



NOTES:

1. THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
2. MAXIMUM ANGLE OF CORRECTION = 5.7°
3. STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
4. ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
5. THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
- 6.
7. APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL					
										ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS
29L217453010													DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	1	29L201003001	RACEWAY BASE ASSEMBLY			
1	1	1	1	1	1	1	1	1	1	1	29L202588003	PIVOT CARRIER			
-	-	-	-	-	-	-	-	-	-	2	29L76881003	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		STANDARD	
-	-	-	-	-	-	-	2	2	-	-	29L76881008	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		HARD COAT ANODIZE	
-	-	-	-	-	2	2	-	-	-	-	29L76881011	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		D.E. II PLASMA COAT	
-	-	2	2	-	-	-	-	-	-	-	29L76881018	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		RUBBER CORK TAPE	
2	2	-	-	-	-	-	-	-	-	-	29L76881022	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4	29L76882001	STUB SHAFT			
4	4	4	4	4	4	4	4	4	4	4	29L26704001	CUP PT SET SCR, M4 X 4mm LG			
3	3	3	3	3	3	3	3	3	3	3	29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG			
3	3	3	3	3	3	3	3	3	3	3	29L26715004	SPRING LOCKWASHER, M6			
2	2	2	2	2	2	2	2	2	2	8	29L16409001	FIFE LOGO, 32 [1-1/4] DIA			
1	1	1	1	1	1	1	1	1	1	9	29L76938001	WEB DIRECTION LABEL, RIGHT HAND			
1	1	1	1	1	1	1	1	1	1	10	29L202984001	OPG NAMEPLATE			
1	1	1	1	1	1	1	1	1	1	11	29L46833004	GROUNDING STRAP KIT			
1	1	1	1	1	1	1	1	1	1	12	29L76938002	WEB DIRECTION LABEL, LEFT HAND			
2	2	2	2	2	2	2	2	2	2	13	29L92403051	WARNING LABEL			
1	-	1	-	1	-	1	-	1	-	14	29L201848002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE			
1	1	1	1	1	1	1	1	1	1	15	29L219372011	D-MAXE-2 WEB GUIDE CONTROLLER, DUAL DRIVE			
2	2	2	2	2	2	2	2	2	2	16	29L201143001	MOUNTING LEG			
2	2	2	2	2	2	2	2	2	2	17	29L201145001	MOUNTING FOOT			
2	2	2	2	2	2	2	2	2	2	18	29L92443012	SOC HD SET SCR, CUP POINT, M6 X 12mm LG		SST	
4	4	4	4	4	4	4	4	4	4	19	29L90296014	FLAT HD SOC HD CAP SCR, M8 X 70mm LG			

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217453001	WITHOUT	STANDARD	50.8 [2.00]
29L217453002	WITH	STANDARD	50.8 [2.00]
29L217453003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217453004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217453005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217453006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217453007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217453008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217453009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217453010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	1. WRAP STYLE
	ALL ALL
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