



Fife Corporation

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MAINTENANCE INSTRUCTIONS DS-25 OFFSET PIVOT GUIDE ASSEMBLY

DS-25 OFFSET PIVOT GUIDE

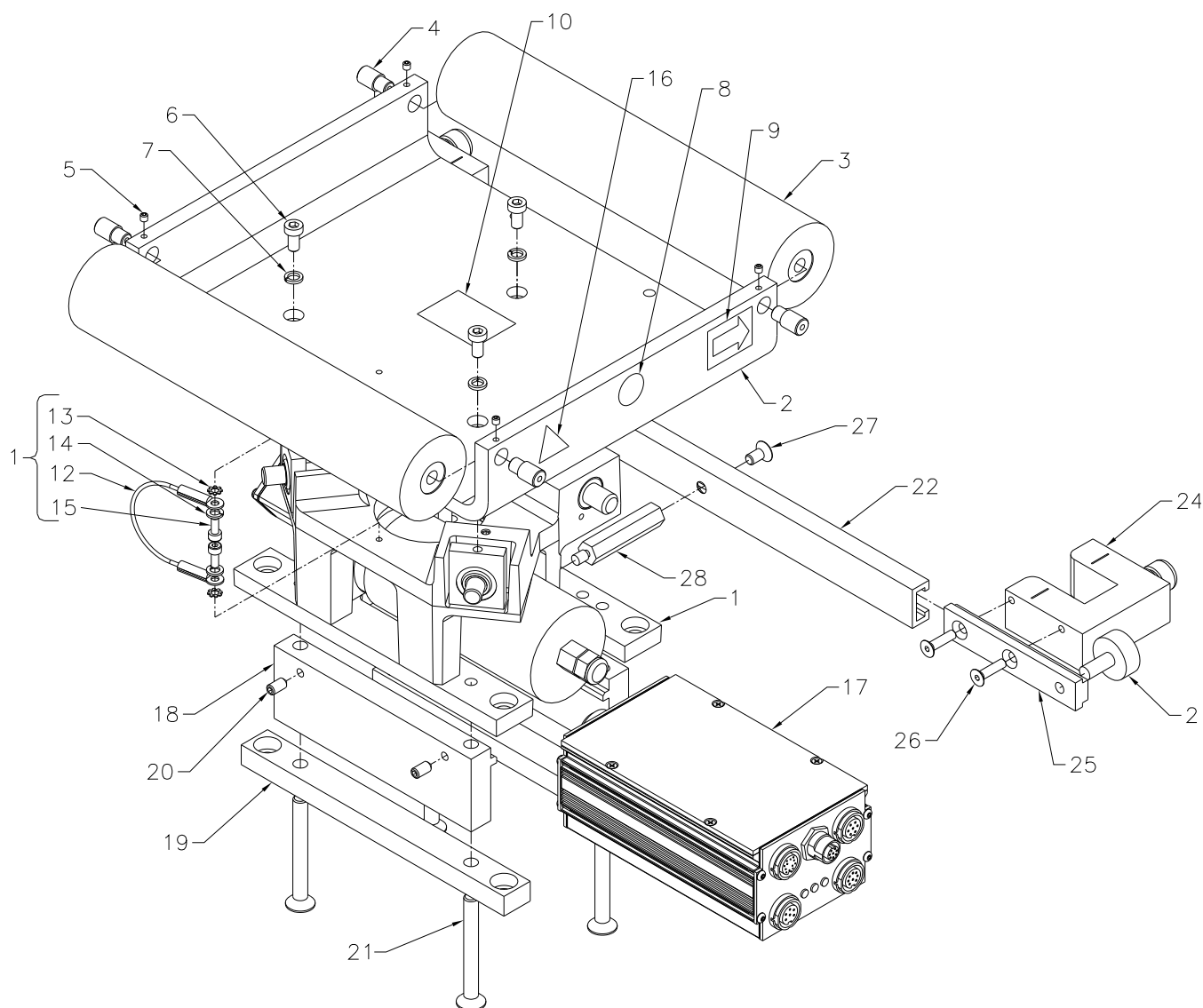


Figure 1.
DS-25 OPG ASSEMBLY



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Parts List

ITEM NO	PART DESCRIPTION	PART NUMBER	ITEM QTY
1	Raceway Base Assembly	201003-XXX	1
2	Pivot Carrier	XXXXXX-XXX	1
3	Roller	XXXXXX-XXX	2
4	Stub Shaft	XXXXXX-XXX	4
5	Hex Socket Set Screw, Cup Point, M4 X 4 LG	26704-001	4
6	Socket Head Cap Screw, Low Head, M6 X 12 LG	90907-002	3
7	Spring Lock Washer, M6	26715-004	3
8	Fife Logo, 31.8 [1-1/4]	16409-001	2
9	Web Direction Label, Right Hand	76938-001	1
10	OPG Nameplate	769393-001	1
11	Grounding Strap Kit	46833-005	1
12	Ground Wire	46847-005	1
13	External Tooth Lock Washer, M4	27547-004	2
14	Spring Lock Washer, M4	26715-002	2
15	Hex Head Screw, M4 X 10 LG	27319-003	2
16	Warning Label	92403-051	2
17	D-MAX-01, Web Guide Controller	200925-001	1
18	Mounting Leg	201145-001	2
19	Mounting Foot	201145-001	2
20	Hex Socket Set Screw, M6 X 12 LG	92443-012	2
21	Flat Socket Head Screw, M8 X 70 LG	90266-013	4
22	Sensor Track	201129-XXX	1
23	Adjusting Knob	90304-002	X
24	Sensor	XXXXXX-XXX	X
25	Sensor Tnut	201146-XXX	X
26	Flat Socket Head Screw, M5 X 16 LG	91058-004	X
27	Flat Socket Head Screw, M6 X 12 LG	27614-003	2
28	Hex Standoff	201134-XXX	2

Items are indented in the bill of material to indicate their relationship to a higher assembly. All Items belonging to an assembly will be listed directly under that assembly and will be indented one column to the right.