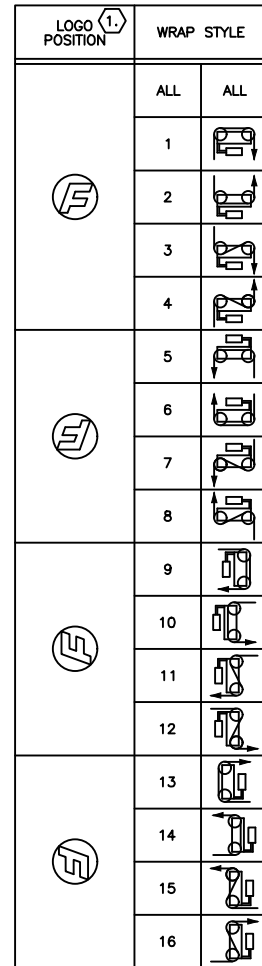




NO. REQ.						LIST OF MATERIAL					
29L61282009	29L61282007	29L61282005	29L61282003	29L61282001		ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
									SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1	1		52M388221	RACEWAY BASE ASSEMBLY		UNPAINTED
1	1	1	1	1	2	2		29L76876009	PIVOT CARRIER		
-	-	-	-	-	2	3		29L76881001	ROLLER, 2.00 DIA X 6.30 FACE		STANDARD
-	-	-	2	-				29L76881006	ROLLER, 2.00 DIA X 6.30 FACE		HARD COAT ANODIZE
-	-	2	-	-				29L76881009	ROLLER, 2.00 DIA X 6.30 FACE		D.E. II PLASMA COAT
-	2	-	-	-				29L76881016	ROLLER, 2.00 DIA X 6.30 FACE		RUBBER CORK TAPE
2	-	-	-	-				29L76881026	ROLLER, 2.00 DIA X 6.30 FACE		IMPREGLON
4	4	4	4	4	4	4		29L76882001	STUB SHAFT		
4	4	4	4	4	5			29L26704001	CUP PT SOC SET SCR, M4 X 4mm LG		
						6					
3	3	3	3	3	3	7		29L90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	3	8		29L26715004	SPRING LOCKWASHER, M6		
3	3	3	3	3	3	9		29L16409001	FIFE LOGO, 1-1/4 DIA		
1	1	1	1	1	1	10		29L76938001	WEB DIRECTION LABEL		
1	1	1	1	1	1	11		29L76939001	OPG NAMEPLATE		
1	1	1	1	1	1	12		29L46833004	GROUNDING STRAP KIT		
1	1	1	1	1	1	13		29L76938002	WEB DIRECTION LABEL		
2	2	2	2	2	2	14		29L80039002	FIFE CAUTION LABEL		

FIFE P/N	ROLLER FINISH	U NOMINAL DIA
29L61282001	STANDARD	2.00 [50.8]
29L61282003	HARD COAT ANODIZE	2.00 [50.8]
29L61282005	DRAGON ELITE II PLASMA COAT	2.00 [50.8]
29L61282007	RUBBER CORK TAPE	2.13 [54.0]
29L61282009	IMPREGLON #PC60331/4001F	2.00 [50.8]



K	ADDED 'U' NOMINAL DIA UPDATED NOTE 7. ECR #84561	PO 10/03/16	BC 10/03/16
J	OBSELETED P/NS 29L61282002/004/ 006/008/010 DELETED ITEM 6 (SERVO CENTER) UPDATED BOM WITH EPICOR P/NS ECR #84319	P/NS 07/25/16	LZ 07/25/16
H	ADDED P/NS 61282-009 & -010 ECR #81284	PO 09/29/14	JMP 09/29/14
G	ITEM 1 P/N WAS M365602 ECR #80089	PO 02/19/14	KF 02/19/14
F	ITEM 1 P/N WAS M326851 ADDED DF-30 CABLE TO NOTE 7 ECR #77994	PO 04/10/12	JP 04/10/12
E	ADDED P/N 61282-007 AND -008 ADDED 76881-016 TO ITEM 3 ECR #75272	JGR 09/12/11	JP 09/14/11
D	ITEM 12 P/N WAS 46833-015 ECR #72348	PO 03/24/09	RS 03/24/09
C	ITEM 1 P/N WAS 76943-015 ITEM 12 P/N WAS 46833-005 ADDED ITEM 14 ADDED P/NS -002 THRU -006 REVISED AND RENUMBERED NOTES TITLE WAS "SYMAT 25" REVISED BASE DIMS FOR NEW CASTING ECR #72109	PO 12/18/08	MG 12/31/08

SYM		REVISION		BY	DATE	APVD
BY	DATE	 <p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1200 FAX: 405.755.8425 WWW.MAXCESSINTELL.COM</p>				
DRAWN CR	08/27/97					
CHECKED RDF	08/28/97					
APPROVED KILH	08/28/07					

 THIRD ANGLE PROJECTION		TITLE FIFE SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 6.30 [160.0] GUIDE SPAN X 6.30 [160.0] ROLL FACE	
DIMENSIONS ARE SHOWN IN UNITS (mm) UNLESS OTHERWISE NOTED	SCALE FULL	SIZE D	DRAWING NO. 61282
			SHEET NO. 1 OF 1
			REV K

DRAWING REFERENCE		NUMBER
TOLERANCES: UNLESS OTHERWISE SPECIFIED INCHES MM .XX = ±.1 .X = ±.25 .XX = ±.03 .X = ±.8 .XXX = ±.010 .X = ±.2 FRACTIONS = STOCK SIZE		This drawing is the property of FFE CORPORATION. It is loaned with the understanding that it may not be reproduced nor may the information contained herein be used for the making of drawings or for manufacturing purposes without the written consent of FFE CORPORATION.
SURFACE FINISH EXPOSED MACHINED 250 A 125 A DE-BURR ALL EDGES .0025 MAX .0010 MAX		GEOMETRICAL SYMBOLS PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED STANDARD SHOP PRACTICES AND STANDARD SHOP TOLERANCES DRAWING 40400
		OK