



- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
  - MAXIMUM ANGLE OF CORRECTION = 5.7°
  - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
  - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
  - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
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  - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL			
ITEM NO.	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS
29L217438010	1	1	1	1	1	1	1	1	1		DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
29L217438009	1	1	1	1	1	1	1	1	1	29L201003001	RACEWAY BASE ASSEMBLY		
29L217438008	1	1	1	1	1	1	1	1	1	29L202588005	PIVOT CARRIER		
29L217438007	-	-	-	-	-	-	-	-	-	29L76881003	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE	STANDARD	
29L217438006	-	-	-	-	-	-	-	-	-	29L76881008	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE	HARD COAT ANODIZE	
29L217438005	-	-	-	-	-	-	-	-	-	29L76881011	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE	D.E. II PLASMA COAT	
29L217438004	-	-	-	-	-	-	-	-	-	29L76881018	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE	RUBBER CORK TAPE	
29L217438003	-	-	-	-	-	-	-	-	-	29L76881022	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE	11036 PLASMA COAT	
29L217438002	-	-	-	-	-	-	-	-	-	29L76882001	STUB SHAFT		
29L217438001	-	-	-	-	-	-	-	-	-	29L26704001	CUP PT SET SCR, M4 X 4mm LG		
	4	4	4	4	4	4	4	4	4	29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
	3	3	3	3	3	3	3	3	3	29L26715004	SPRING LOCKWASHER, M6		
	3	3	3	3	3	3	3	3	3	29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
	2	2	2	2	2	2	2	2	2	29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
	1	1	1	1	1	1	1	1	1	29L202984001	OPG NAMEPLATE		
	1	1	1	1	1	1	1	1	1	29L46833004	GROUNDING STRAP KIT		
	1	1	1	1	1	1	1	1	1	29L76938002	WEB DIRECTION LABEL, LEFT HAND		
	2	2	2	2	2	2	2	2	2	29L92403051	WARNING LABEL		
	1	-	1	-	1	-	1	-	1	29L201848002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE		
	1	1	1	1	1	1	1	1	1	29L219371011	D-MAXE-1 WEB GUIDE CONTROLLER, SINGLE DRIVE		
	2	2	2	2	2	2	2	2	2	29L201143001	MOUNTING LEG		
	2	2	2	2	2	2	2	2	2	29L201145001	MOUNTING FOOT		
	2	2	2	2	2	2	2	2	2	29L92443012	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST	
	4	4	4	4	4	4	4	4	4	29L90296014	FLAT HD SOC HD CAP SCR, M8 X 70mm LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L217438001	WITHOUT	STANDARD	50.8 [2.00]
29L217438002	WITH	STANDARD	50.8 [2.00]
29L217438003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217438004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217438005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217438006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217438007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217438008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217438009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217438010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
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