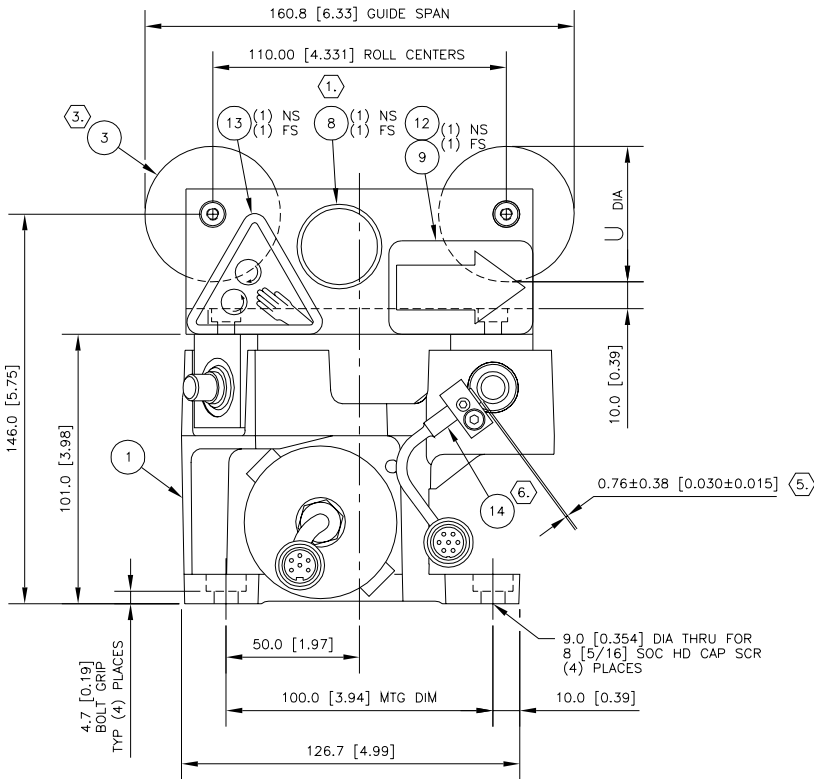


NOTES:

- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
- MAXIMUM ANGLE OF CORRECTION = 5.7°
- STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
- ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
- THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
- APPROXIMATE WEIGHT IS 3 KG [6.9 LB]



NO. REQD										LIST OF MATERIAL					
29L213198010	29L213198009	29L213198008	29L213198007	29L213198006	29L213198005	29L213198004	29L213198003	29L213198002	29L213198001	ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
1	1	1	1	1	1	1	1	1	1	1			DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	2		29L201003001	RACEWAY BASE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	2		29L202582009	PIVOT CARRIER		
-	-	-	-	-	-	-	-	-	2	3		29L76881002	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	STANDARD	
-	-	-	-	-	-	-	2	2	-			29L76881007	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	HARD COAT ANODIZE	
-	-	-	-	-	2	2	-	-	-			29L76881010	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	D.E. II PLASMA COAT	
-	-	2	2	-	-	-	-	-	-			29L76881017	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	RUBBER CORK TAPE	
2	2	-	-	-	-	-	-	-	-			29L76881021	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4		29L76882001	STUB SHAFT		
4	4	4	4	4	4	4	4	4	4	5		29L26704001	CUP PT SET SCR, M4 X 4mm LG		
3	3	3	3	3	3	3	3	3	3	6		29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	3	3	3	3	3	7		29L26715004	SPRING LOCKWASHER, M6		
2	2	2	2	2	2	2	2	2	2	8		29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
1	1	1	1	1	1	1	1	1	1	9		29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
1	1	1	1	1	1	1	1	1	1	10		29L202984001	OPG NAMEPLATE		
1	1	1	1	1	1	1	1	1	1	11		29L46833004	GROUNDING STRAP KIT		
1	1	1	1	1	1	1	1	1	1	12		29L76938002	WEB DIRECTION LABEL, LEFT HAND		
2	2	2	2	2	2	2	2	2	2	13		29L92403051	WARNING LABEL		
1	-	1	-	1	-	1	-	1	-	14		29L201848006	ISCT-03 SERVO CENTER KIT W/ CABLE 5 M LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L213198001	WITHOUT	STANDARD	50.8 [2.00]
29L213198002	WITH	STANDARD	50.8 [2.00]
29L213198003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L213198004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L213198005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213198006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213198007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L213198008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L213198009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L213198010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	ALL
	1
	2
	3
	4
	5
	6
	7
	8
	9
	10
	11
	12
	13
	14
	15
	16

UPDATED MAXCESS LOGO DELETED NOTE 6 ITEM 14 WAS P/N 201848-XXX UPDATED BOM AND TABLE TO EPICOR STANDARDS ECR #82309		JGR 12/02/15	PO 12/02/15
SYM	REVISION	BY DATE	APVD
BY	DATE		
DRAWN PO	10/15/12		
CHECKED JMP	10/15/12		
APPROVED JMP	10/15/12		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		DE-BURF ALL EDGES 0.5 [0.020] MAX	LOCATION OK
SCALE NONE		SIZE A1	
TITLE DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 160.8 [6.33] GUIDE SPAN X 200.0 [7.88] ROLL FACE		DRAWING NO. 213198	SHEET NO. 1 OF 1
		REV A	