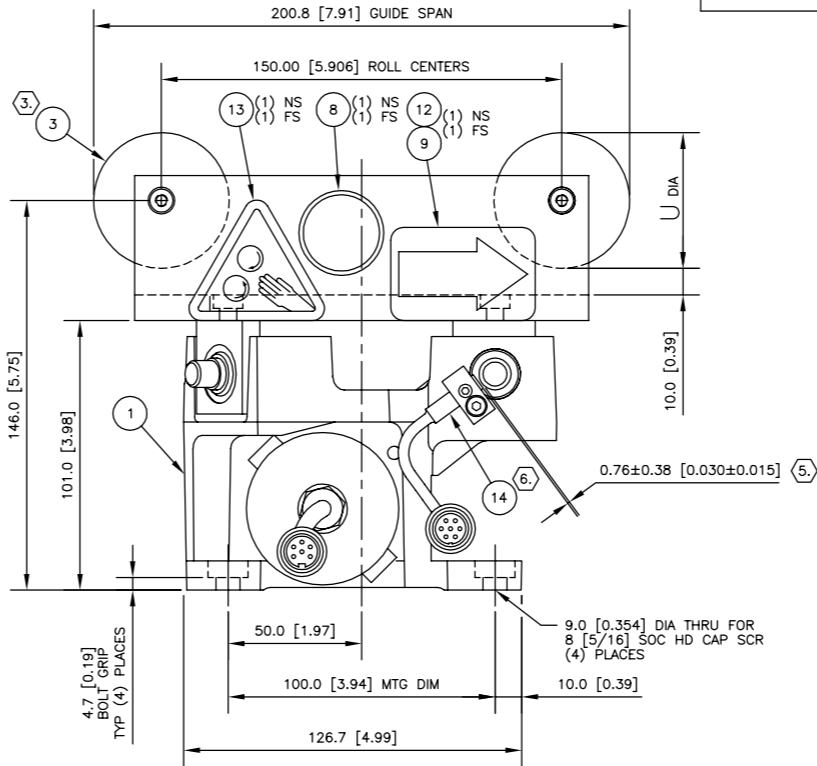


NOTES:


- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
- MAXIMUM ANGLE OF CORRECTION = 5.7°
- STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
- ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
- THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
- 
- APPROXIMATE WEIGHT IS 3 KG [6.6 LB]



NO. REQD											LIST OF MATERIAL						
29L213200010	29L213200009	29L213200008	29L213200007	29L213200006	29L213200005	29L213200004	29L213200003	29L213200002	29L213200001		ITEM NO.	M	K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
															DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	1	1			29L201003001	RACEWAY BASE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	1	2			29L202582007	PIVOT CARRIER		
-	-	-	-	-	-	-	-	-	-	2	3			29L76881001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	STANDARD	
-	-	-	-	-	-	-	2	2	-	-				29L76881006	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	HARD COAT ANODIZE	
-	-	-	-	-	2	2	-	-	-	-				29L76881009	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	D.E. II PLASMA COAT	
-	-	2	2	-	-	-	-	-	-	-				29L76881016	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	RUBBER CORK TAPE	
2	2	-	-	-	-	-	-	-	-	-				29L76881020	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4	4			29L76882001	STUB SHAFT		
4	4	4	4	4	4	4	4	4	4	4	5			29L26704001	CUP PT SET SCR, M4 X 4mm LG		
3	3	3	3	3	3	3	3	3	3	3	6			29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	3	3	3	3	3	3	7			29L26715004	SPRING LOCKWASHER, M6		
2	2	2	2	2	2	2	2	2	2	2	8			29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
1	1	1	1	1	1	1	1	1	1	1	9			29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
1	1	1	1	1	1	1	1	1	1	1	10			29L202984001	OPG NAMEPLATE		
1	1	1	1	1	1	1	1	1	1	1	11			29L46833004	GROUNDING STRAP KIT		
1	1	1	1	1	1	1	1	1	1	1	12			29L76938002	WEB DIRECTION LABEL, LEFT HAND		
2	2	2	2	2	2	2	2	2	2	2	13			29L92403051	WARNING LABEL		
1	-	1	-	1	-	1	-	1	-	-	14			29L201848006	ISCT-03 SERVO CENTER KIT W/ CABLE 5 M LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L213200001	WITHOUT	STANDARD	50.8 [2.00]
29L213200002	WITH	STANDARD	50.8 [2.00]
29L213200003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L213200004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L213200005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213200006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213200007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L213200008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L213200009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L213200010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	ALL
	1
	2
	3
	4
	5
	6
	7
	8
	9
	10
	11
	12
	13
	14
	15
	16

10/13/12		WESBA		www.wesbaonline.com	
APPROVED		JMP		10/15/12	
DRAWING REFERENCE		NUMBER		TITLE	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED WITH THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED NOR MAY THE INFORMATION CONTAINED HEREIN BE USED FOR THE MAKING OF DRAWINGS OR FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.		FIFE DS-25 OFFSET PIVOT GUIDE (ASSEMBLY INSTALLATION)	
GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302				THIRD ANGLE PROJECTION DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		LOCATION DE-BUREAU ALL EDGES 0.5 [0.020] MAX		DRAWING NO. 213200	
SCALE OK		SIZE 3:4 A1		SHEET NO. 1 OF 1	
				REV A	

DELETED NOTE 6 ITEM 14 WAS P/N 201848-XXX UPDATED BOM WITH EPICOR P/Ns ECR #82311		JGR 01/05/16	PO 01/05/16
BY DATE		BY DATE	APVD
DRAWN PO 10/15/12		REVISION	
CHECKED JMP 10/15/12		APPROVED JMP 10/15/12	
TITLE		FIFE DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 200.8 [7.91] GUIDE SPAN X 160.0 [6.30] ROLL FACE	
DRAWING NO.		SHEET NO.	
213200		1 OF 1	

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