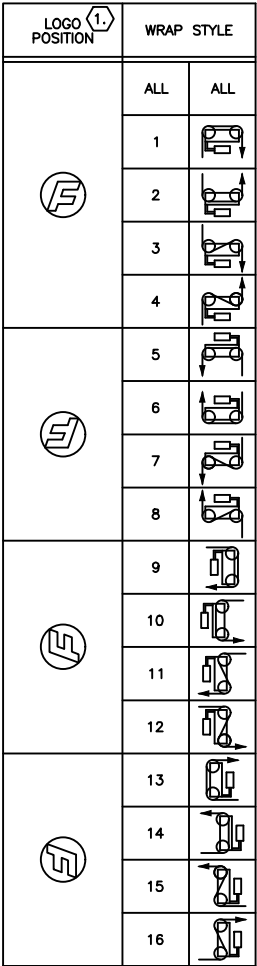




NO. REQD						LIST OF MATERIAL				
291.62057009	291.62057007	291.62057005	291.62057003	291.62057001	ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
								SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1		52M388221	RACEWAY BASE ASSEMBLY		UNPAINTED
1	1	1	1	1	2		29L76876013	PIVOT CARRIER		
-	-	-	-	2	3		29L76881001	ROLLER, 2.00 DIA X 6.30 FACE		STANDARD
-	-	-	2	-			29L76881006	ROLLER, 2.00 DIA X 6.30 FACE		HARD COAT ANODIZE
-	-	2	-	-			29L76881009	ROLLER, 2.00 DIA X 6.30 FACE		D.E. II PLASMA COAT
-	2	-	-	-			29L76881016	ROLLER, 2.00 DIA X 6.30 FACE		RUBBER CORK TAPE
2	-	-	-	-			29L76881026	ROLLER, 2.00 DIA X 6.30 FACE		IMPREGLON
4	4	4	4	4	4		29L76882001	STUB SHAFT		
4	4	4	4	4	5		29L26704001	CUP PT SOC SET SCR, M4 X 4mm LG		
					6					
3	3	3	3	3	7		29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	8		29L26715004	SPRING LOCKWASHER, M6		
3	3	3	3	3	9		29L16409001	FIFE LOGO, 1-1/4 DIA		
1	1	1	1	1	10		29L76938001	WEB DIRECTION LABEL		
1	1	1	1	1	11		29L76939001	OPG NAMEPLATE		
1	1	1	1	1	12		29L46833004	GROUNDING STRAP KIT		
1	1	1	1	1	13		29L76938002	WEB DIRECTION LABEL		
2	2	2	2	2	14		29L80039002	FIFE CAUTION LABEL		

FIFE P/N	ROLLER FINISH	U NOMINAL DIA
29L62057001	STANDARD	2.00 [50.8]
29L62057003	HARD COAT ANODIZE	2.00 [50.8]
29L62057005	DRAGON ELITE II PLASMA COAT	2.00 [50.8]
29L62057007	RUBBER CORK TAPE	2.13 [54.0]
29L62057009	IMPREGLON #PC60331/4001F	2.00 [50.8]



K	ADDED 'U' NOMINAL DIA UPDATED NOTE 7. ECR #84568	PO 10/03/16	BC 10/03/16
J	OBSOLETE P/Ns 29L62057002/004/ 006/008/010 DELETED ITEM 6 (SERVO CENTER) UPDATED BOM WITH EPICOR P/Ns ECR #84326	PO 07/25/16	LZ 07/25/16
H	ADDED P/Ns 62057-009 & -010 ECR #81291	PO 09/30/14	JMP 09/30/14
G	ITEM 1 P/N WAS M365602 ECR #80097	PO 02/19/14	KF 02/19/14
F	ITEM 1 P/N WAS M326851 ADDED DP-30 CABLE TO NOTE 7 ECR #78001	PO 04/10/12	JP 04/10/12
E	ADDED P/N 62057-007 AND -008 ADDED 76881-016 TO ITEM 3 ECR #75278	JGR 09/13/11	JP 09/14/11
D	ITEM 12 P/N WAS 46833-015 ECR #72355	PO 03/24/09	RS 03/24/09
C	ITEM 1 P/N WAS 76943-015 ITEM 12 P/N WAS 46833-005 ADDED ITEM 14 ADDED P/Ns -002 THRU -006 REVISED AND RENUMBERED NOTES TITLE WAS "SYMAT 25" REVISED BASE DIMS FOR NEW CASTING ECR #72117	PO 12/18/08	MG 12/31/08

SYM		REVISION		BY DATE	APVD
BY	DATE	 <p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1800 FAX: 405.755.8425 WWW.MAXCESSINTL.COM</p>			
DRAWN					
RBH	01/26/98				
CHECKED					
RDF	01/27/98				
APPROVED					
KIH	01/27/98				

 <p>THIRD ANGLE PROJECTION</p> <p>DIMENSIONS ARE SHOWN IN INCHES (mm) UNLESS OTHERWISE NOTED</p>		<p>TITLE</p> <p>FIFE</p> <p>SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION)</p> <p>9.84 [249.9] GUIDE SPAN X 6.30 [160.0] ROLL FACE</p>	
SCALE	SIZE	DRAWING NO.	SHEET NO. REV
3/4	D	62057	1 OF 1 K

DRAWING REFERENCE		NUMBER
TOLERANCES: UNLESS OTHERWISE SPECIFIED INCHES MM $\pm .01$ $\pm .25$ $\pm .003$ $\pm .08$ $\pm .010$ $\pm .25$ FRACTIONS = STOCK SIZE		This drawing is the property of FIFE CORPORATION. It is loaned with the understanding that it may not be reproduced or may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FIFE CORPORATION.
SURFACE FINISH EXPOSED 125 A MACHINED 128 A DE-SURF ALL EXPOSED 0.0020 10.5 MAX		GEOMETRIC SYMBOLS PER ANS I4.5M UNLESS OTHERWISE SPECIFIED STANDARD SHOP PRACTICES LOCATION AND STANDARD SHOP TOLERANCES PER DRAWING 40400
		OK

	A ±0.10	B ±0.03	C ±0.10	D ±0.10	E ±0.10	G ±0.010	J ±0.10	L ±0.10	APPROXIMATE WEIGHT
INCHES	7.09	6.30	0.08	8.81	10.42	7.840	0.89	9.84	9 LBS
MILLIMETERS	180.1	160.0	2.0	223.8	264.7	199.1	22.6	249.9	4 KGS