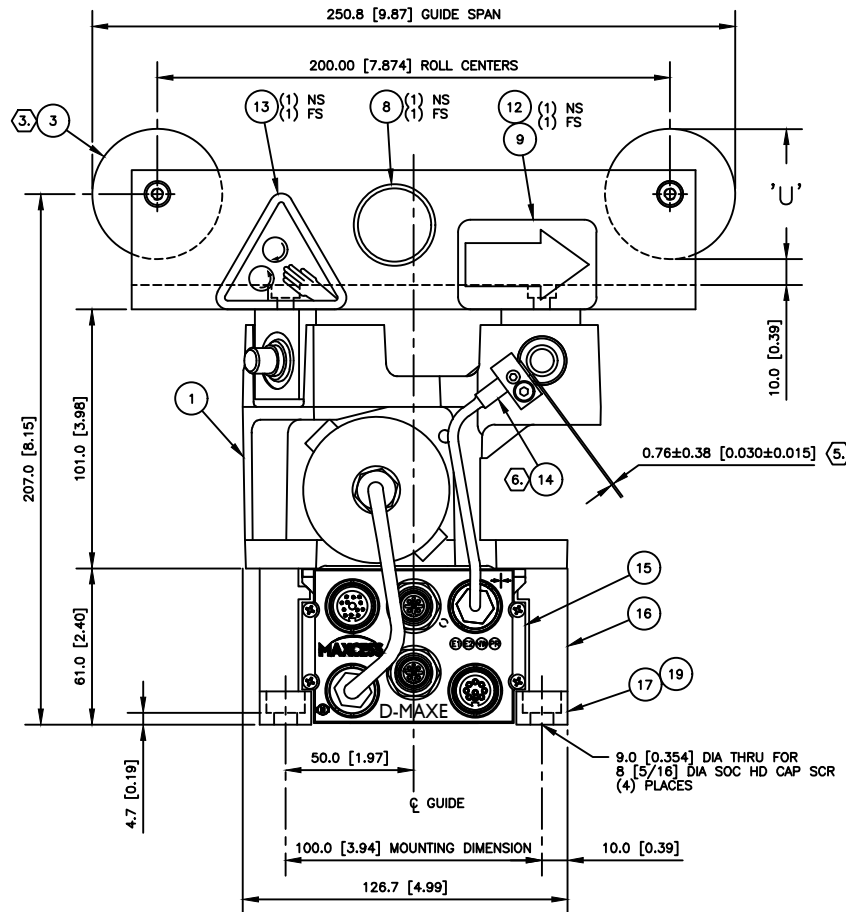
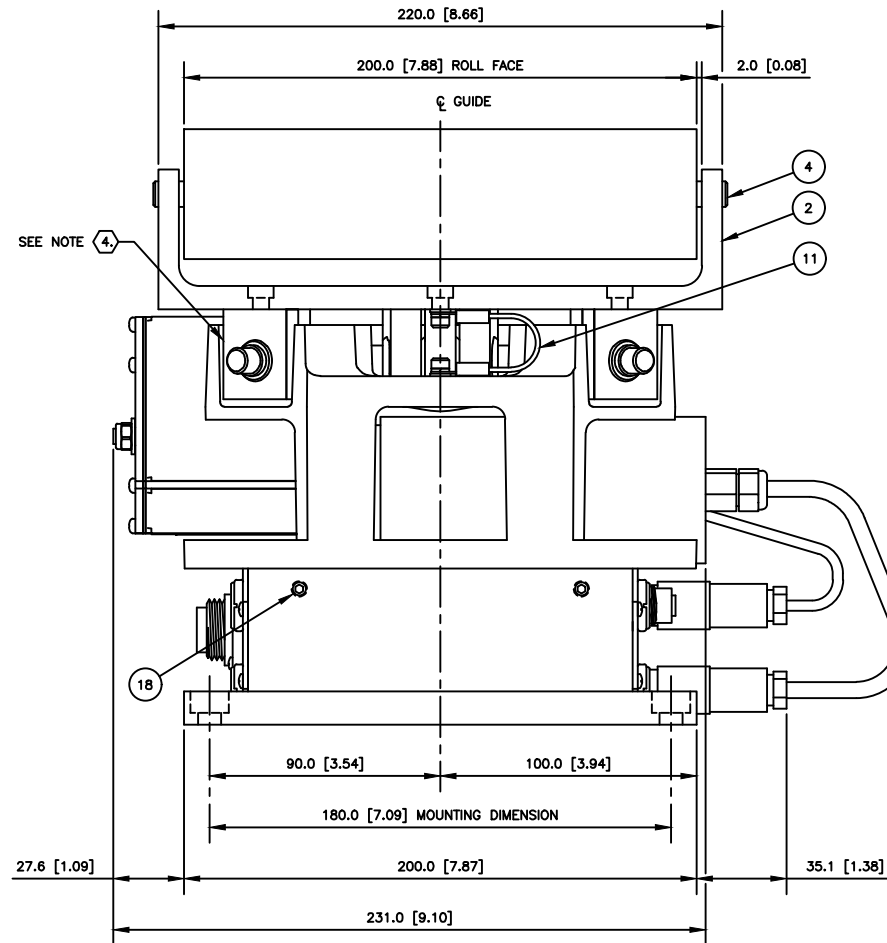


- NOTES:
- THIS GUIDE HAS BEEN APPROVED FOR ALL WRAP STYLES. POSITION THE LOGOS TO BE RIGHT SIDE UP AFTER THE GUIDE IS INSTALLED. SEE WRAP STYLE FOR PROPER ORIENTATION.
 - MAXIMUM ANGLE OF CORRECTION = 5.7°
 - STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.254 [0.010] TIR.
 - ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
 - THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
 -
 - APPROXIMATE WEIGHT IS 5 KG [10.8 LB]

NO. REQD										LIST OF MATERIAL				
ITEM NO.	F	M	P	N	S	C	R	O	D	PART NO.	DESCRIPTION	MATERIAL	REMARKS	
29L217452010	1	1	1	1	1	1	1	1	1	1	DS-25 OFFSET PIVOT GUIDE ASSEMBLY			
29L217452009	1	1	1	1	1	1	1	1	1	2	RACEWAY BASE ASSEMBLY			
29L217452008	-	-	-	-	-	-	-	-	2	2	PIVOT CARRIER			
29L217452007	-	-	-	-	-	-	-	-	2	2	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	STANDARD		
29L217452006	-	-	-	-	-	-	-	-	-	-	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	HARD COAT ANODIZE		
29L217452005	-	-	-	-	-	-	-	-	-	-	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	D.E. II PLASMA COAT		
29L217452004	-	-	-	-	-	-	-	-	-	-	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	RUBBER CORK TAPE		
29L217452003	-	-	-	-	-	-	-	-	-	-	ROLLER ASSY, 50.8 [2.00] DIA X 200.0 [7.88] FACE	11036 PLASMA COAT		
29L217452002	-	-	-	-	-	-	-	-	-	-	STUB SHAFT			
29L217452001	-	-	-	-	-	-	-	-	-	-	CUP PT SET SCR, M4 X 4mm LG			
1	1	1	1	1	1	1	1	1	1	4	SOC HD CAP SCR (LOW HD), M6 X 12mm LG			
1	1	1	1	1	1	1	1	1	1	5	SPRING LOCKWASHER, M4			
1	1	1	1	1	1	1	1	1	1	6	FIFE LOGO, 32 [1-1/4] DIA			
1	1	1	1	1	1	1	1	1	1	7	WEB DIRECTION LABEL, RIGHT HAND			
1	1	1	1	1	1	1	1	1	1	8	OPG NAMEPLATE			
1	1	1	1	1	1	1	1	1	1	11	GROUNDING STRAP KIT			
1	1	1	1	1	1	1	1	1	1	12	WEB DIRECTION LABEL, LEFT HAND			
1	1	1	1	1	1	1	1	1	1	13	WARNING LABEL			
1	-	1	-	1	-	1	-	1	-	14	ISCT-03 SERVO CENTER KIT, W/ 260mm CABLE			
1	1	1	1	1	1	1	1	1	1	15	D-MAKE-2 WEB GUIDE CONTROLLER, DUAL DRIVE			
2	2	2	2	2	2	2	2	2	2	16	MOUNTING LEG			
2	2	2	2	2	2	2	2	2	2	17	MOUNTING FOOT			
2	2	2	2	2	2	2	2	2	2	18	SOC HD SET SCR, CUP POINT, M6 X 12mm LG	SST		
4	4	4	4	4	4	4	4	4	4	19	FLAT HD SOC HD CAP SCR, M8 X 70mm LG			

FIFE P/N	SERVO CENTER	ROLLER FINISH	'U' NOMINAL DIA
29L217452001	WITHOUT	STANDARD	50.8 [2.00]
29L217452002	WITH	STANDARD	50.8 [2.00]
29L217452003	WITHOUT	HARD COAT ANODIZE	50.8 [2.00]
29L217452004	WITH	HARD COAT ANODIZE	50.8 [2.00]
29L217452005	WITHOUT	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217452006	WITH	DRAGON ELITE II PLASMA COAT	50.8 [2.00]
29L217452007	WITHOUT	RUBBER CORK TAPE	54.0 [2.13]
29L217452008	WITH	RUBBER CORK TAPE	54.0 [2.13]
29L217452009	WITHOUT	11036 PLASMA COAT	50.8 [2.00]
29L217452010	WITH	11036 PLASMA COAT	50.8 [2.00]

LOGO POSITION	WRAP STYLE
	ALL
	1
	2
	3
	4
	5
	6
	7
	8
	9
	10
	11
	12
	13
	14
	15
	16



B	ITEM 15 WAS 29L200925001, D-MAX-2 UPDATE VIEWS OF PROCESSOR ECR #85208	SP 06/19/17	PO 06/19/17
	ITEM 14 P/N WAS '---XXX' UPDATED ALL P/N FORMAT TO CURRENT STD. DELETED NOTE 6. ECR #84214	BP 07/14/16	PO 07/28/16
A	REVISION	BY DATE	APVD
BY	DATE		
DRAWN PO	11/15/12		
CHECKED JUMP	01/28/13		
APPROVED JUMP	01/28/13		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO THE USER UNDER THE UNDERSTANDING THAT IT MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.	
GENERAL TOLERANCES: ISO 2768-mS		DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
GEOMETRICAL SYMBOLS: ISO 1101		STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	
SURFACES: ISO 1302		DE-BURR ALL EDGES 0.3 [0.020] MAX	
THIRD ANGLE PROJECTION		LOCATION OK	
SCALE 3:4		SIZE A1	
TITLE DS-25 OFFSET PIVOT GUIDE ASSY (INSLT) 250.8 [9.87] GUIDE SPAN X 200.0 [7.88] ROLL FACE WITH INTEGRAL D-MAXE-2 PROCESSOR MOUNTING		DRAWING NO. 217452	
		SHEET NO. REV 1 OF 1	

C	ITEM 15 P/N WAS 29L219372001. ECR #87394	TD 01/29/19	PO 01/29/19
---	--	-------------	-------------