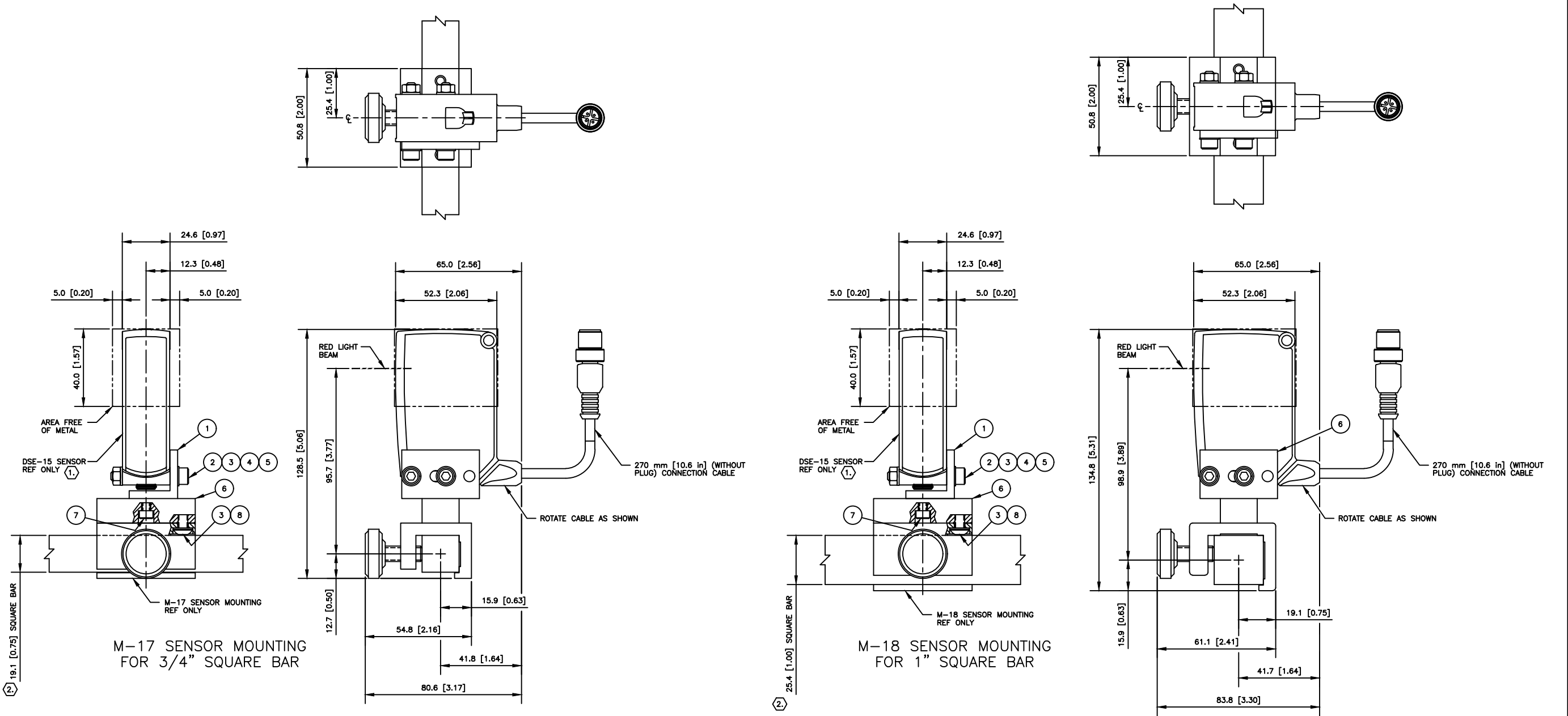


- NOTES:
1. SEE MANUAL MI 1 1094 FOR MORE INFORMATION ON DSE-15 REFLECTED LIGHT SENSOR.
2. THE MAXIMUM 19.0 [0.75] SQUARE BAR LENGTH IS 1524.0 [60.00]. THE MAXIMUM 25.4 [1.00] SQUARE BAR LENGTH IS 2184.4 [86.00].

BILL OF MATERIAL									
ITEM		PART NO.	DESCRIPTION	REMARKS	NUM PIECES	LENGTH	QTY/ PARENT	UOM	
1		52M460368	DSE-15 ADAPTER BRACKET	DWG 815279			1	EA	
2		29L90870012	HEX SOC HEAD SCREW, M5 X 0.8 THD X 35 mm LG				2	EA	
3		29L41515005	INTERNAL TOOTH LOCKWASHER, M5				4	EA	
4		29L27318003	FLAT WASHER, M5				2	EA	
5		29L27612003	HEX NUT, M5 X 0.8				2	EA	
6		29L84123001	M-17/M-18 SENSOR MOUNTING ADAPTER	DWG 84123			1	EA	
7		29L27319003	HEX SOC HD CAP SCREW, M4 X 0.7 THD X 10 mm LG				2	EA	
8		29L28119001	HEX SOC BTN HD SCREW, M5 X 0.8 X 10 mm LG				2	EA	



SYM		REVISION		BY DATE	APVD
BY	DATE	222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.9425 WWW.MAXCESSINTL.COM MAXCESS		TITLE FIFE DSE-15 ADAPTER KIT FOR M-17/M-18 SENSOR MOUNTING ASSEMBLY (INSTALLATION)	
DRAWN	PO				
CHECKED	BC				
APPROVED	BC				
DRAWING REFERENCE		NUMBER		THIRD ANGLE PROJECTION	
UNLESS OTHERWISE SPECIFIED: GENERAL TOLERANCES: ISO 2768-mt GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1362		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced or may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.		DIMENSIONS ARE SHOWN IN mm (INCHES) UNLESS OTHERWISE NOTED	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 301724		DE-SURF ALL EDGES 0.5 [0.020] MAX		LOCATION OK	
PART NUMBER		SCALE		SIZE	
290015406		FULL		A1	
DRAWING NO.		SHEET NO.		REV	
228904		1 OF 1		—	