984001	WEB DIRECTION LABEL, RIGHT HAND		
1	1	1	1	1	1	1	1	1	1	1	11		29L46833004	OPG NAMEPLATE		
1	1	1	1	1	1	1	1	1	1	1	12		29L76938002	GROUNDING STRAP KIT		
2	2	2	2	2	2	2	2	2	2	2	13		29L92403051	WEB DIRECTION LABEL, LEFT HAND		
1	—	1	—	1	—	1	—	1	—	—	14		29L201848006	WARNING LABEL		
														ISCT-03 SERVO CENTER KIT W/ CABLE 5 M LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L213201001	WITHOUT	STANDARD	50.8 [2.00]
29L213201002	WITH	STANDARD	50.8 [2.00]
29L213201003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L213201004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L213201005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213201006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213201007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L213201008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L213201009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L213201010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	ALL
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DRAWING REFERENCE		NUMBER		TITLE	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED NOR MAY THE INFORMATION CONTAINED HEREIN BE USED FOR THE MAKING OF DRAWINGS OR FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.		FIFE DS-25 OFFSET PIVOT GUIDE (ASSEMBLY INSTALLATION)	
GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302				THIRD ANGLE PROJECTION DIMENSIONS ARE SHOWN IN mm [INCHES] UNLESS OTHERWISE NOTED	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		LOCATION DE-BURF ALL EDGES 0.5 [0.020] MAX		DRAWING NO. 213201	
		SCALE OK 3:4		SHEET NO. 1 OF 1	
		SIZE A1		REV A	

DELETED NOTE 6 ITEM 14 WAS P/N 201848-XXX UPDATED BOM WITH EPICOR P/Ns ECR #82312		JGR 01/05/16	PO 01/05/16
BY DATE		REVISION	
BY DATE		APVD	
DRAWN PO 10/15/12		MAXCESS	
CHECKED JMP 10/15/12		222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1800 FAX: 405.755.8425 WWW.MAXCESSINTL.COM	
APPROVED JMP 10/15/12		TITLE	
		FIFE DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 200.8 [7.91] GUIDE SPAN X 200.0 [7.88] ROLL FACE	