



- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
 - MAXIMUM ANGLE OF CORRECTION = 5.7°
 - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
 - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
 - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
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 - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL			
ITEM NO.	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS
29L217437010	1	1	1	1	1	1	1	1	1	29L201003001	DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
29L217437009	1	1	1	1	1	1	1	1	1	29L202582009	RACEWAY BASE ASSEMBLY		
29L217437008	1	1	1	1	1	1	1	1	1	29L76881002	PIVOT CARRIER		
29L217437007	1	1	1	1	1	1	1	1	1	29L76881007	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	STANDARD	
29L217437006	1	1	1	1	1	1	1	1	1	29L76881010	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	HARD COAT ANODIZE	
29L217437005	1	1	1	1	1	1	1	1	1	29L76881017	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	D.E. II PLASMA COAT	
29L217437004	1	1	1	1	1	1	1	1	1	29L76881021	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	RUBBER CORK TAPE	
29L217437003	1	1	1	1	1	1	1	1	1	29L76882001	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	11036 PLASMA COAT	
29L217437002	1	1	1	1	1	1	1	1	1	29L26704001	STUB SHAFT		
29L217437001	1	1	1	1	1	1	1	1	1	29L90907002	CUP PT SET SCR, M4 X 4mm LG		
	1	1	1	1	1	1	1	1	1	29L26715004	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
	1	1	1	1	1	1	1	1	1	29L16409001	SPRING LOCKWASHER, M6		
	1	1	1	1	1	1	1	1	1	29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
	1	1	1	1	1	1	1	1	1	29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
	1	1	1	1	1	1	1	1	1	29L202984001	WEB DIRECTION LABEL, LEFT HAND		
	1	1	1	1	1	1	1	1	1	29L46833004	WARNING LABEL		
	1	1	1	1	1	1	1	1	1	29L76938002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE		
	1	1	1	1	1	1	1	1	1	29L92403051	D-MAXE-1 WEB GUIDE CONTROLLER, SINGLE DRIVE		
	1	1	1	1	1	1	1	1	1	29L201848002	MOUNTING LEG		
	1	1	1	1	1	1	1	1	1	29L219371011	MOUNTING FOOT		
	1	1	1	1	1	1	1	1	1	29L201143001	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST	
	1	1	1	1	1	1	1	1	1	29L201145001	FLAT HD SOC HD CAP SCR, M8 X 70mm LG		
	1	1	1	1	1	1	1	1	1	29L92443012			
	1	1	1	1	1	1	1	1	1	29L90296014			

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L217437001	WITHOUT	STANDARD	50.8 [2.00]
29L217437002	WITH	STANDARD	50.8 [2.00]
29L217437003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217437004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217437005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217437006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217437007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217437008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217437009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217437010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
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