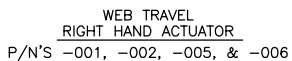
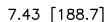


ROLLER AND MOUNTING HARDWARE NOT SHOWN IN THIS VIEW



ROLLER AND MOUNTING HARDWARE NOT SHOWN IN THIS VIEW








FIFE P/N	MODEL NO.	ROLLER FINISH	ACTUATOR LOCATION
213114-001	KA-R1	STANDARD	RIGHT HAND
213114-002	KA-L1	STANDARD	LEFT HAND
213114-003	KA-R1	RCT WRAP	RIGHT HAND
213114-004	KA-L1	RCT WRAP	LEFT HAND

NOTES:

1. REFER TO SALES ORDER OR SYSTEM BLOCK DIAGRAM FOR SERVO CENTER REQUIREMENT AND CABLE LENGTH. SERVO CENTER CABLE P/NS ARE AS FOLLOWS:

84539-XXX FOR CDP-01
69422-XXX FOR DP-20
69392-XXX FOR D-MAX
212362-XXX FOR DP-30/EMC-70
2. WITH CONTROLLER CONNECTED AND IN SERVO CENTER MODE, ADJUST DEPTH OF TRANSDUCER UNTIL ACTUATOR STOPS AT CENTER STROKE. IT MAY BE NECESSARY TO REVERSE POLARITY. TIGHTEN SET SCREW TO SECURE TRANSDUCER.

SYN		REVISION		BY DATE		APVD	
BY		DATE		 222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM			
DRAWN							
PO		08/23/10					
CHECKED		06/10/11					
TWK		06/10/11		  			
APPROVED		06/10/11					
TWK							
DRAWING REFERENCE				NUMBER			
TOLERANCES: UNLESS OTHERWISE SPECIFIED				This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.			
INCHES XX = ±.1 XX = ±.03 XXX = ±.010 FRACTIONS = STOCK SIZE				MM X = ±.25 X = ±.8 XX = ±.2 SURFACE FINISH EXP. 250 AA MACHINED 125 AA DE-BURR ALL EDGES 0.020 (3) MAX			
GEOMETRICAL SYMBOLS PER ANSI Y14.5M UNLESS OTHERWISE SPECIFIED				 THIRD ANGLE PROJECTION DIMENSIONS ARE SHOWN IN INCHES UNLESS OTHERWISE NOTED			
STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400				SCALE 1/4" = 1"		SIZE D	
OK				DRAWING NO. 213114		SHEET NO. REV 1 OF 1	
KA KANTIROLLER (GMA-D1-3)				TITLE FIFE KA KANTIROLLER ASSEMBLY WITH (1) 5.0 [127] DIA ROLLER AND GMA-1-3 ELECTROMECHANICAL ACTUATOR			