























3. STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
4. ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
5. THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
- 6.
7. APPROXIMATE WEIGHT IS 3 KG [6.6 LB]

NO. REQD											LIST OF MATERIAL					
											ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
29L213202010														DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
29L213202009											1		29L201003001	RACEWAY BASE ASSEMBLY		
29L213202008											1	1	29L202588006	PIVOT CARRIER		
29L213202007													29L76881003	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		STANDARD
29L213202006													29L76881008	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		HARD COAT ANODIZE
29L213202005												2	29L76881011	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		D.E. II PLASMA COAT
29L213202004												2	29L76881018	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		RUBBER CORK TAPE
29L213202003													29L76881022	ROLLER ASSY, 50.8 [2.00] DIA X 249.9 [9.84] FACE		11036 PLASMA COAT
29L213202002													29L76882001	STUB SHAFT		
29L213202001													29L26704001	CUP PT SET SCR, M4 X 4mm LG		
													29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
													29L26715004	SPRING LOCKWASHER, M6		
													29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
													29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
													29L202984001	OPG NAMEPLATE		
													29L46833004	GROUNDING STRAP KIT		
													29L76938002	WEB DIRECTION LABEL, LEFT HAND		
													29L92403051	WARNING LABEL		
													29L201848006	ISCT-03 SERVO CENTER KIT W/ CABLE 5 M LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L213202001	WITHOUT	STANDARD	50.8 [2.00]
29L213202002	WITH	STANDARD	50.8 [2.00]
29L213202003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L213202004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L213202005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213202006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L213202007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L213202008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L213202009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L213202010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	17 WRAP STYLE	
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DELETED NOTE 6 ITEM 14 WAS P/N 201848-XXX UPDATED BOM WITH EPICOR P/Ns ECR #82313		JGR 01/05/16	PO 01/05/16
A			
SYM		REVISION	BY DATE APVD
BY	DATE		
DRAWN PO	10/15/12		
CHECKED JMP	10/15/12		
APPROVED JMP	10/15/12		
 <p>THIRD ANGLE PROJECTION DIMENSIONS ARE SHOWN IN INCHES UNLESS OTHERWISE NOTED</p>		 <p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM</p>	
TITLE			
DS-25 OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 200.8 [7.91] GUIDE SPAN X 249.9 [9.84] ROLL FACE			
SCALE	SIZE	DRAWING NO.	SHEET NO. REV
1	A1	213202	1 OF 1 A

DRAWING REFERENCE		NUMBER
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GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302		
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	DE-BURR ALL EDGES 0.5 [0,020] MAX	LOCATION OK