



















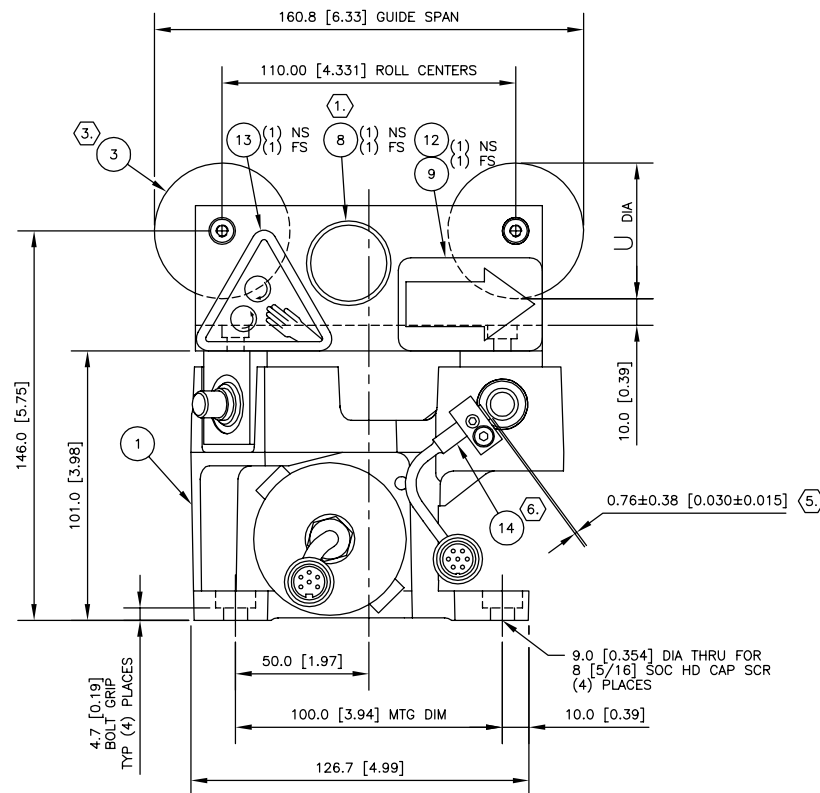



- | NO. REQD | | | | | | | | | | | LIST OF MATERIAL | | | | | |
|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|----------|------------------|--|--------------|--|---------------------|---|
| 29L213199010 | 29L213199009 | 29L213199008 | 29L213199007 | 29L213199006 | 29L213199005 | 29L213199004 | 29L213199003 | 29L213199002 | 29L213199001 | ITEM NO. | | | | | | M |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | 29L201003001 | DS-25 OFFSET PIVOT GUIDE ASSEMBLY | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | | 29L202588005 | RACEWAY BASE ASSEMBLY | | |
| - | - | - | - | - | - | - | - | - | - | 2 | 3 | | 29L76881003 | ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE | STANDARD | |
| - | - | - | - | - | - | 2 | 2 | - | - | - | | | 29L76881008 | ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE | HARD COAT ANODIZE | |
| - | - | - | - | 2 | 2 | - | - | - | - | - | | | 29L76881011 | ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE | D.E. II PLASMA COAT | |
| - | - | 2 | 2 | - | - | - | - | - | - | - | | | 29L76881018 | ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE | RUBBER CORK TAPE | |
| 2 | 2 | - | - | - | - | - | - | - | - | - | | | 29L76881022 | ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE | 11036 PLASMA COAT | |
| 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | 29L76882001 | STUB SHAFT | | |
| 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 5 | | 29L26704001 | CUP PT SET SCR, M4 X 4mm LG | | |
| 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 6 | | 29L90907002 | SOC HD CAP SCR (LOW HD), M6 X 12mm LG | | |
| 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 7 | | 29L26715004 | SPRING LOCKWASHER, M6 | | |
| 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 8 | | 29L16409001 | FIFE LOGO, 32 [1-1/4] DIA | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 9 | | 29L76938001 | WEB DIRECTION LABEL, RIGHT HAND | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 10 | | 29L202984001 | OPG NAMEPLATE | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 11 | | 29L46833004 | GROUNDING STRAP KIT | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 12 | | 29L76938002 | WEB DIRECTION LABEL, LEFT HAND | | |
| 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 13 | | 29L92403051 | WARNING LABEL | | |
| 1 | - | 1 | - | 1 | - | 1 | - | 1 | - | 1 | 14 | | 29L201848006 | ISCT-03 SERVO CENTER KIT W/ CABLE 5 M LG | | |

LOGO POSITION	1. WRAP STYLE	
	ALL	ALL
	1	
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		JMP	10/15/12	WEBEX	Google	Zoom	www.maxcessintl.com
		APPROVED	10/15/12				
DRAWING REFERENCE		NUMBER	TITLE				
UNLESS OTHERWISE SPECIFIED				FIFE			
GENERAL TOLERANCES: ISO 2768		<p>This drawing is the property of FIFE CORPORATION, understood that it may not be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or by any information storage and retrieval system, without the written consent of FIFE CORPORATION.</p>		DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION)			
GEOMETRICAL SYMBOLS: ISO 129		THIRD ANGLE PROJECTION		160.8 [6.33] SPAN X			
SURFACES: ISO 1302		DIMENSIONS ARE SHOWN IN MILLIMETERS (INCHES) UNLESS OTHERWISE NOTED		249.9 [9.84] ROLL FACE			
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAINAGE PER		DE-BURR ALL EDGES 0.5 [0.020] MAX		LOCATION		SCALE	
DRAWING NO.		SIZE		DRAWING NO.		SHEET NO.	
213199		A		213199		1 OF 1	
						REV A	