

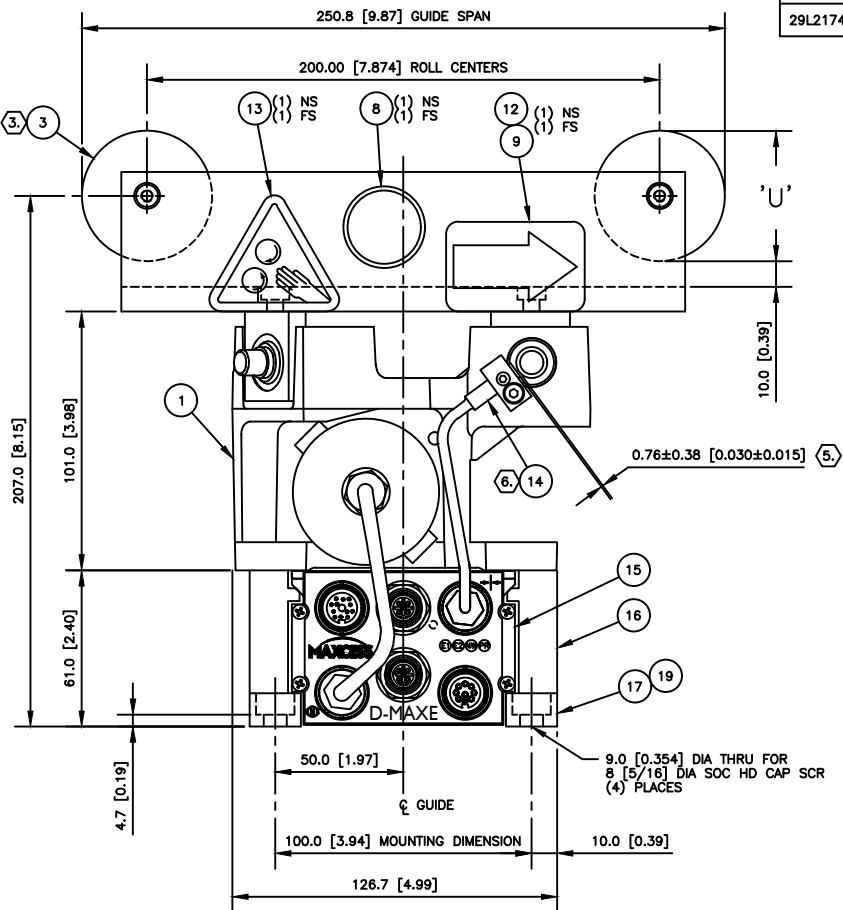
NOTES:

- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
- MAXIMUM ANGLE OF CORRECTION = 5.7°
- STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
- ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
- THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
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- APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL				
ITEM NO.	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS	
29L217451010	1	1	1	1	1	1	1	1	1	1	DS-25 OFFSET PIVOT GUIDE ASSEMBLY			
29L217451009	1	1	1	1	1	1	1	1	1	2	29L202582008	PIVOT CARRIER		
29L217451008	-	-	-	-	-	-	-	-	2	2	29L76881001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	STANDARD	
29L217451007	-	-	-	-	-	-	2	2	-	-	29L76881006	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	HARD COAT ANODIZE	
29L217451006	-	-	-	-	2	2	-	-	-	-	29L76881009	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	D.E. II PLASMA COAT	
29L217451005	-	-	2	2	-	-	-	-	-	-	29L76881016	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	RUBBER CORK TAPE	
29L217451004	2	2	-	-	-	-	-	-	-	-	29L76881020	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	11036 PLASMA COAT	
29L217451003	4	4	4	4	4	4	4	4	4	4	29L76882001	STUB SHAFT		
29L217451002	4	4	4	4	4	4	4	4	4	5	29L26704001	CUP PT SET SCR, M4 X 4mm LG		
29L217451001	3	3	3	3	3	3	3	3	3	6	29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
	3	3	3	3	3	3	3	3	3	7	29L26715004	SPRING LOCKWASHER, M4		
	2	2	2	2	2	2	2	2	2	8	29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
	1	1	1	1	1	1	1	1	1	9	29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
	1	1	1	1	1	1	1	1	1	10	29L202984001	OPG NAMEPLATE		
	1	1	1	1	1	1	1	1	1	11	29L46833004	GROUNDING STRAP KIT		
	1	1	1	1	1	1	1	1	1	12	29L76938002	WEB DIRECTION LABEL, LEFT HAND		
	2	2	2	2	2	2	2	2	2	13	29L92403051	WARNING LABEL		
	1	-	1	-	1	-	1	-	1	-	14	29L201848002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE	
	1	1	1	1	1	1	1	1	1	15	29L219372011	D-MAXE-2 WEB GUIDE CONTROLLER, DUAL DRIVE		
	2	2	2	2	2	2	2	2	2	16	29L201143001	MOUNTING LEG		
	2	2	2	2	2	2	2	2	2	17	29L201145001	MOUNTING FOOT		
	2	2	2	2	2	2	2	2	2	18	29L92443012	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST	
	4	4	4	4	4	4	4	4	4	19	29L90296014	FLAT HD SOC HD CAP SCR, M8 X 70mm LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217451001	WITHOUT	STANDARD	50.8 [2.00]
29L217451002	WITH	STANDARD	50.8 [2.00]
29L217451003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217451004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217451005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217451006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217451007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217451008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217451009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217451010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
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ITEM 15 WAS 29L200925001, D-MAX-2 UPDATE VIEWS OF PROCESSOR ECR #85207	SP 06/19/17	PO 06/19/17
ITEM 14 P/N WAS '-XXX' UPDATED ALL P/N FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84213	BP 07/14/16	PO 07/29/16
REVISION		BY DATE APVD
BY	DATE	
DRAWN PO	11/15/12	
CHECKED JUMP	01/28/13	
APPROVED JUMP	01/28/13	
DRAWING REFERENCE		NUMBER
UNLESS OTHERWISE SPECIFIED		
GENERAL TOLERANCES:		
ISO 2768-mS		
GEOMETRICAL SYMBOLS:		
ISO 1101		
SURFACES:		
ISO 1302		
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		
DE-BURR ALL EDGES 0.3 [0.020] MAX		
LOCATION		OK
SCALE	3:4	
SIZE	A1	
TITLE		
DS-25 OFFSET PIVOT GUIDE ASSY (INSL)		
250.8 [9.87] GUIDE SPAN X		
160.0 [6.30] ROLL FACE WITH		
INTEGRAL D-MAXE-2 PROCESSOR MOUNTING		
DRAWING NO.		
217451		
SHEET NO. REV		
1 OF 1		

ITEM 15 P/N WAS 29L219372001. ECR #87393

TD 01/29/19

PO 01/29/19