

STYLE 1 ASSEMBLY

MODEL NOMENCLATURE

GMA-BL-a-b-ccc-d-1-ISCT-KR

(d)=CONTROLLER ORIENTATION

1 = STYLE 1

2 = STYLE 2

(ccc)=STROKE

050 = 50mm

076 = 76mm

100 = 100mm

127 = 127mm

152 = 152mm

160 = 160mm

178 = 178mm

203 = 203mm

229 = 229mm

254 = 254mm

279 = 279mm

305 = 305mm

(b)=GEAR RATIO

1 = 1.00

2 = 2.25

3 = 3.00

4 = 3.60

5 = 5.14

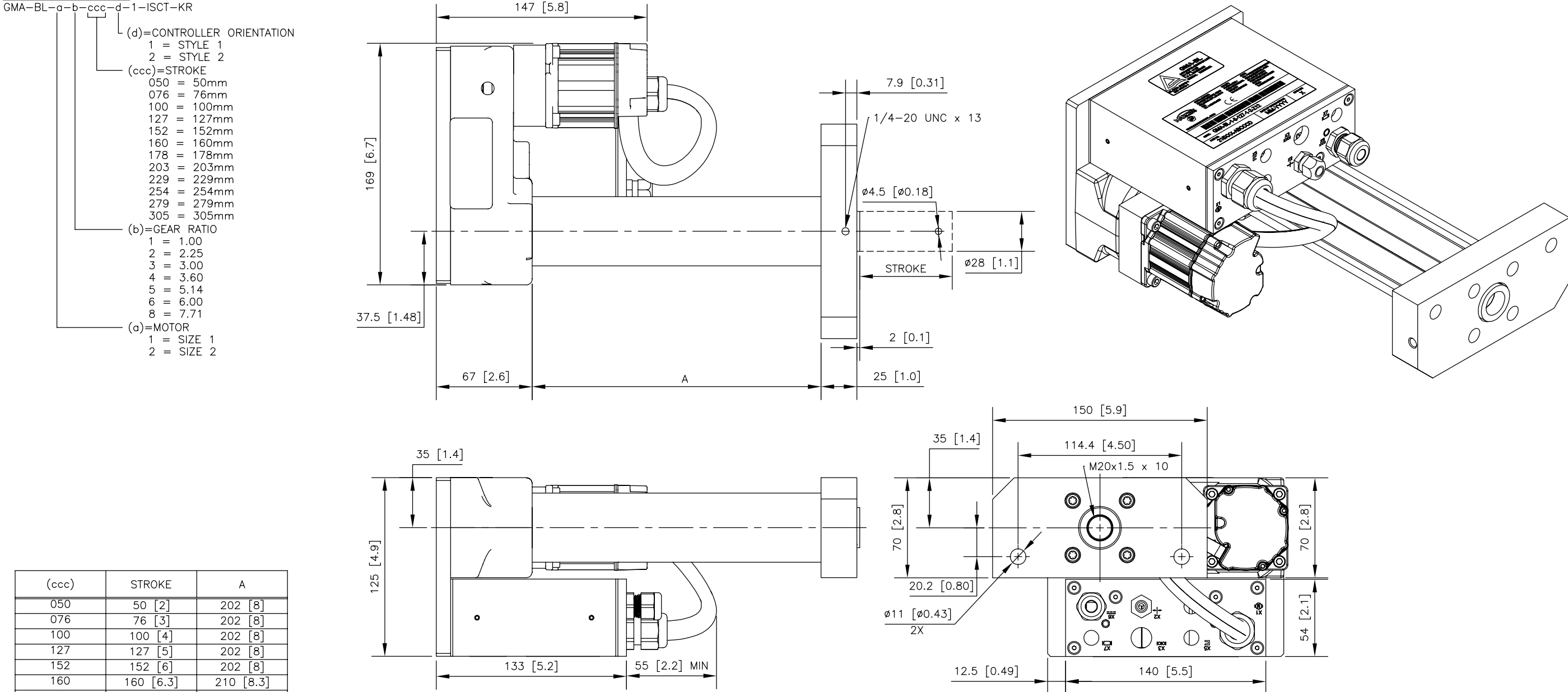
6 = 6.00

8 = 7.71

(a)=MOTOR

1 = SIZE 1

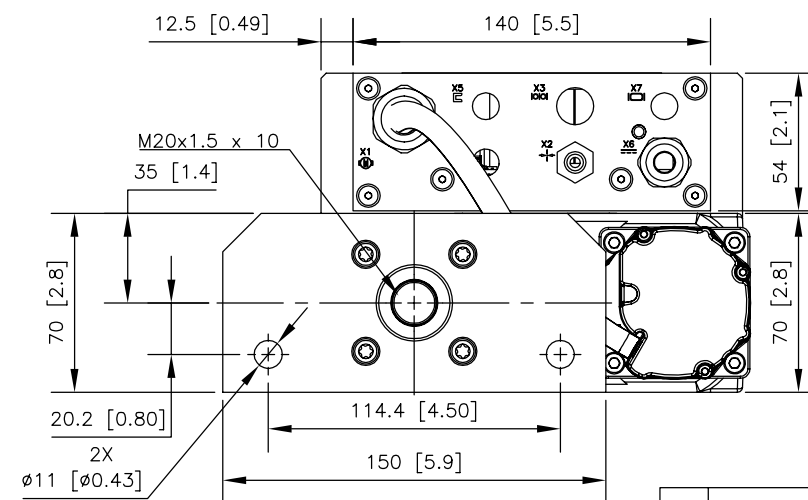
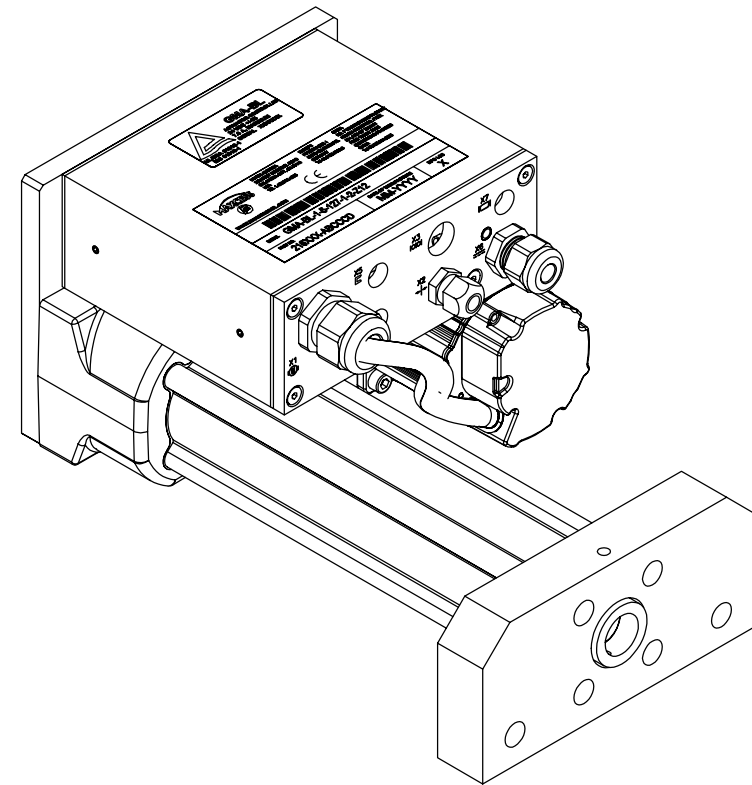
2 = SIZE 2



NOTES
1. SOME CABLES NOT SHOWN.

| | | | |
|---|--------------------|--|---------------------|
| ~ | PRODUCTION RELEASE | TH 07/18/12 | MAJ 07/18/12 |
| SYM | REVISION | BY DATE | APVD |
| BY | DATE | <div><div>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM</div><div><div>MAXCESS</div><div>MAGPOWER</div><div>FIFE</div><div>TIEDLAND</div></div></div> | |
| DRAWN SA | 06/13/12 | | |
| CHECKED MAJ | 7/17/12 | | |
| APPROVED JH | 7/18/12 | | |
| DRAWING REFERENCE | | NUMBER | |
| UNLESS OTHERWISE SPECIFIED GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302 | | This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION. | |
| STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724 | | DE-BURR ALL EDGES 0,5 [0,020] MAX | LOCATION OK |
| SCALE 1:2 | SIZE A2 | DRAWING NO. 216652 | SHEET NO. 1 OF 2 |
| THIRD ANGLE PROJECTION | | TITLE FIFE ACTUATOR ASSY WITH CONTROLLER TOP MOUNT, KR FLANGE MOUNTING GMA-BL OUTLINE DIMENSION | |
| DIMENSIONS ARE SHOWN IN mm [INCHES] UNLESS OTHERWISE NOTED | | REV | |

STYLE 2 ASSEMBLY



| | | |
|---|---|--------------------|
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