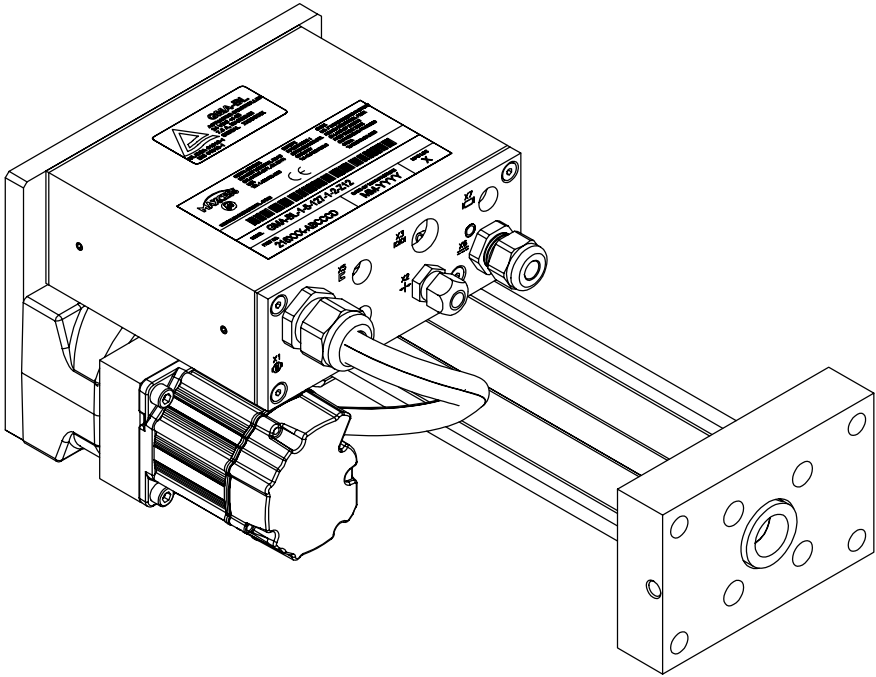
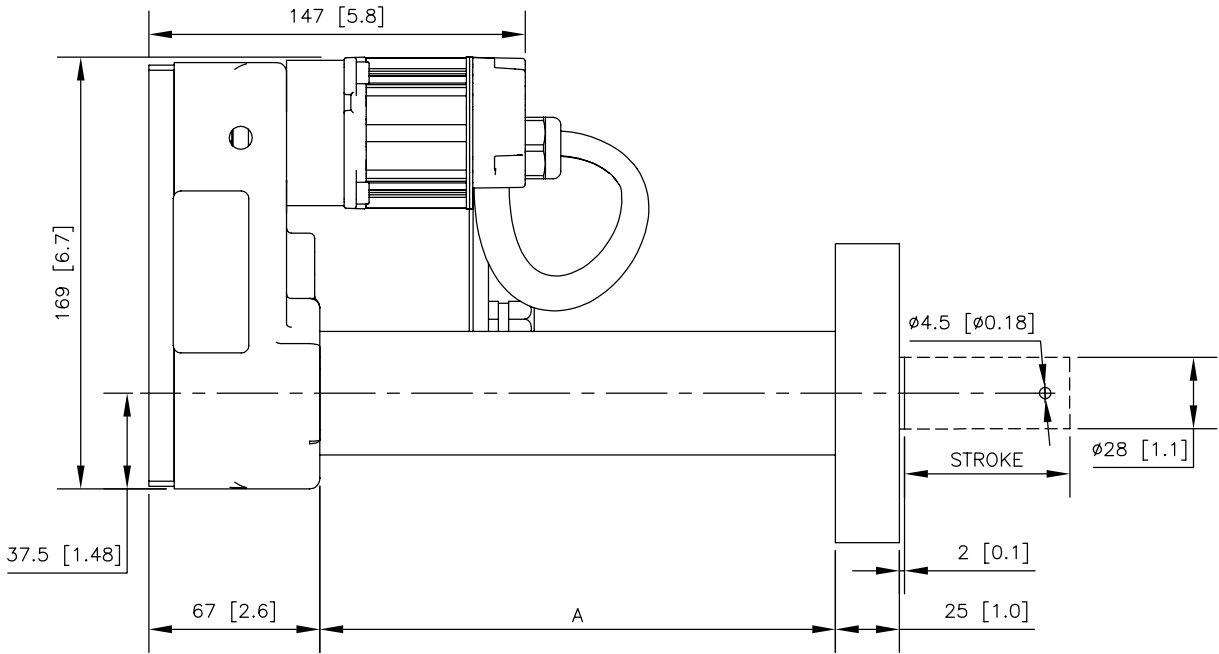


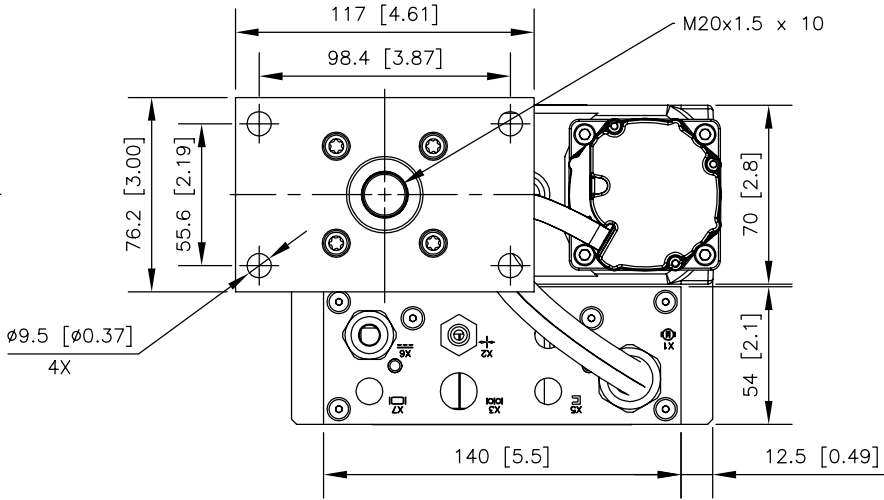
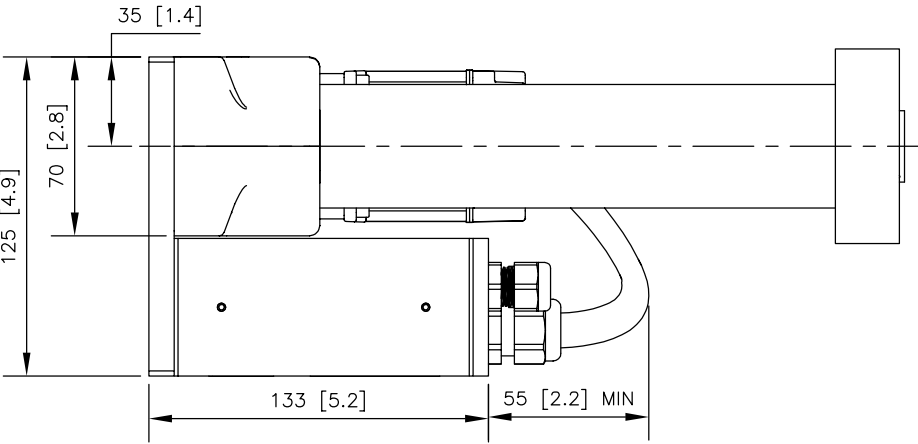
MODEL NOMENCLATURE
GMA-BL-a-b-ccc-d-1-ISCT-J

- (d)=CONTROLLER ORIENTATION
1 = STYLE 1
2 = STYLE 2
- (ccc)=STROKE
050 = 50mm
076 = 76mm
100 = 100mm
127 = 127mm
152 = 152mm
160 = 160mm
178 = 178mm
203 = 203mm
229 = 229mm
254 = 254mm
279 = 279mm
305 = 305mm
- (b)=GEAR RATIO
1 = 1.00
2 = 2.25
3 = 3.00
4 = 3.60
5 = 5.14
6 = 6.00
8 = 7.71
- (a)=MOTOR
1 = SIZE 1
2 = SIZE 2

STYLE 1 ASSEMBLY



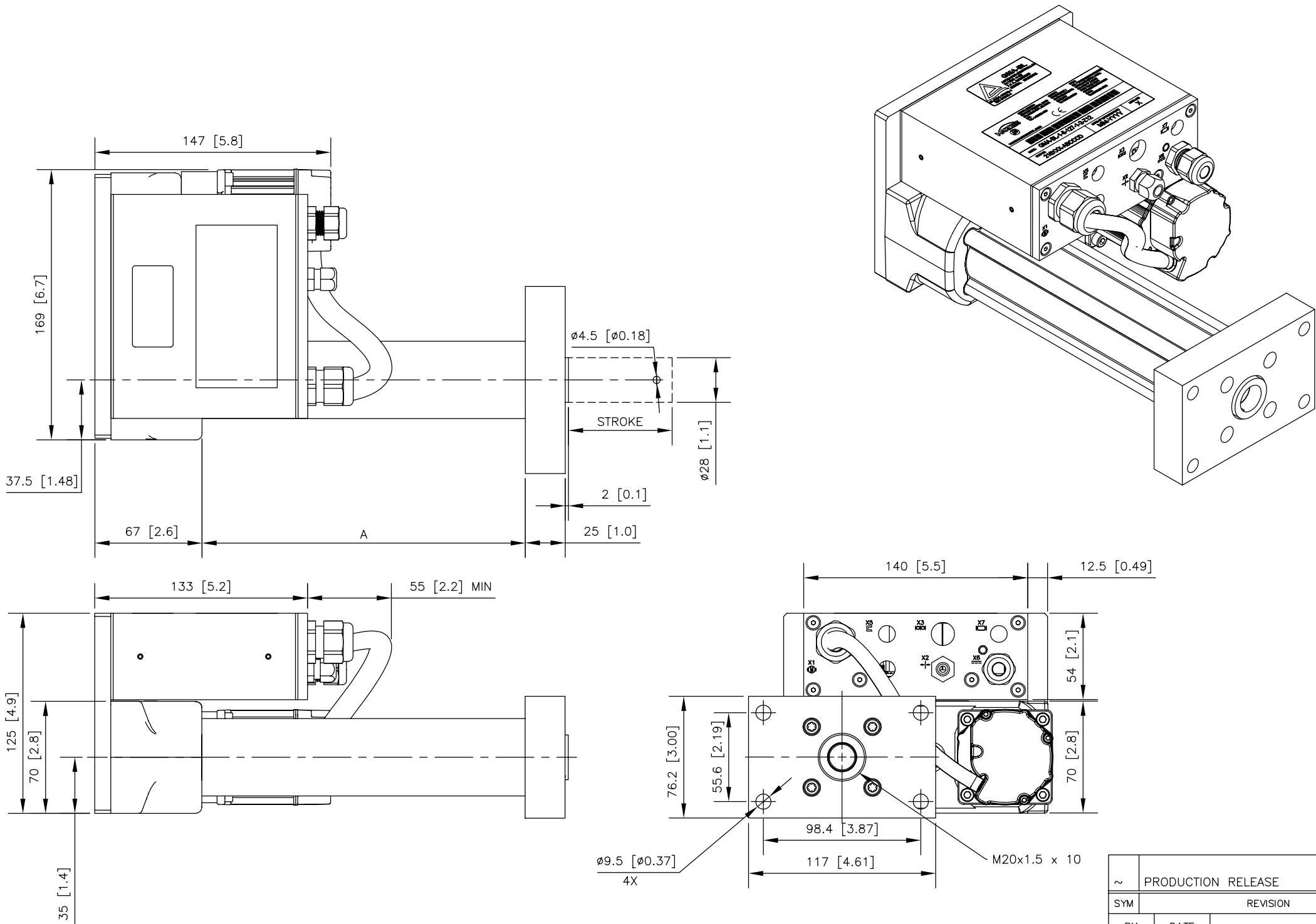
(ccc)	STROKE	A
050	50 [2]	202 [8]
076	76 [3]	202 [8]
100	100 [4]	202 [8]
127	127 [5]	202 [8]
152	152 [6]	202 [8]
160	160 [6.3]	210 [8.3]
178	178 [7]	228 [9]
203	203 [8]	253 [10]
229	229 [9]	279 [11]
254	254 [10]	304 [12]
279	279 [11]	329 [13]
305	305 [12]	355 [14]



NOTES
1. SOME CABLES NOT SHOWN.

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DRAWN SA	06/18/12		
CHECKED MAJ	7/17/12		
APPROVED JH	7/18/12		
DRAWING REFERENCE		NUMBER	
UNLESS OTHERWISE SPECIFIED GENERAL TOLERANCES: ISO 2768-mk GEOMETRICAL SYMBOLS: ISO 1101 SURFACES: ISO 1302		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724	DE-BURR ALL EDGES 0,5 [0,020] MAX	LOCATION OK	SCALE 1:2
SIZE A2	DRAWING NO. 216654	SHEET NO. 1 OF 2	REV

STYLE 2 ASSEMBLY



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GEOMETRICAL SYMBOLS:		ISO 1101	
SURFACES:		ISO 1302	
STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES PER DRAWING 201724		DE-BURR ALL EDGES 0,5 [0,020] MAX	LOCATION OK
SCALE	1:2	SIZE	A2

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DRAWN SA	06/18/12		
CHECKED MAJ	7/17/12		
APPROVED JH	7/18/12		
THIRD ANGLE PROJECTION		DIMENSIONS ARE SHOWN IN mm [INCHES] UNLESS OTHERWISE NOTED	
TITLE		FIFE ACTUATOR ASSY WITH CONTROLLER TOP MOUNT, J RECTANGULAR MOUNTING GMA-BL OUTLINE DIMENSION	
DRAWING NO.	216654	SHEET NO.	2 OF 2
REV			