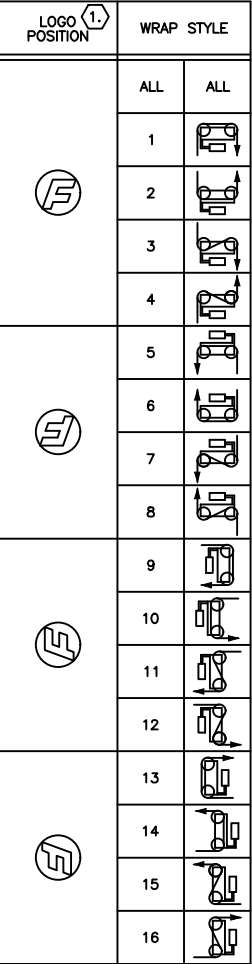



NO. REQD					LIST OF MATERIAL					
291.62055009	291.62055007	291.62055005	291.62055003	291.62055001	ITEM NO.	M K	PART NO.	DESCRIPTION	MATERIAL	REMARKS
								SYMAT 25B OFFSET PIVOT GUIDE ASSEMBLY		
1	1	1	1	1	1		52M388221	RACEWAY BASE ASSEMBLY		UNPAINTED
1	1	1	1	1	2		291.76876012	PIVOT CARRIER		
-	-	-	-	2	3		291.76881001	ROLLER, 2.00 DIA X 6.30 FACE		STANDARD
-	-	-	2	-			291.76881006	ROLLER, 2.00 DIA X 6.30 FACE		HARD COAT ANODIZE
-	-	2	-	-			291.76881009	ROLLER, 2.00 DIA X 6.30 FACE		D.E. II PLASMA COAT
-	2	-	-	-			291.76881016	ROLLER, 2.00 DIA X 6.30 FACE		RUBBER CORK TAPE
2	-	-	-	-			291.76881026	ROLLER, 2.00 DIA X 6.30 FACE		IMPREGLON
4	4	4	4	4	4		291.76882001	STUB SHAFT		
4	4	4	4	4	5		291.26704001	CUP PT SOC SET SCR, M4 X 4mm LG		
					6					
3	3	3	3	3	7		291.90907002	SOC HD CAP SCR (LOW HD), M6 X 12mm LG		
3	3	3	3	3	8		291.26715004	SPRING LOCKWASHER, M6		
3	3	3	3	3	9		291.16409001	FIFE LOGO, 1-1/4 DIA		
1	1	1	1	1	10		291.76938001	WEB DIRECTION LABEL		
1	1	1	1	1	11		291.76939001	OPG NAMEPLATE		
1	1	1	1	1	12		291.46833004	GROUNDING STRAP KIT		
1	1	1	1	1	13		291.76938002	WEB DIRECTION LABEL		
2	2	2	2	2	14		291.80039002	FIFE CAUTION LABEL		

FIFE P/N	ROLLER FINISH	NOMINAL DIA
29L62055001	STANDARD	2.00 [50.8]
29L62055003	HARD COAT ANODIZE	2.00 [50.8]
29L62055005	DRAGON ELITE II PLASMA COAT	2.00 [50.8]
29L62055007	RUBBER CORK TAPE	2.13 [54.0]
29L62055009	IMPREGLON #PC60331/4001F	2.00 [50.8]



K	ADDED 'U' NOMINAL DIA UPDATED NOTE 7. ECR #845666	PO 10/03/16	BC 10/03/16
J	OBSELETED P/Ns 29L62055002/004/ 006/008/010 DELETED ITEM 6 (SERVO CENTER) UPDATED BOM WITH EPICOR P/Ns ECR #84324	PO 07/25/16	LZ 07/25/16
H	ADDED P/Ns 62055-009 & -010 ECR #81288	PO 09/29/14	JMP 09/29/14
G	ITEM 1 P/N WAS M365602 ECR #80095	PO 02/19/14	KF 02/19/14
F	ITEM 1 P/N WAS M326851 ADDED DP-30 CABLE TO NOTE 7 ECR #77999	PO 04/10/12	JP 04/10/12
E	ADDED P/N 62055 -007 AND -008 ADDED 76881-016 TO ITEM 3 ECR #75275	JGR 03/19/11	PO 09/14/11
D	ITEM 12 P/N WAS 46833-015 ECR #72353	PO 03/24/09	RS 03/24/09
C	ITEM 1 P/N WAS 76943-015 ITEM 12 P/N WAS 46833-005 ADDED ITEM 14 ADDED P/Ns -002 THRU -006 REVISED AND RENUMBERED NOTES TITLE WAS "SYMAT 25" REVISED BASE DIMS FOR NEW CASTING ECR #72115	PO 12/18/08	MG 12/31/08

SYM		REVISION		BY DATE	APVD
BY	DATE	 <p>222 WEST MEMORIAL ROAD OKLAHOMA CITY, OK 73114 TEL: 405.755.1800 FAX: 405.755.8425 WWW.MAXCESSINTL.COM</p>			
DRAWN RBH	01/26/98				
CHECKED RDF	01/27/98				
APPROVED KIL--	01/27/98				

TITLE

FIFE

SYMAT 25B OFFSET PIVOT GUIDE

ASSEMBLY (INSTALLATION)

7.88 [200.2] GUIDE SPAN] X

6.30 [160.0] ROLL FACE

DRAWING NO. 62055	SHEET NO. 1 OF 1	REV K
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		RBH		01/26/98
		CHECKED		
		RDF	01/27/98	
DRAWING REFERENCE		NUMBER		
APPROVED		KIH	01/27/98	
TOLERANCES: UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF FIFE CORPORATION. IT IS LOANED TO YOU FOR YOUR UNDERSTANDING THAT IT MAY NOT BE REPRODUCED NOR MAY THE INFORMATION CONTAINED HEREIN BE USED FOR THE MAKING OF DRAWINGS OR FOR MANUFACTURING OPERATIONS WITHOUT THE WRITTEN CONSENT OF FIFE CORPORATION.		
DIMENSIONS ARE SHOWN IN INCHES (mm) UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION		
SURFACE FINISH		GEOMETRICAL SYMBOLS PER ANSI Y14.5M		
EXPRESSED 250 A4		MACHINED 125 A4		
DE-BURR ALL EDGES TO .005 MAX		STANDARD SHOP PRACTICES AND STANDARD SHOP RUN TOLERANCES PER DRAWING 40400		LOCATION OK
		SCALE FULL SIZE		D

	A ±0.10	B ±0.03	C ±0.10	D ±0.10	E ±0.10	G ±0.010	J ±0.10	L ±0.10	APPROXIMATE WEIGHT
INCHES	7.09	6.30	0.08	8.61	8.47	5.880	0.79	7.88	9 LBS
MILLIMETERS	180.1	160.0	2.0	218.7	215.1	149.4	20.1	200.2	4 KGS