

50mm [2 INCH] STROKE SHOWN

GMA-BL-a-b-ccc-d-1-ISCT-A

- (d)=CONTROLLER ORIENTATION

1 = STYLE 1

2 = STYLE 2

- (ccc)=STROKE

$$050 = 50\text{mm}$$

076 = 76mm

$$100 = 100\text{mm}$$

127 = 127mm

152 = 152mm

160 = 160mm

178 = 178mm

$$203 = 203\text{mm}$$

229 = 229mm

254 = 254mm

279 = 279mm

279 = 279mm
305 = 305mm

- (b)=GEAR RATIO

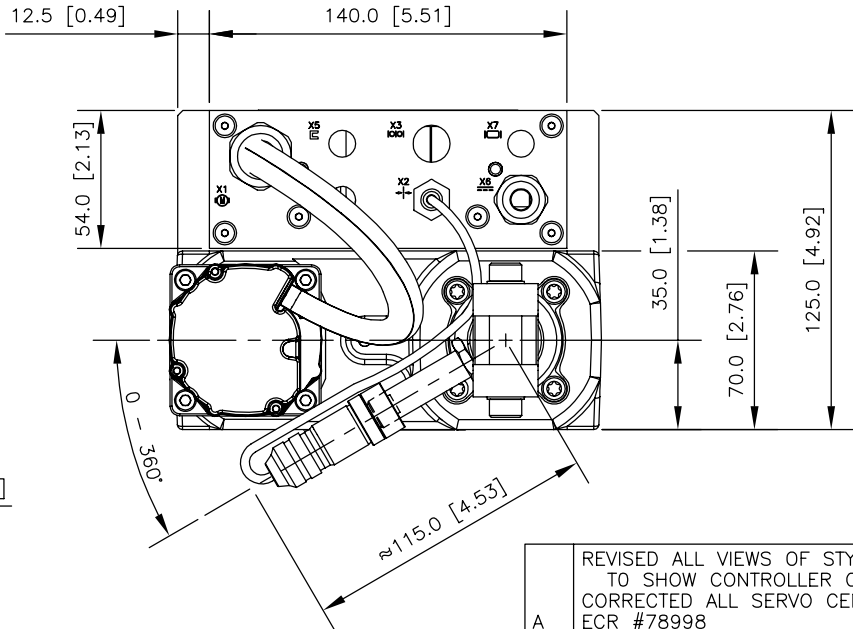
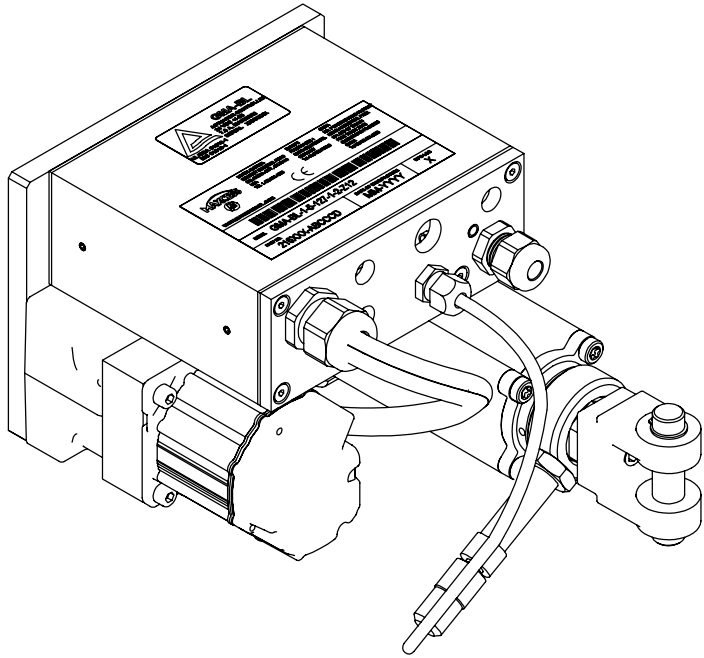
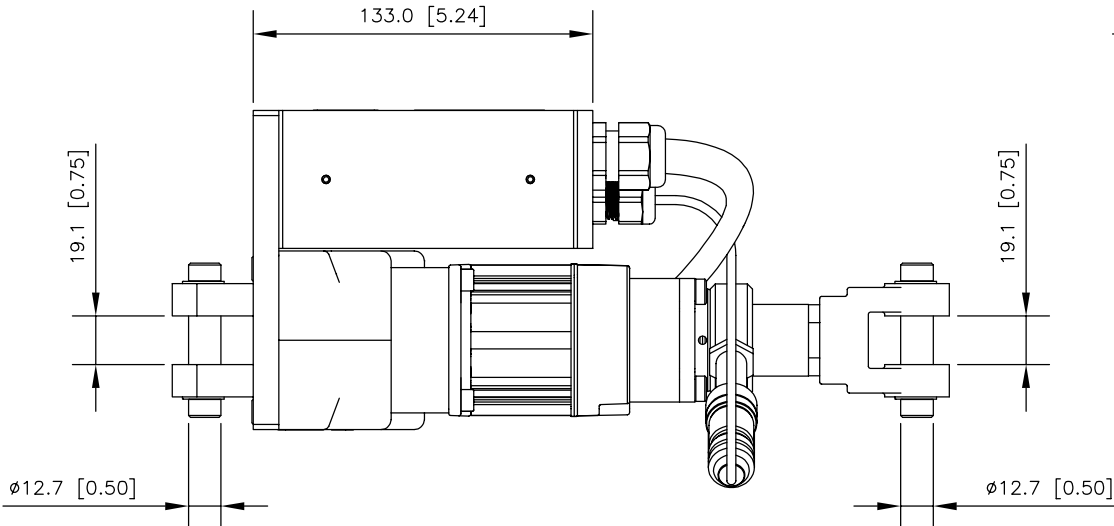
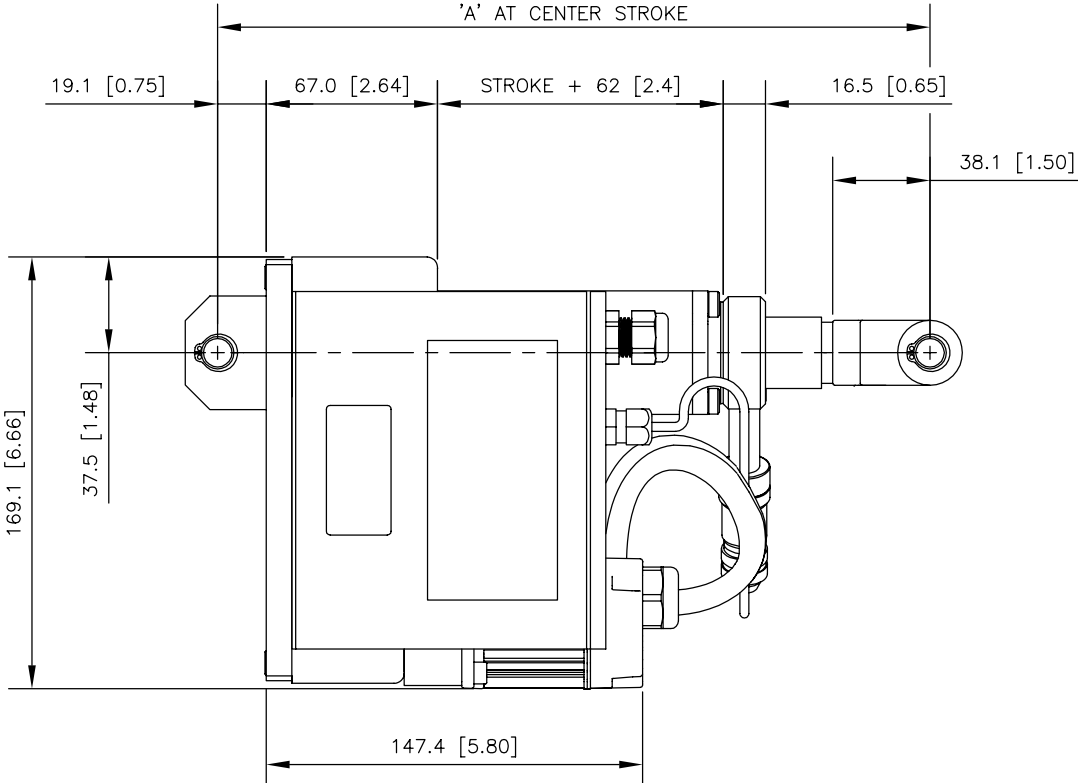
$$1 = 1.00$$
$$2 = 2.25$$
$$\begin{aligned} 2 &= 2.25 \\ 3 &= 3.00 \end{aligned}$$
$$4 = 3.60$$
$$5 = 5.14$$
$$6 = 6.00$$
$$8 = 7.71$$

- (a)=MOTOR


1 = SIZE 1

1 = SIZE 1
2 = SIZE 2

(ccc)	STROKE	'A'
050	50 [2]	279 [11]
076	76 [3]	318 [12.5]
100	100 [4]	356 [14]
127	127 [5]	394 [15.5]
152	152 [6]	432 [17]
160	160 [6.3]	444 [17.5]
178	178 [7]	470 [18.5]
203	203 [8]	508 [20]
229	229 [9]	546 [21.5]
254	254 [10]	584 [23]
279	279 [11]	622 [24.5]
305	305 [12]	660 [26]

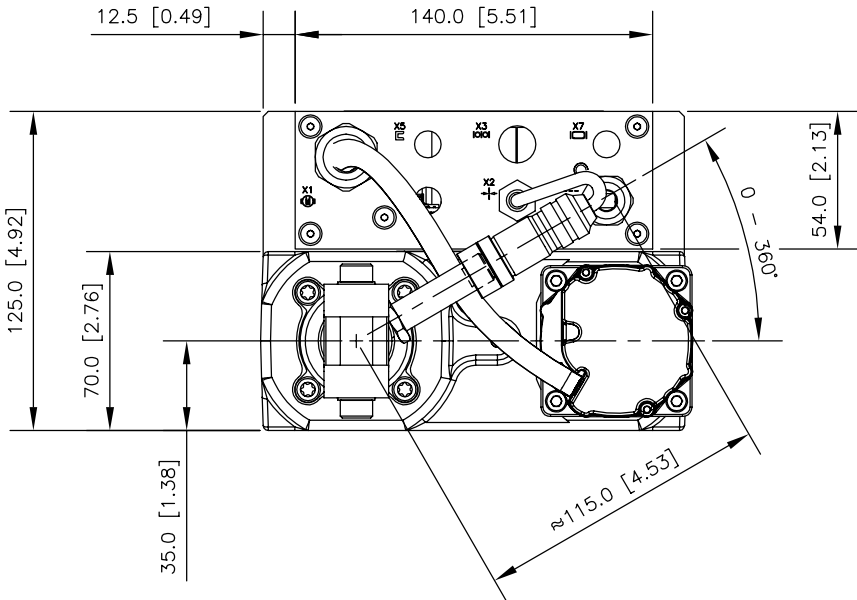
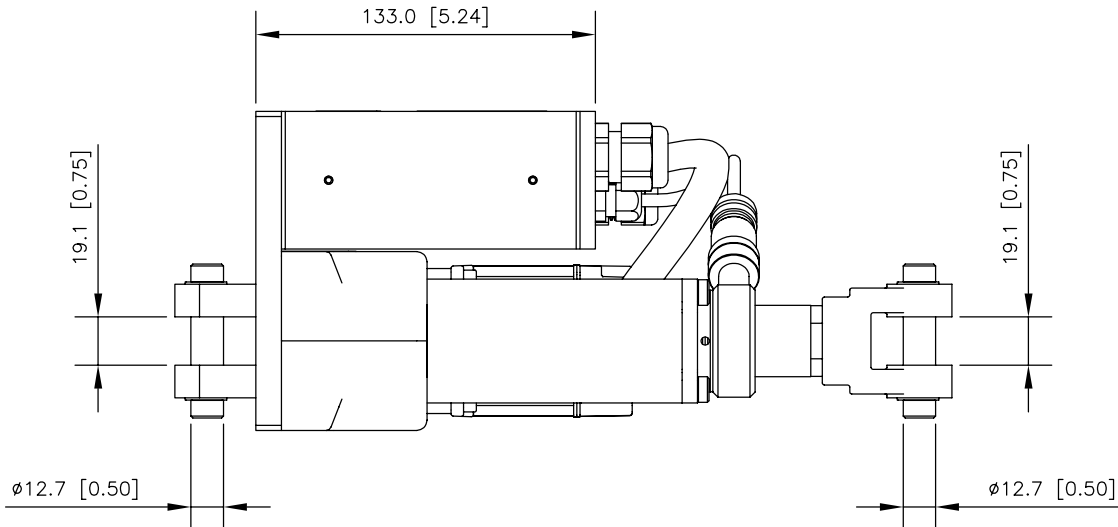
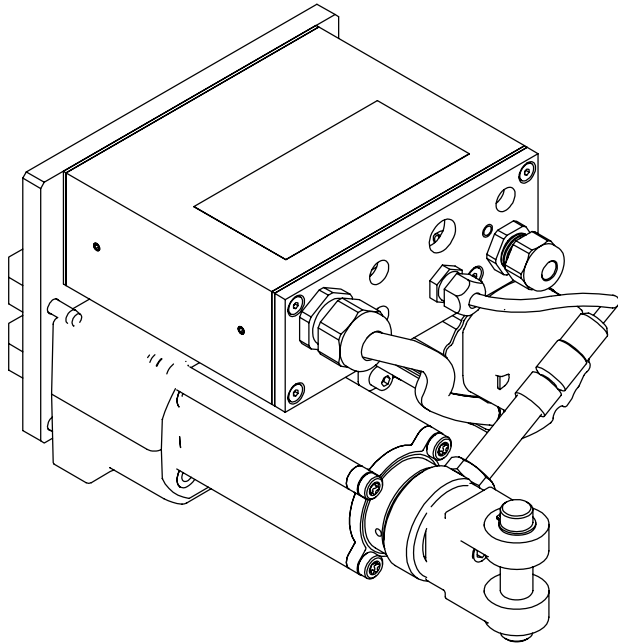
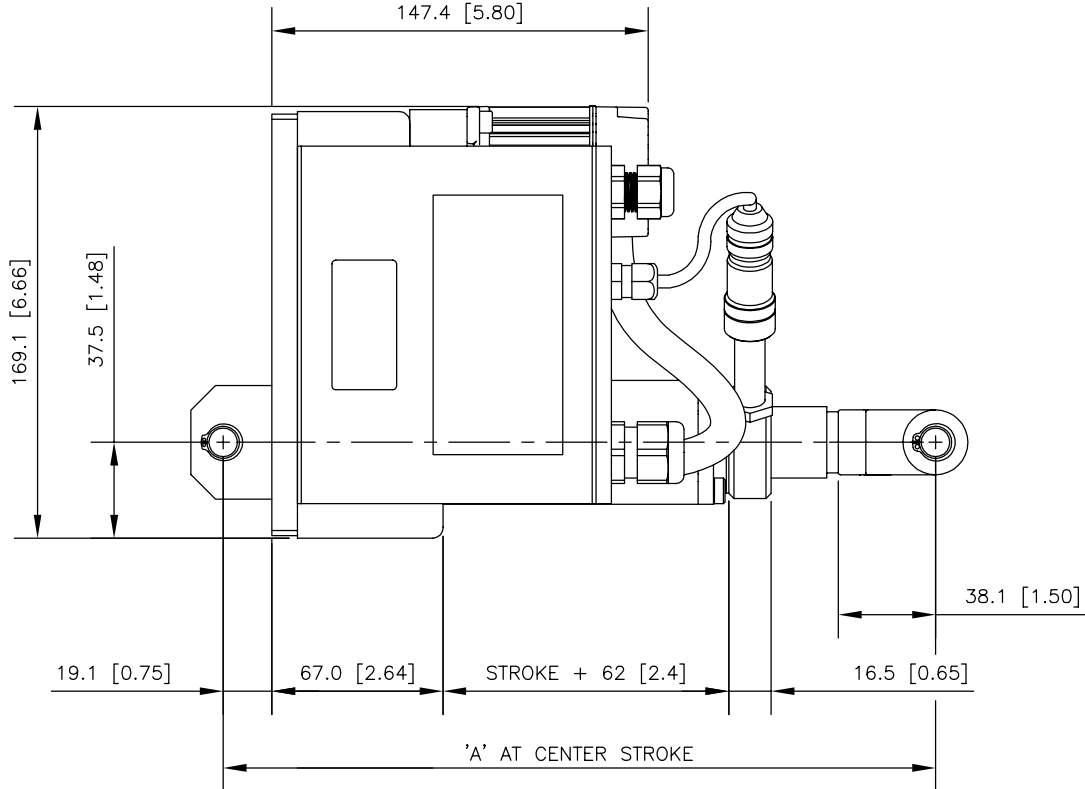


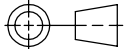




1. SOME CABLES NOT SHOWN.

GMA—BL ASSY		216447	MAP	7/17/12	MAXPOWER FIFE TILAND WWW.MAXCESSINTL.COM		
DRAWING REFERENCE		NUMBER	APPROVED	JH	7/18/12	TITLE	
UNLESS OTHERWISE SPECIFIED	This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.		THIRD ANGLE PROJECTION		FIFE INSTALLATION GMA—BL ACTUATOR WITH TOP MOUNT CONTROLLER AND CLEVIS MOUNTING		
GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302							
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	DE-BURR ALL EDGES 0.5 [0.020] MAX	LOCATION OK	SCALE 1:2	SIZE A2	DRAWING NO. 216651	SHEET NO. 1 OF 2	REV A

MAXCESS
222 WEST MEMORIAL ROAD
OKLAHOMA CITY, OK 73114
TEL: 405.755.1600
FAX: 405.755.8425
WWW.MAXCESSINTL.COM

50mm [2 INCH] STROKE SHOWN



		SYM		REVISION		BY DATE		APVD	
		BY		DATE					
		DRAWN SA		06/13/12					
		CHECKED MAJ		7/17/12					
		APPROVED JH		7/18/12					
DRAWING REFERENCE		NUMBER							
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						DRAWING NO.		SHEET NO.	
						216651		2 OF 2	
								REV A	