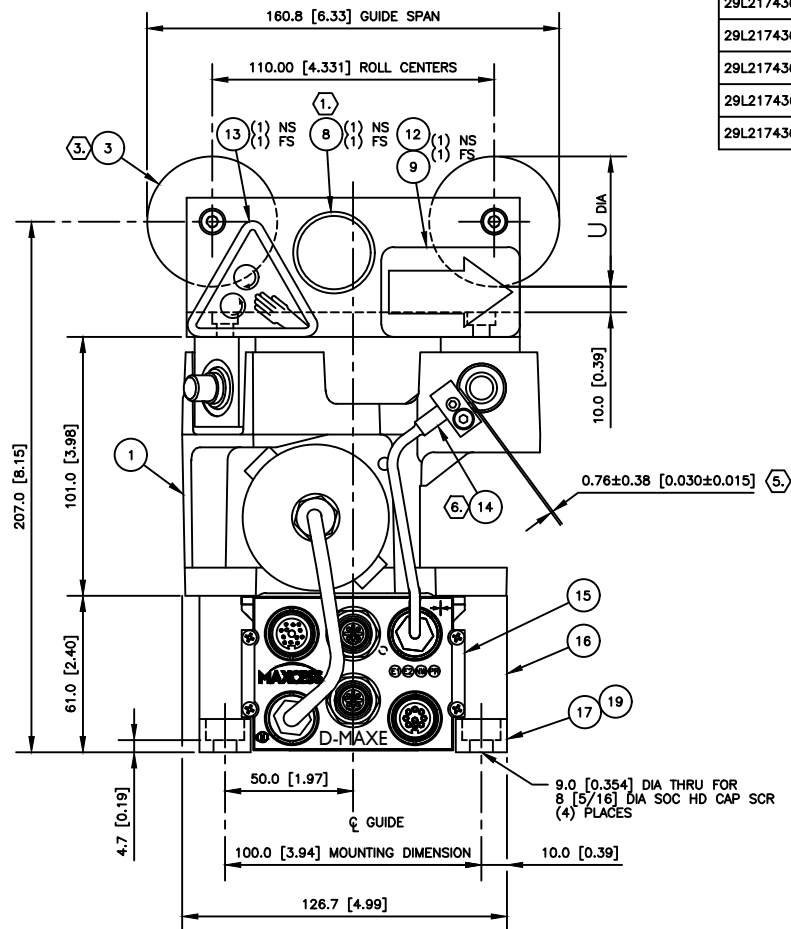




- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
 - MAXIMUM ANGLE OF CORRECTION = 5.7°
 - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
 - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
 - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
 -
 - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]



NO. REQD										LIST OF MATERIAL					
29L217436010	29L217436009	29L217436008	29L217436007	29L217436006	29L217436005	29L217436004	29L217436003	29L217436002	29L217436001	ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL	REMARKS
													DS-25 OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	1		29L201003001	RACEWAY BASE ASSEMBLY		
1	1	1	1	1	1	1	1	1	1	2		29L202582005	PIVOT CARRIER		
-	-	-	-	-	-	-	-	-	2	2	3	29L76881001	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	STANDARD	
-	-	-	-	-	-	2	2	-	-			29L76881006	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	HARD COAT ANODIZE	
-	-	-	-	-	2	2	-	-	-			29L76881009	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	D.E. II PLASMA COAT	
-	-	2	2	-	-	-	-	-	-			29L76881016	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	RUBBER CORK TAPE	
2	2	-	-	-	-	-	-	-	-			29L76881020	ROLLER ASSY, 50.8 [2.00] DIA X 160.0 [6.30] FACE	11036 PLASMA COAT	
4	4	4	4	4	4	4	4	4	4	4		29L76882001	STUB SHAFT		
4	4	4	4	4	4	4	4	4	4	5		29L26704001	CUP PT SET SCR, M4 X 4mm LG		
3	3	3	3	3	3	3	3	3	3	6		29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	3	3	3	3	3	7		29L26715004	SPRING LOCKWASHER, M6		
2	2	2	2	2	2	2	2	2	2	8		29L16409001	FIFE LOGO, 32 [1-1/4] DIA		
1	1	1	1	1	1	1	1	1	1	9		29L76938001	WEB DIRECTION LABEL, RIGHT HAND		
1	1	1	1	1	1	1	1	1	1	10		29L202984001	OPG NAMEPLATE		
1	1	1	1	1	1	1	1	1	1	11		29L46833004	GROUNDING STRAP KIT		
1	1	1	1	1	1	1	1	1	1	12		29L76938002	WEB DIRECTION LABEL, LEFT HAND		
2	2	2	2	2	2	2	2	2	2	13		29L92403051	WARNING LABEL		
1	-	1	-	1	-	1	-	1	-	14		29L201848002	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE		
1	1	1	1	1	1	1	1	1	1	15		29L219371011	D-MAXE-1 WEB GUIDE CONTROLLER, SINGLE DRIVE		
2	2	2	2	2	2	2	2	2	2	16		29L201143001	MOUNTING LEG		
2	2	2	2	2	2	2	2	2	2	17		29L201145001	MOUNTING FOOT		
2	2	2	2	2	2	2	2	2	2	18		29L92443012	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST	
4	4	4	4	4	4	4	4	4	4	19		29L90296014	FLAT HD SOC HD CAP SCR, M8 X 70mm LG		

FIFE P/N	SERVO CENTER	ROLLER FINISH	U NOMINAL DIA
29L217436001	WITHOUT	STANDARD	50.8 [2.00]
29L217436002	WITH	STANDARD	50.8 [2.00]
29L217436003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217436004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217436005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217436006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217436007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217436008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217436009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217436010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	1
	2
	3
	4
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	6
	7
	8
	9
	10
	11
	12
	13
	14
	15
	16

B	ITEM 15 WAS 29L200926001, D-MAX-1 UPDATE VIEWS OF PROCESSOR ECR #85192			SP	PO
				03/01/17	03/01/17
A	ITEM 14 P/N WAS "-XXX" UPDATED ALL P/Ns FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84197			BP	PO
				07/15/16	07/28/16
SYM		REVISION		BY DATE APVD	
BY		DATE		<div><p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.9425 WWW.MAXCESSINTL.COM</p></div>	
DRAWN		11/15/12			
PO					
CHECKED		01/28/13			
JMP					
APPROVED		01/28/13			
JMP					
		TITLE			
THIRD ANGLE PROJECTION		FIFE DS-25 OFFSET PIVOT GUIDE ASSY (INSL) 160.8 [6.33] GUIDE SPAN X 160.0 [6.30] ROLL FACE WITH INTEGRAL D-MAX-1 PROCESSOR MOUNTING			
DIMENSIONS ARE SHOWN IN INCHES UNLESS OTHERWISE NOTED					
SCALE		SIZE		DRAWING NO.	
3:4		A1		217436	
				SHEET NO. REV	
				1 OF 1	