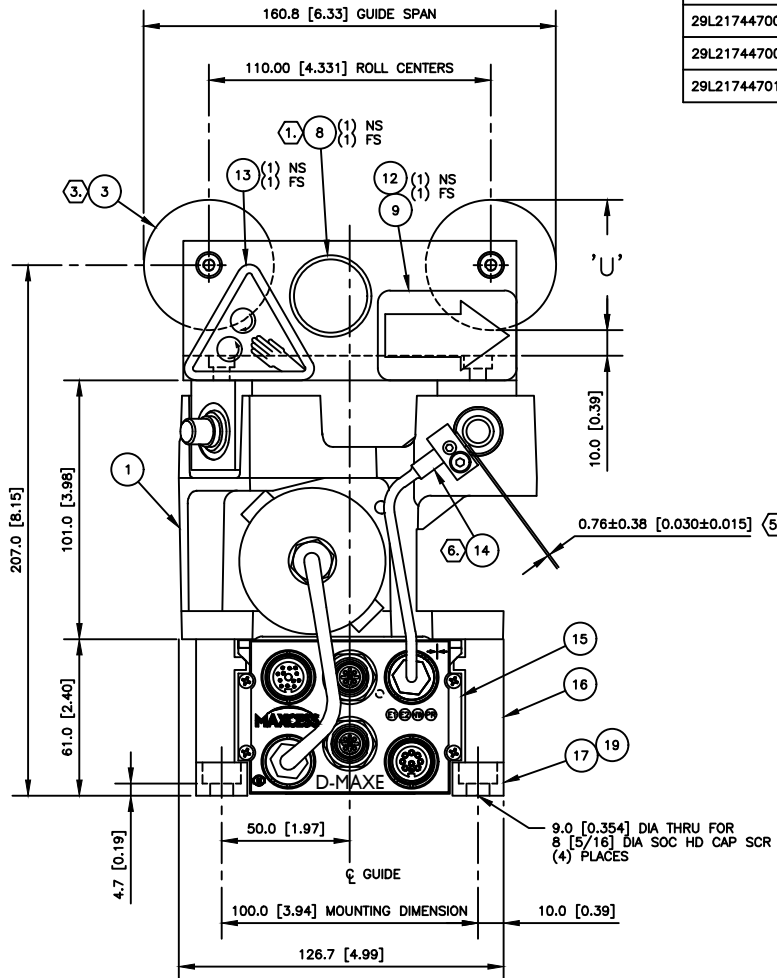


- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
  - MAXIMUM ANGLE OF CORRECTION = 5.7°
  - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
  - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
  - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
  - 
  - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]



NO. REQD										LIST OF MATERIAL				
ITEM NO.	QTY	UNIT	PART NO.	DESCRIPTION	MATERIAL	REMARKS								
29L217447010	1	1	1	1	1	1	1	1	1	1	DS-25 OFFSET PIVOT GUIDE ASSEMBLY			
29L217447009	1	1	1	1	1	1	1	1	1	1	RACEWAY BASE ASSEMBLY			
29L217447008	1	1	1	1	1	1	1	1	1	1	PIVOT CARRIER			
29L217447007	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447006	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447005	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447004	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447003	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447002	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L217447001	1	1	1	1	1	1	1	1	1	1	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE			
29L201003001	1	1	1	1	1	1	1	1	1	1	STUB SHAFT			
29L202588005	1	1	1	1	1	1	1	1	1	1	CUP PT SET SCR, M4 X 4mm LG			
29L76881003	1	1	1	1	1	1	1	1	1	1	SOC HD CAP SCR (LOW HD), M6 X 12mm LG			
29L76881008	1	1	1	1	1	1	1	1	1	1	SPRING LOCKWASHER, M6			
29L76881011	1	1	1	1	1	1	1	1	1	1	FIFE LOGO, 32 [1-1/4] DIA			
29L76881018	1	1	1	1	1	1	1	1	1	1	WEB DIRECTION LABEL, RIGHT HAND			
29L76881022	1	1	1	1	1	1	1	1	1	1	OPG NAMEPLATE			
29L76882001	1	1	1	1	1	1	1	1	1	1	GROUNDING STRAP KIT			
29L26704001	1	1	1	1	1	1	1	1	1	1	WEB DIRECTION LABEL, LEFT HAND			
29L90907002	1	1	1	1	1	1	1	1	1	1	WARNING LABEL			
29L26715004	1	1	1	1	1	1	1	1	1	1	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE			
29L16409001	1	1	1	1	1	1	1	1	1	1	D-MAXE-2 WEB GUIDE CONTROLLER, DUAL DRIVE			
29L76938001	1	1	1	1	1	1	1	1	1	1	MOUNTING LEG			
29L202984001	1	1	1	1	1	1	1	1	1	1	MOUNTING FOOT			
29L46833004	1	1	1	1	1	1	1	1	1	1	SOC HD SET SCR, CUP POINT, M6 X 12mm LG			
29L76938002	1	1	1	1	1	1	1	1	1	1	SST			
29L92403051	1	1	1	1	1	1	1	1	1	1	FLAT HD SOC HD CAP SCR, M8 X 70mm LG			
29L201848002	1	1	1	1	1	1	1	1	1	1				
29L219372011	1	1	1	1	1	1	1	1	1	1				
29L201143001	1	1	1	1	1	1	1	1	1	1				
29L201145001	1	1	1	1	1	1	1	1	1	1				
29L92443012	1	1	1	1	1	1	1	1	1	1				
29L90296014	1	1	1	1	1	1	1	1	1	1				

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217447001	WITHOUT	STANDARD	50.8 [2.00]
29L217447002	WITH	STANDARD	50.8 [2.00]
29L217447003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217447004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217447005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217447006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217447007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217447008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217447009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217447010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
ALL	ALL
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10
11	11
12	12
13	13
14	14
15	15
16	16

ITEM 15 WAS 29L200925001, D-MAX-2 UPDATE VIEWS OF PROCESSOR ECR #85203		SP 06/22/17	PO 06/22/17
ITEM 14 P/N WAS '---XXX' UPDATED ALL P/N FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84209		BP 07/14/16	PO 07/28/16
BY DATE		BY DATE	APVD
BY	DATE	BY	DATE
DRAWN	11/15/12		
PO	01/28/13		
CHECKED	01/28/13		
JMP	01/28/13		
APPROVED	01/28/13		
JMP	01/28/13		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO THE USER UNDER THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.	
GENERAL TOLERANCES:		DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
ISO 2768-mS		THIRD ANGLE PROJECTION	
GEOMETRIC SYMBOLS:		TITLE	
ISO 1101		DS-25 OFFSET PIVOT GUIDE ASSY (INSTR)	
SURFACES:		160.8 [6.33] GUIDE SPAN X	
ISO 1302		249.9 [9.84] ROLL FACE WITH	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		INTEGRAL D-MAXE-2 PROCESSOR MOUNTING	
SCALE		DRAWING NO.	
3:4		217447	
SIZE		SHEET NO. REV	
A1		1 OF 1 C	

C	ITEM 15 P/N WAS 29L219372001. ECR #87389	TD 01/29/19	PO 01/29/19
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