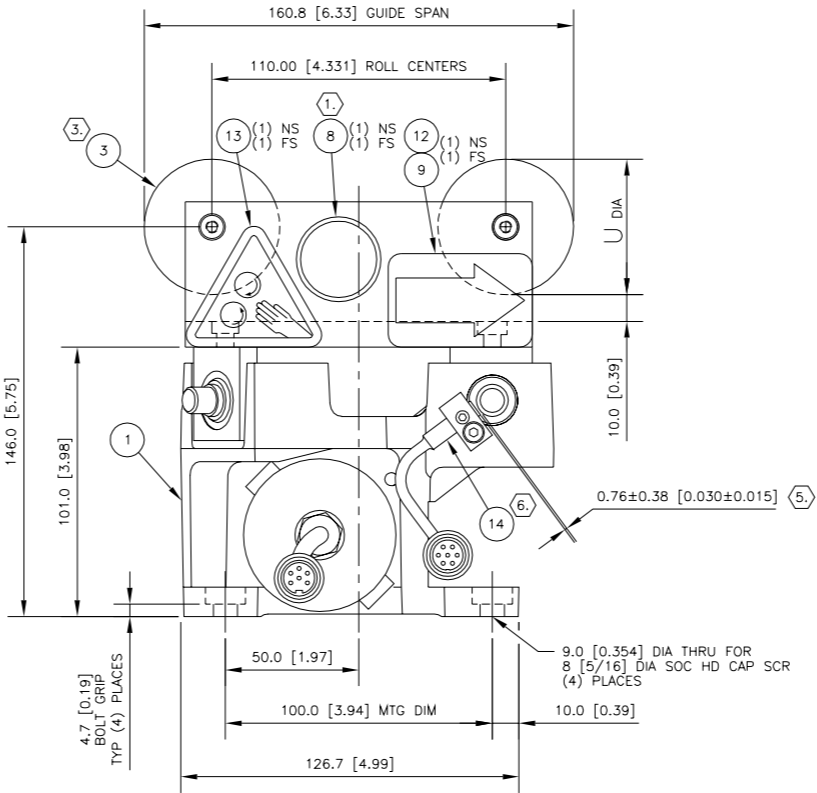


NOTES:

- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
- MAXIMUM ANGLE OF CORRECTION = 5.7°
- STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
- ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
- THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
- APPROXIMATE WEIGHT IS 3 KG [6.6 LB]



NO. REQD												LIST OF MATERIAL				
29L213197010	29L213197009	29L213197008	29L213197007	29L213197006	29L213197005	29L213197004	29L213197003	29L213197002	29L213197001	ITEM NO.	M	K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
1	1	1	1	1	1	1	1	1	1	1			29L201003001	DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	2			29L202582005	RACEWAY BASE ASSEMBLY		
-	-	-	-	-	-	-	-	-	-	3			29L76881001	PIVOT CARRIER		
-	-	-	-	-	-	-	-	-	-				29L76881006	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	STANDARD	
-	-	-	-	-	-	-	-	-	-				29L76881009	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	HARD COAT ANODIZE	
-	-	-	-	-	-	-	-	-	-				29L76881016	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	D.E. II PLASMA COAT	
-	-	2	2	-	-	-	-	-	-				29L76881016	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	RUBBER CORK TAPE	
2	2	-	-	-	-	-	-	-	-				29L76881020	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4			29L76882001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
4	4	4	4	4	4	4	4	4	4	5			29L26704001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
3	3	3	3	3	3	3	3	3	3	6			29L90907002	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
3	3	3	3	3	3	3	3	3	3	7			29L26715004	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
2	2	2	2	2	2	2	2	2	2	8			29L16409001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
1	1	1	1	1	1	1	1	1	1	9			29L76938001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
1	1	1	1	1	1	1	1	1	1	10			29L202984001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
1	1	1	1	1	1	1	1	1	1	11			29L46833004	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
1	1	1	1	1	1	1	1	1	1	12			29L76938002	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
2	2	2	2	2	2	2	2	2	2	13			29L92403051	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		
1	-	1	-	1	-	1	-	1	-	14			29L201848006	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L213197001	WITHOUT	STANDARD	50.8 [2.00]
29L213197002	WITH	STANDARD	50.8 [2.00]
29L213197003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L213197004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L213197005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213197006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213197007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L213197008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L213197009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L213197010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	1. WRAP STYLE	
	ALL	ALL
	1	
	2	
	3	
	4	
	5	
	6	
	7	
	8	
	9	
	10	
	11	
	12	
	13	
	14	
	15	
	16	

UPDATED MAXCESS LOGO DELETED NOTE 6 ITEM 14 WAS P/N 201848-XXX UPDATED BOM AND TABLE TO EPICOR STANDARDS ECR #82308		JGR 09/25/15	PO 09/25/15
SYM		REVISION	
BY	DATE	BY DATE	APVD
DRAWN PO	10/15/12		
CHECKED JMP	10/15/12		
APPROVED JMP	10/15/12		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		DE-BURR ALL EDGES 0.5 [0.020] MAX	LOCATION OK
SCALE NONE		SIZE A1	
DRAWING NO. 213197		SHEET NO. 1 OF 1	REV A
TITLE DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 160.8 [6.33] GUIDE SPAN X 160.0 [6.30] ROLL FACE		222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM	