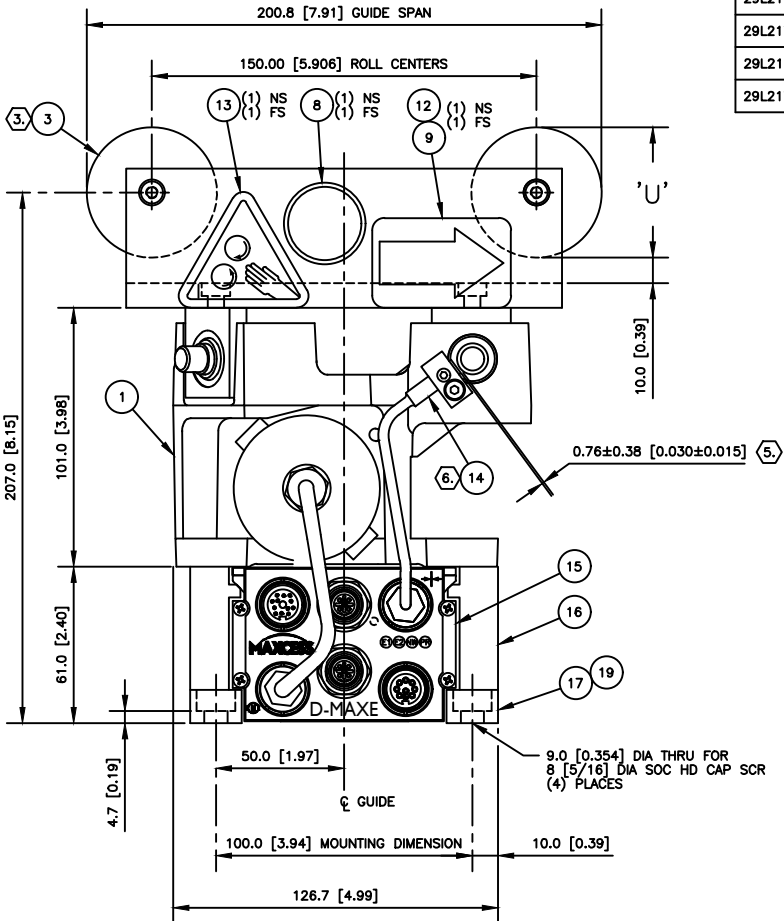


- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
 - MAXIMUM ANGLE OF CORRECTION = 5.7°
 - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
 - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
 - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
 -
 - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD											LIST OF MATERIAL			
ITEM NO.	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS
29L217449010	1	1	1	1	1	1	1	1	1	1	DS-25 OFFSET PIVOT GUIDE ASSEMBLY			
29L217449009	1	1	1	1	1	1	1	1	1	1	29L201003001	RACEWAY BASE ASSEMBLY		
29L217449008	1	1	1	1	1	1	1	1	1	2	29L202582006	PIVOT CARRIER		
29L217449007	-	-	-	-	-	-	-	-	-	3	29L76881002	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	STANDARD	
29L217449006	-	-	-	-	-	-	-	-	-		29L76881007	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	HARD COAT ANODIZE	
29L217449005	-	-	-	-	-	-	-	-	-		29L76881010	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	D.E. II PLASMA COAT	
29L217449004	-	-	-	-	-	-	-	-	-		29L76881017	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	RUBBER CORK TAPE	
29L217449003	-	-	-	-	-	-	-	-	-		29L76881021	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	11036 PLASMA COAT	
29L217449002	2	2	-	-	-	-	-	-	-		29L76882001	STUB SHAFT		
29L217449001	4	4	4	4	4	4	4	4	4	4	29L26704001	CUP PT SET SCR, M4 X 4mm LG		
	3	3	3	3	3	3	3	3	3	6	29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
	3	3	3	3	3	3	3	3	3	7	29L26715004	SPRING LOCKWASHER, M6		
	2	2	2	2	2	2	2	2	2	8	29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
	1	1	1	1	1	1	1	1	1	9	29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
	1	1	1	1	1	1	1	1	1	10	29L202984001	OPG NAMEPLATE		
	1	1	1	1	1	1	1	1	1	11	29L46833004	GROUNDING STRAP KIT		
	1	1	1	1	1	1	1	1	1	12	29L76938002	WEB DIRECTION LABEL, LEFT HAND		
	2	2	2	2	2	2	2	2	2	13	29L92403051	WARNING LABEL		
	1	-	1	-	1	-	1	-	1	14	29L201848002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE		
	1	1	1	1	1	1	1	1	1	15	29L219372011	D-MAX-2 WEB GUIDE CONTROLLER, DUAL DRIVE		
	2	2	2	2	2	2	2	2	2	16	29L201143001	MOUNTING LEG		
	2	2	2	2	2	2	2	2	2	17	29L201145001	MOUNTING FOOT		
	2	2	2	2	2	2	2	2	2	18	29L92443012	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST	
	4	4	4	4	4	4	4	4	4	19	29L90296014	FLAT HD SOC HD CAP SCR, M8 X 70mm LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217449001	WITHOUT	STANDARD	50.8 [2.00]
29L217449002	WITH	STANDARD	50.8 [2.00]
29L217449003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217449004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217449005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217449006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217449007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217449008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217449009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217449010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	1
	2
	3
	4
	5
	6
	7
	8
	9
	10
	11
	12
	13
	14
	15
	16



B	ITEM 15 WAS 29L200925001, D-MAX-2 UPDATE VIEWS OF PROCESSOR ECR #85205	SP 06/19/17	PO 06/19/17
	ITEM 14 P/N WAS '-XXX' UPDATED ALL P/N FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84211	BP 07/14/16	PO 07/29/16
A	REVISION	BY DATE	APVD
BY	DATE		
DRAWN PO	11/15/12		
CHECKED JUMP	01/28/13		
APPROVED JUMP	01/28/13		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO THE USER UNDER THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.	
GENERAL TOLERANCES: ISO 2768-mS		THIRD ANGLE PROJECTION	
GEOMETRICAL SYMBOLS: ISO 1101		DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
SURFACES: ISO 1302		TITLE	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		DS-25 OFFSET PIVOT GUIDE ASSY (INSTR)	
DE-BURR ALL EDGES 0.3 [0.020] MAX		200.8 [7.91] GUIDE SPAN X 200.0 [7.88] ROLL FACE WITH INTEGRAL D-MAXE-2 PROCESSOR MOUNTING	
LOCATION OK		DRAWING NO. 217449	
SCALE 3:4		SHEET NO. 1 OF 1	
SIZE A1		REV C	

C ITEM 15 P/N WAS 29L219372001. ECR #87391 TD 01/29/19 PO 01/29/19