







































NOTES:

1. POSITION LOGOS TO BE RIGHT SIDE UP AFTER GUIDE IS INSTALLED. REFER TO THE WRAP STYLE ORIENTATION DIAGRAM FOR PROPER ORIENTATION.
2. MAXIMUM ANGLE OF CORRECTION =  $\pm 5.7^\circ$ .
3. STANDARD FACTORY ALIGNMENT OF GUIDE ROLLERS TO EACH OTHER AND MOUNTING BASE TO BE WITHIN 0.010 TIR.
4. ALIGN THE CARRIER BLOCKS TO BE PERPENDICULAR TO THEIR RESPECTIVE RACERODS WHEN THE PIVOT CARRIER IS CENTERED AT MID-STROKE.
5. THE NOTED DIMENSION IS THE 'AIR GAP' BETWEEN THE END OF THE SERVO CENTER AND THE O.D. OF THE 12mm RACEROD IF THE GUIDE IS EQUIPPED WITH THE SERVO CENTER OPTION.
6. DIMENSIONS ARE INCHES [mm].
7. REFER TO SALES ORDER OR SYSTEM BLOCK DIAGRAM FOR SERVO CENTER REQUIREMENT AND CABLE LENGTH.

LOGO POSITION	1.	WRAP STYLE	
		ALL	ALL
	1		
	2		
	3		
	4		
	5		
	6		
	7		
	8		
	9		
	10		
	11		
	12		
	13		
	14		
	15		
	16		

K	ADDED 'U' NOMINAL DIA UPDATED NOTE 7 ECR #84569	PO 10/03/16	BC 10/03/16
J	OBSOLETE P/Ns 29L62058002/004/ 006/008/010 DELETED ITEM 6 (SERVO CENTER) UPDATED BOM WITH EPICOR P/Ns ECR #84327	PO 07/25/16	LZ 07/25/16
H	ADDED P/Ns 62058-009 & -010 ECR #81292	PO 09/30/14	JMP 09/30/14
G	ITEM 1 P/N WAS M365602 ECR #80098	PO 02/19/14	KF 02/19/14
F	ITEM 1 P/N WAS M326851 ADDED DP-30 CABLE TO NOTE 7 ECR #78002	PO 04/10/12	JP 04/10/12
E	ADDED P/N 62058-007 AND -008 ADDED 76881-017 TO ITEM 3 ECR #75279	PO 09/13/11	JP 09/14/11
D	ITEM 12 P/N WAS 46833-015 ECR #72356	PO 03/24/09	RS 03/24/09
C	ITEM 1 P/N WAS 76943-015 ITEM 12 P/N WAS 46833-005 ADDED ITEM 14 ADDED P/Ns -002 THRU -006 REVISED AND RENUMBERED NOTES TITLE WAS "SYMAT 25" REVISED BASE DIMS FOR NEW CASTING ECR #72118	PO 12/18/08	MG 12/31/08

SYM		REVISION		BY DATE		APVD	
BY		DATE		<div><p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1600 FAX: 405.755.8425 WWW.MAXCESSINTL.COM</p></div>			
DRAWN RBH		01/26/98					
CHECKED RFD		01/27/98					
APPROVED KIH		01/27/98					
		THIRD ANGLE PROJECTION					
DIMENSIONS ARE SHOWN IN INCHES (mm) UNLESS OTHERWISE NOTED				TITLE			
				FIFE SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY (INSTALLATION) 9.84 [249.9] GUIDE SPAN X 7.88 [200.2] ROLL FACE			
SCALE		SIZE		DRAWING NO.		SHEET NO. REV	
3/4		D		62058		1 OF 1 K	